Order No. MAC0502035C1

Service Manual

Air Conditioner

CS-C18DKK CU-C18DKK
CS-C24DKK CU-C24DKK

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.
It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product.
Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

CONTENTS

	Page
1 Features	**2**
2 Functions	**3**
3 Product Specifications	**6**
3.1. CS-C18DKK CU-C18DKK	6
3.2. CS-C24DKK CU-C24DKK	8
4 Dimensions	**10**
4.1. Indoor Unit & Remote Control	10
4.2. Outdoor Unit	11
5 Refrigeration Cycle Diagram	**13**
6 Block Diagram	**14**
7 Wiring Diagram	**15**
8 Operation Details	**17**
8.1. Cooling Operation	17
8.2. Soft Dry Operation	18
8.3. Automatic Operation	19
8.4. Operation Control	20

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8.5. Indoor Fan Speed Control 23
8.6. Outdoor Fan Speed Control 24
8.7. Vertical Airflow Direction Control 24
8.8. Horizontal Airflow Direction Control 25
8.9. Powerful Operation 25
8.10. Quiet Operation 26
8.11. Economy Mode Operation 27
8.12. Timer Control 27
8.13. Random Auto Restart Control 27
8.14. Remote Control Signal Receiving Sound 28
9 Operating Instructions 29
10 Installation Instructions 35
10.1. Safety Precautions 35
10.2. Indoor Unit 38
10.3. Outdoor Unit 42
11 3-way Valve 45
11.1. Evacuation of Installation 46
11.2. Pumping down 47
11.3. Evacuation of Re-installation 48
11.4. Balance refrigerant of the 3-way valves 49
11.5. Evacuation 50
11.6. Gas charging 51
12 Servicing Information 52
12.1. Indoor Electronic Controllers Removal Procedures 52
12.2. Cross Flow Fan and Indoor Fan Motor Removal Procedures 53
12.3. Remote Control Reset 54
12.4. Auto OFF/ON Button 55
13 Troubleshooting Guide 56
13.1. Refrigeration cycle system 56
14 Technical Data 58
14.1. Thermostat characteristics 58
14.2. Operation characteristics 58
15 Exploded View (Indoor Unit) 60
15.1. CS-C18DKK CS-C24DKK 60
16 Replacement Parts List (Indoor Unit) 61
17 Exploded View (Outdoor Unit) 62
17.1. CU-C18DKK 62
17.2. CU-C24DKK 63
18 Replacement Parts List (Outdoor Unit) 64
19 Electronic Circuit Diagram 66
19.1. Indoor Unit & Outdoor Unit 66
19.2. Remote Control 71
19.3. Print Pattern Indoor Unit Printed Circuit Board 72
19.4. Print Pattern Indicator & Receiver Printed Circuit Board 73

1 Features

- **High efficiency.**
- **Compact design.**
- **Wider range of horizontal discharge air.**
- **Air Filter with function to reduce dust and smoke.**
- **Automatic air swing and manual adjusted by Remote Control for horizontal and vertical airflow.**
- **Long installation piping up to 25 meter.**
- **Quality Improvement**
  - – Random auto restart after power failure for safety restart operation.
  - – Gas leakage detection.
  - – Prevent Compressor reverse cycle.
  - – Inner protector to protect Compressor.
  - – Noise prevention during soft dry operation.
  - – Blue coated Condenser for high resistance to corrosion.
  - – Anti-dew formation control (Cooling & Soft Dry).
- **Operation Improvement**
  - – Quiet mode to provide quiet operation.
  - – Powerful mode to reach the desired room temperature quickly.
  - – 24-hour timer setting.
- **Serviceability Improvement**
  - – Removable and washable Front Panel.

2 Functions

OFF / ON ⏻ — **Operation Start/Stop**

MODE — **Operation Mode Selection**

- AUTO Automatic Operation
- COOL Cooling Operation
- DRY Soft Dry Operation

FAN SPEED — **Indoor Fan Speed Selection**

- FAN ■ Low Fan Speed
- FAN ■■■ Medium Fan Speed
- FAN ■■■■■ High Fan Speed
- AUTO FAN Automatic Fan Speed

AIR SWING — **Airflow Direction Control**

- ▲▼ Vertical Automatic Airflow Direction Control and Manual Airflow Direction Control (5 stages of adjustment).
- ◀▶ Horizontal Automatic Airflow Direction Control and Manual Airflow Direction Control (5 stages of adjustment).

POWERFUL — **Powerful Operation Start/Stop**

QUIET — **Quiet Operation Start/Stop**

TEMP. — **Room Temperature Setting**

Cooling, Soft Dry Operation.
- Increase or decrease set temperature (16°C to 30°C)

Automatic Operation
- Hi Operation with 2°C higher than standard temperature.
- Operation with standard temperature.
- Lo Operation with 2°C lower than standard temperature.

ON-TIMER
OFF-TIMER — **Timer Operation Selection**

- 24-hour, OFF / ON Real Timer Setting.

∧ ∨ — **Time / Timer Setting**

- Hours and minutes setting.

SET
CANCEL — **Timer Operation Set / Cancel**

- ON Timer and OFF Timer setting and cancellation.

CLOCK — **Clock Setting**

- Current time setting.

⊖ — **Economy Operation Start/Stop**

AUTO
OFF / ON

Automatic Operation Button

- Press for < 5 second to operate Automatic operation mode.Use when the remote control cannot be used.
- Press for ≥ 5 second to operate Cooling operation mode and compressor force to on ("beep" sound will be heard). Used when test running or servicing.
- Within 20 second of Cooling operation, press continuously for ≥ 5 second to enter various setting mode. "beep, beep" sound will be heard. (Used to toggle remote control signal receiving sound or select remote control transmission code.)

Operation Indication Lamps (LED)

- POWER (Green) ..... Lights up in operation, blinks in Automatic Operation judging.
- TIMER (Orange) ..... Lights up in Timer Setting.
- QUIET (Orange) ..... Lights up in Quiet Operation.
- POWERFUL (Orange) .. Lights up in Powerful Operation.
- ECONOMY (Green) .... Lights up in Economy Operation.

Operation Mode

- Cooling, Soft Dry and Automatic Operation.

Timer Operation

- OFF/ON Timer control.

Powerful Operation

- Reaches the desired room temperature quickly.

Quiet Operation

- To provide quiet operation.

Random Auto Restart Control

- Unit will be restarted, when resume from power failure, at previous setting.

Anti-Freezing Control

- To prevent indoor heat exchanger from freezing.

Economy Operation

- Reduce electrical power consumption.

Indoor Fan Speed Control

- Manual control fan speed (High, Medium and Low).
- Automatic fan speed

Airflow Direction Control

- Automatic air swing and manual adjusted by remote control for vertical and horizontal airflow.

Time Delay Safety Control

- Restarting is inhibited for appro. 3 minutes.

7 Minutes Time Save Control

- To reduce the built up humidity inside the room.

Anti-Dew Formation Control

- Anti-Dew Formation Control for indoor unit discharge area.

Compressor Reverse Rotation Protection Control

- To protect compressor from reverse rotation when there is an instantaneous power failure.

Overload Protector

- Inner protector.

60 Secs. Forced Operation Control

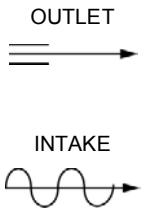
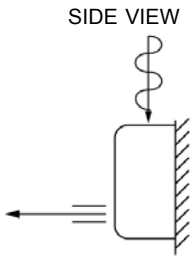
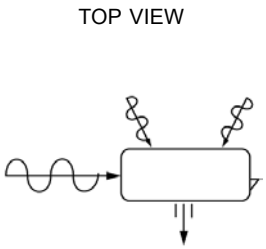
- Once the compressor is activated, it does not stop within the first 60 secs. However, it stops immediately with remote control stop signal.

Outdoor Fan Operation Control

- 6-pole induction motor (2 speed).
- For Cooling or Soft Dry operation
  Hi-speed ..... When outdoor temperature reaches to 31°C.
  Lo-speed ..... When outdoor temperature reaches to 29°C.

3 Product Specifications

3.1. CS-C18DKK CU-C18DKK

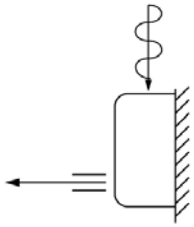
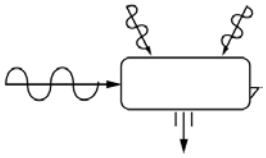
			Unit	CS-C18DKK	CU-C18DKK
Power Source (Phase, Voltage, Cycle)			Ø, V, Hz	Single, 208 - 230, 60	
Cooling Capacity			kW (BTU/h)	5.20 (17,700) - 5.20 (17,700)	
Moisture Removal			l/h (Pint/h)	2.1 (4.4)	
Airflow Method					
Air Volume	(Lo)		m^3/min (cfm)	11.2 (400) - 11.2 (400)	37.3 (1,320) - 37.3 (1,320)
	(Me)		m^3/min (cfm)	12.1 (430) - 12.1 (430)	—
	(Hi)		m^3/min (cfm)	13.1 (460) - 13.1 (460)	39.7 (1,400) - 39.7 (1,400)
	(SHi)		m^3/min (cfm)	13.6 (480) - 13.6 (480)	—
Noise Level			dB (A)	High 42 - 42, Low 37 - 37	High 54 - 56
Electrical Data	Input Power		kW	1.74 - 1.78	
	Running Current		A	8.5 - 7.9	
	EER		W/W (BTU/hW)	2.99 - 2.92 (10.15 - 9.90)	
	Starting Current		A	47.0	
Piping Connection Port (Flare piping)			inch inch	G ; Half Union 1/2” L ; Half Union 1/4”	G ; 3-way valve 1/2” L ; 3-way valve 1/4”
Pipe Size (Flare piping)			inch inch	G ; (gas side) 1/2” L ; (liquid side) 1/4”	G ; (gas side) 1/2” L ; (liquid side) 1/4”
Drain Hose	Inner diameter		mm	16	—
	Length		mm	650	—
Power Cord	Length		m	—	—
	Number of core-wire			—	—
Dimensions	Height		inch (mm)	10 - 13/16 (275)	26 - 17/32 (685)
	Width		inch (mm)	39 - 9/32 (998)	31 - 1/2 (800)
	Depth		inch (mm)	9 - 1/16 (230)	11 - 13/16 (300)
Net Weight			lb (kg)	24 (11.0)	106 (48.0)
Compressor	Description			—	Rotary (1 cylinder) rolling piston type
	Motor	Type		—	Induction (2-poles)
	Rated	Output	kW	—	1.2
Air Circulation	Description			Cross-flow Fan	Propeller Fan
	Material			ASHT-18	AES + PC + GF15%
	Motor	Type		Transistor (8-poles)	Induction (6-poles)
		Input	W	40.0	133.3
	Rated	Output	W	30	52
	Fan Speed	Low	rpm	1,130 - 1,130	590-670
		Medium	rpm	1,220 - 1,220	—
		High	rpm	1,320 - 1,320	915-975
		SuperHigh	rpm	1,370 - 1,370	—
Heat Exchanger	Description			Evaporator	Condenser
	Tube material			Copper	Copper
	Fin material			Aluminium (Pre Coat)	Aluminium (Blue Coat)
	Fin Type			Slit Fin	Corrugated Fin
	Row / Stage			(Plate fin configuration, forced draft)	
				2 × 15	2 × 31
	FPI			21	18
	Size (W × H × L)		mm	810 × 315 × 25.4	850.5 × 714.0 ×25.4 870.5
Refrigerant Control Device				—	Capillary Tube

		Unit	CS-C18DKK	CU-C18DKK
Refrigeration Oil		(cm^3)	—	SUNISO 4GDID or ATMOS M60 or ATMOS 56M
Refrigerant (R-22)		g (oz)	—	1,240 (43.8)
Thermostat			—	Mechanical Control
Protection Device			—	Overload Protector
Capillary Tube	Length	mm	—	650
	Flow Rate	l/min	—	20.9
	Inner Diameter	mm	—	1.9
Air Filter	Material Style		P.P. Honeycomb	—
Capacity Control			Capillary Tube	
Compressor Capacitor		μF, VAC	—	40 μF, 400VAC
Fan Motor Capacitor		μF, VAC	—	3.0 μF, 450VAC

Note:

- Specifications are subjected to change without prior notice for further improvement.

3.2. CS-C24DKK CU-C24DKK

			Unit	CS-C24DKK	CU-C24DKK
Power Source (Phase, Voltage, Cycle)			Ø, V, Hz	Single, 208 - 230, 60	
Cooling Capacity			kW (BTU/h)	6.82 (23,200) - 6.82 (23,200)	
Moisture Removal			l/h (Pint/h)	3.5 (7.4)	
Airflow Method			OUTLET INTAKE 	SIDE VIEW 	TOP VIEW 
Air Volume	(Lo)		m^3/min (cfm)	12.3 (430) - 12.3 (430)	—
	(Me)		m^3/min (cfm)	13.6 (480) - 13.6 (480)	—
	(Hi)		m^3/min (cfm)	14.9 (530) - 14.9 (530)	50.5 (1,780) - 54.7 (1,930)
	(SHi)		m^3/min (cfm)	15.4 (540) - 15.4 (540)	—
Noise Level			dB (A)	High 46-46, Low 40-40	High 55 - 57
Electrical Data	Input Power		kW	2.64 - 2.68	
	Running Current		A	13.1 -12.1	
	EER		W/W (BTU/hW)	2.58 - 2.54 (8.75 - 8.65)	
	Starting Current		A	63.0	
Piping Connection Port (Flare piping)			inch inch	G ; Half Union 5/8” L ; Half Union 1/4”	G ; 3-way valve 5/8” L ; 3-way valve 1/4”
Pipe Size (Flare piping)			inch inch	G ; (gas side) 5/8” L ; (liquid side) 1/4”	G ; (gas side) 5/8” L ; (liquid side) 1/4”
Drain Hose	Inner diameter		mm	16	—
	Length		mm	650	—
Power Cord	Length		m	—	—
	Number of core-wire			—	—
Dimensions	Height		inch (mm)	10 - 13/16 (275)	29 - 17/32 (750)
	Width		inch (mm)	39 - 9/32 (998)	34 - 7/16 (875)
	Depth		inch (mm)	9 - 1/16 (230)	13 - 19/32 (345)
Net Weight			lb (kg)	26 (12.0)	131 (59.5)
Compressor	Description			—	Rotary (1 cylinder) rolling piston type
	Motor	Type		—	Induction (2-poles)
	Rated	Output	kW	—	1.8
Air Circulation	Description			Cross-flow Fan	Propeller Fan
	Material			ASHT-18	PP
	Motor	Type		Transistor (8-poles)	Induction (6-poles)
		Input	W	50	170.8
	Rated	Output	W	30	77
	Fan Speed	Low	rpm	1,220 - 1,220	—
		Medium	rpm	1,350 - 1,350	—
		High	rpm	1,480 - 1,480	840 - 900
		SuperHigh	rpm	1,530 - 1,530	—
Heat Exchanger	Description			Evaporator	Condenser
	Tube material			Copper	Copper
	Fin material			Aluminium (Pre Coat)	Aluminium (Blue Coat)
	Fin Type			Slit Fin	Corrugated Fin
	Row / Stage			(Plate fin configuration, forced draft) 2 × 15	2 × 34
	FPI			21	18
	Size (W × H × L)		mm	810 x 315 x 25.4	850.5 x 714 x 25.4 870.5
Refrigerant Control Device				—	Capillary Tube
Refrigeration Oil			(cm^3)	—	SUNISO 4GDID or ATMOS M60 or ATMOS 56M
Refrigerant (R-22)			g (oz)	—	1,480 (52.2)
Thermostat				—	—

		Unit	CS-C24DKK	CU-C24DKK
Protection Device			—	Inner Protector
Capillary Tube	Length	mm	—	340.0
	Flow Rate	l/min	—	21.0
	Inner Diameter	mm	—	2.0
Air Filter	Material Style		P.P. Honeycomb	—
Capacity Control			Capillary Tube	
Compressor Capacitor		μF, VAC	—	60 μF, 400/440VAC
Fan Motor Capacitor		μF, VAC	—	3.5 μF, 440VAC

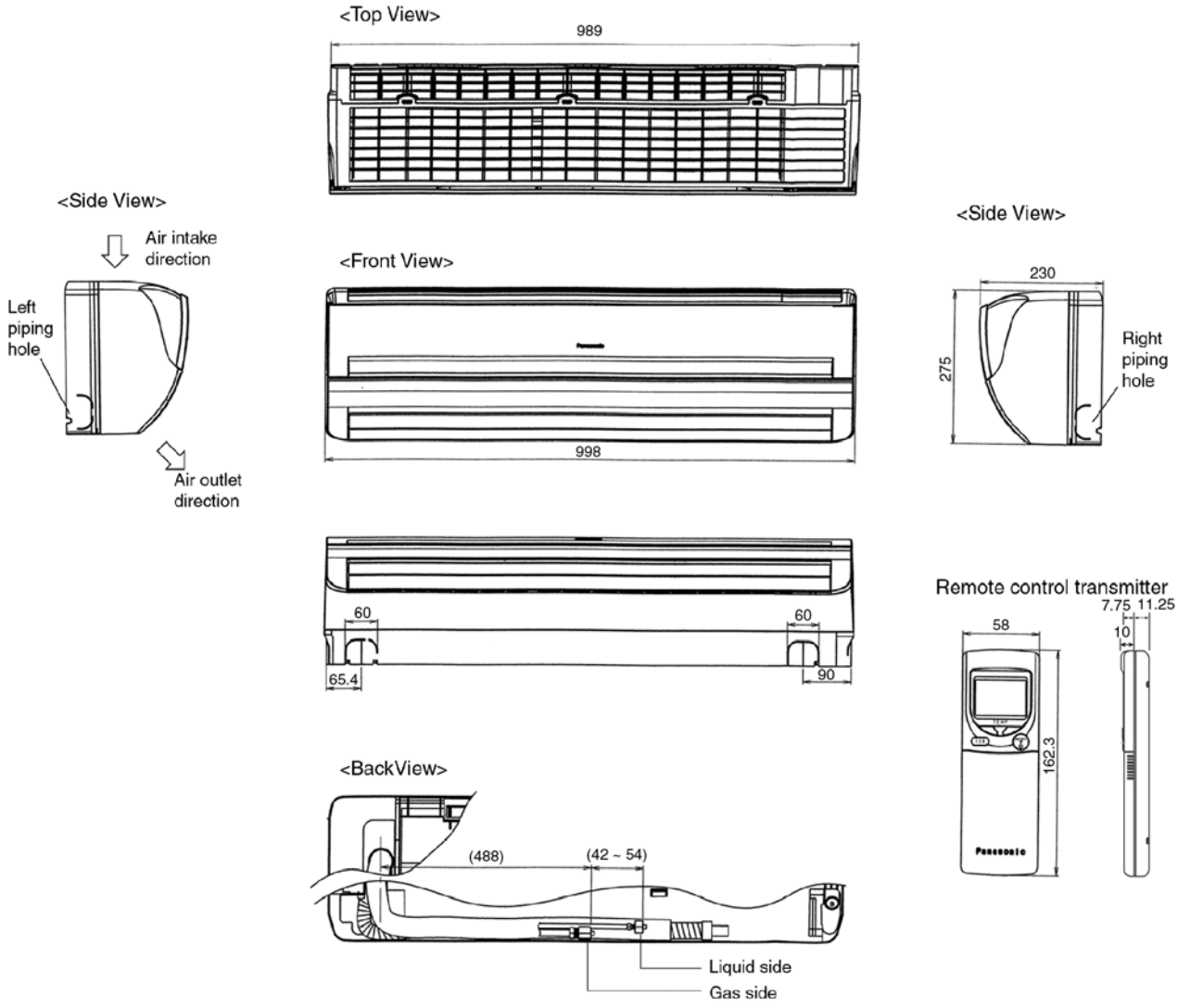
Note:

- Specifications are subjected to change without prior notice for further improvement.

4 Dimensions

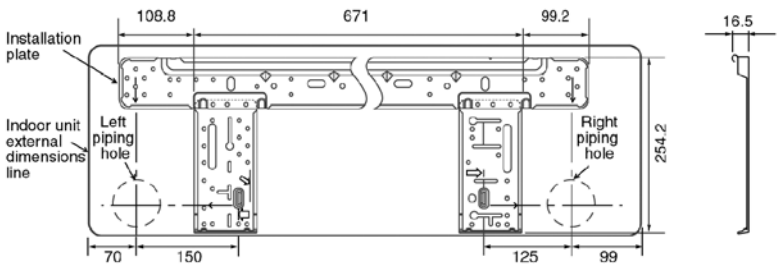
4.1. Indoor Unit & Remote Control

4.1.1. CS-C18DKK CS-C24DKK



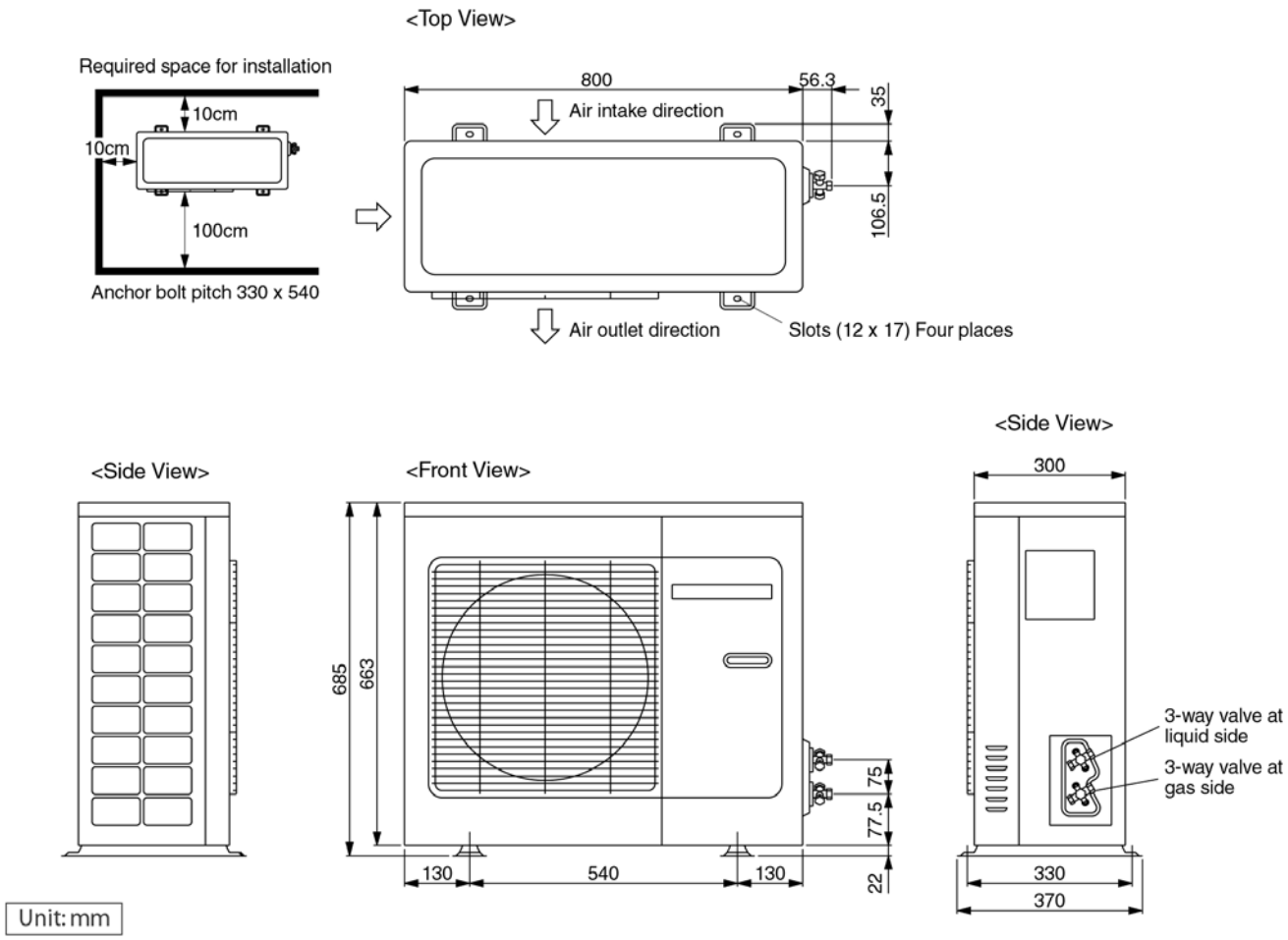
Unit : mm

Relative position between the indoor unit and the installation plate <Front View>

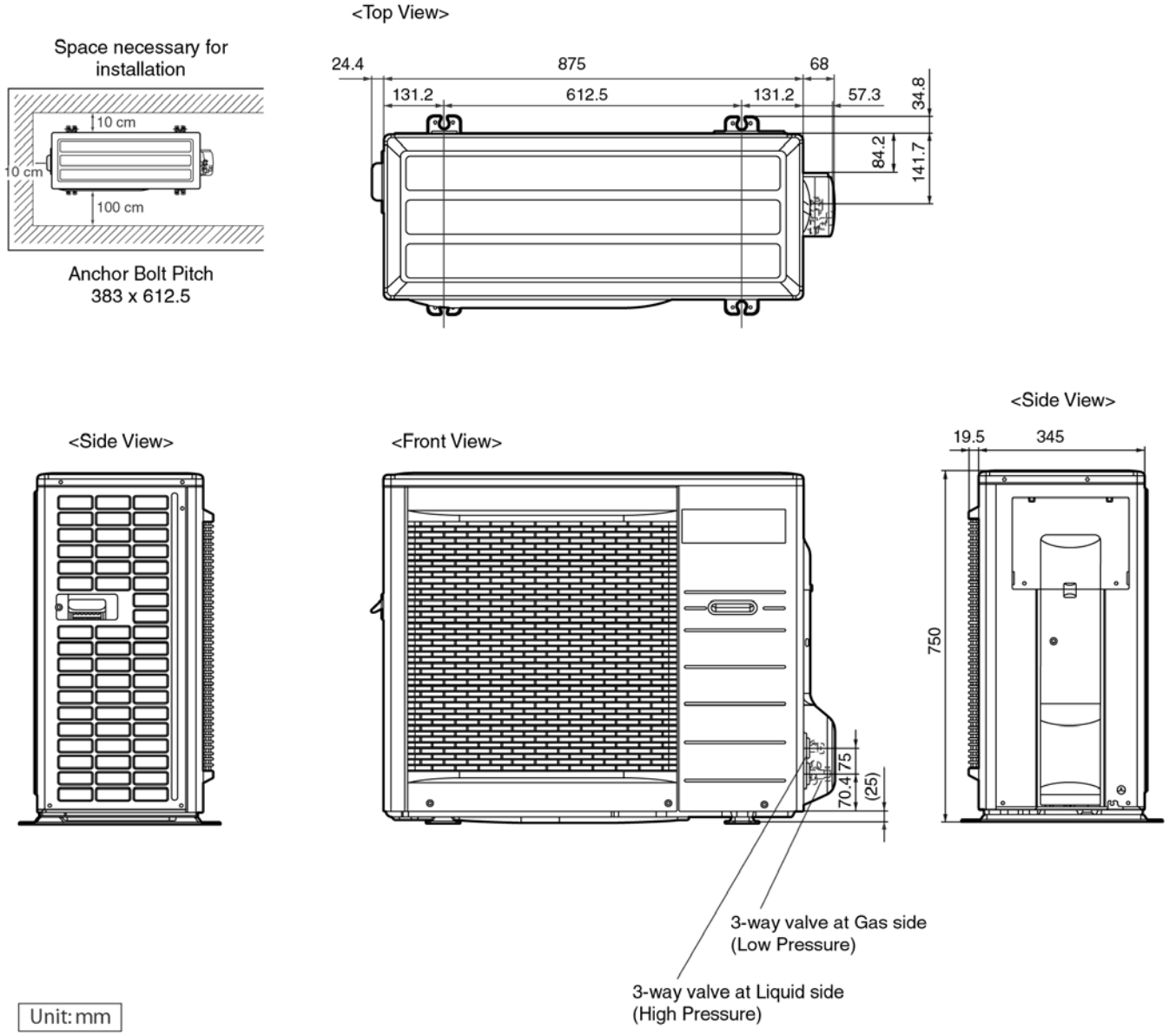


4.2. Outdoor Unit

4.2.1. CU-C18DKK



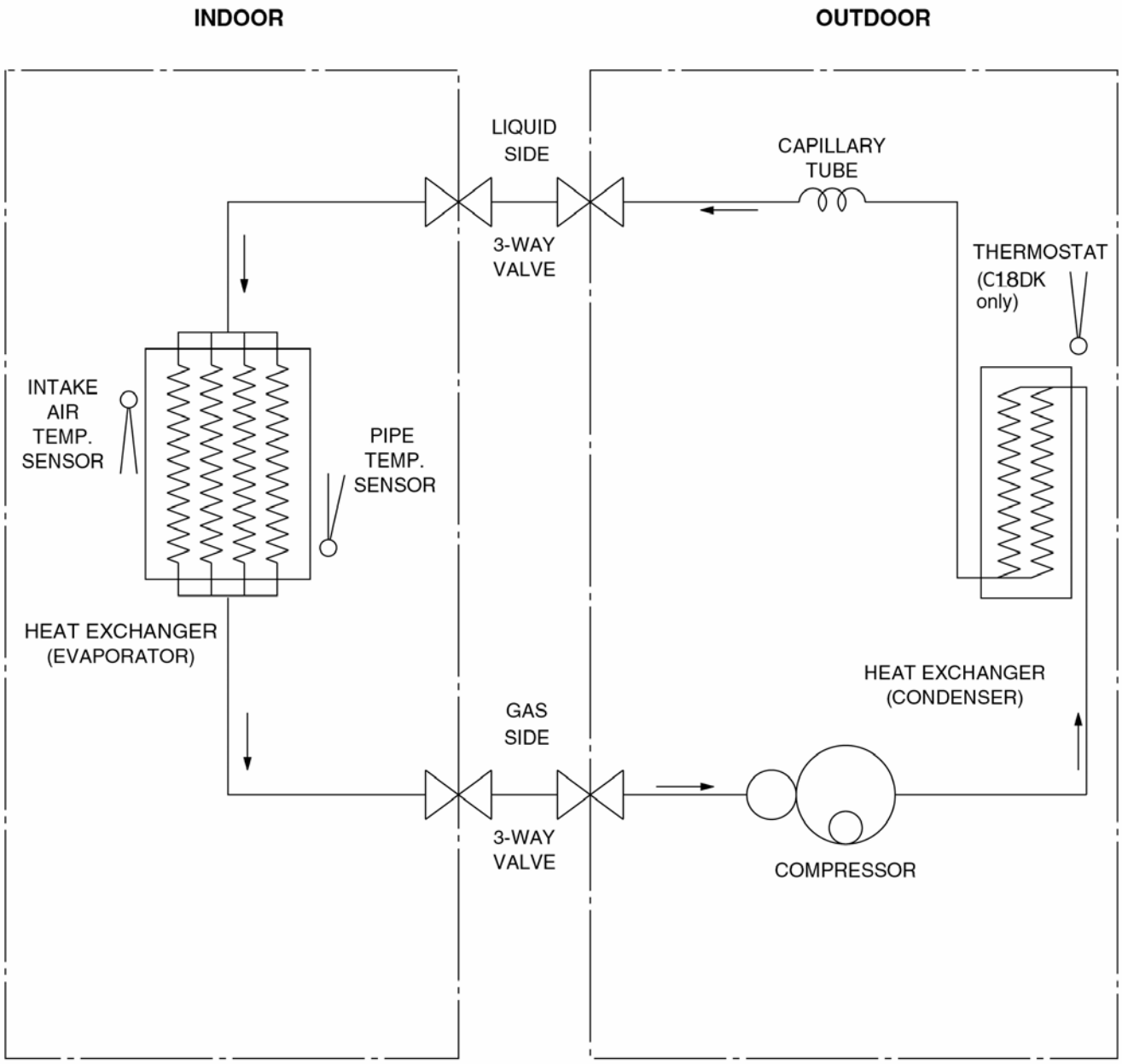
4.2.2. CU-C24DKK



Unit: mm

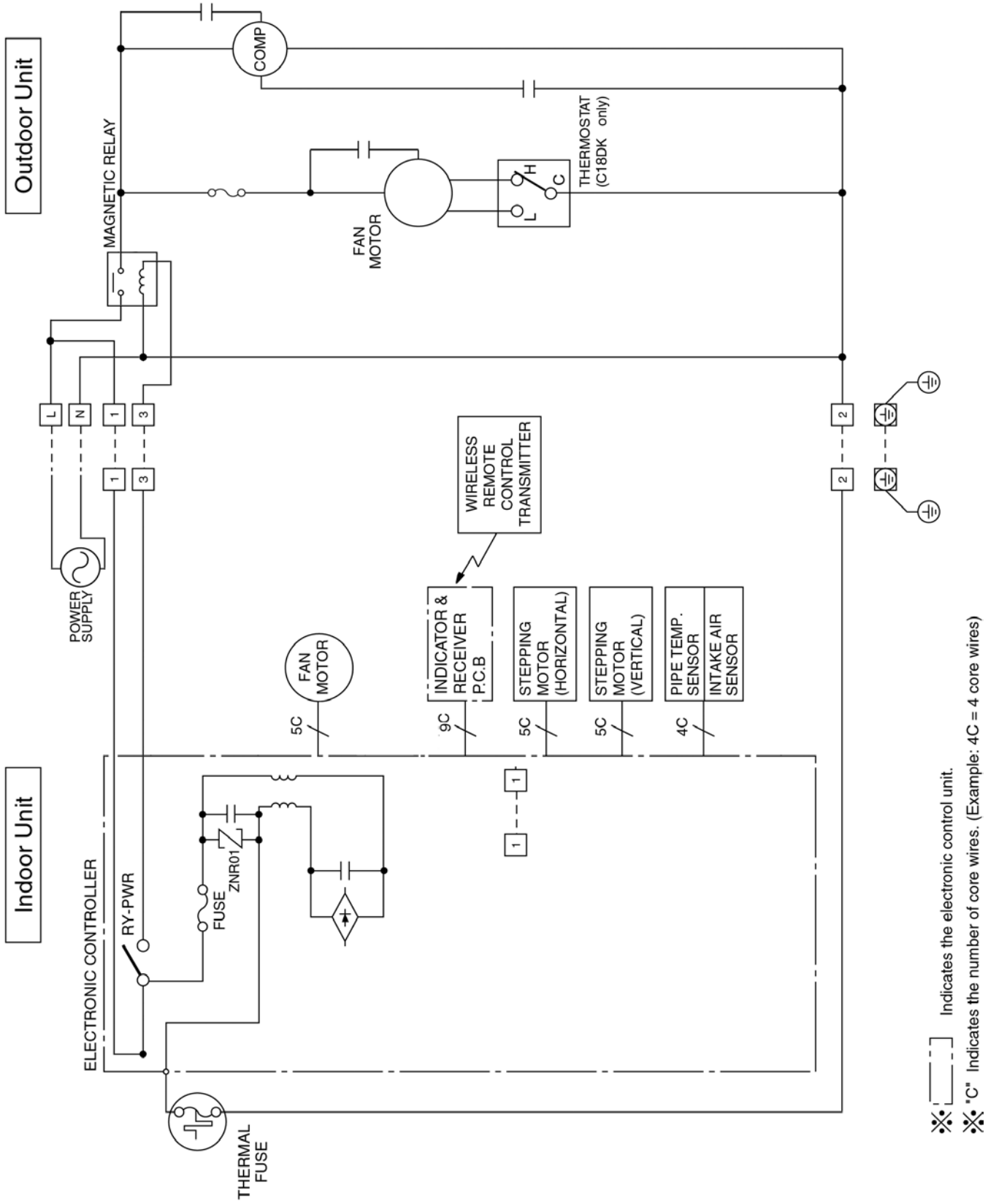
5 Refrigeration Cycle Diagram

CS-C18DKK CU-C18DKK
CS-C24DKK CU-C24DKK



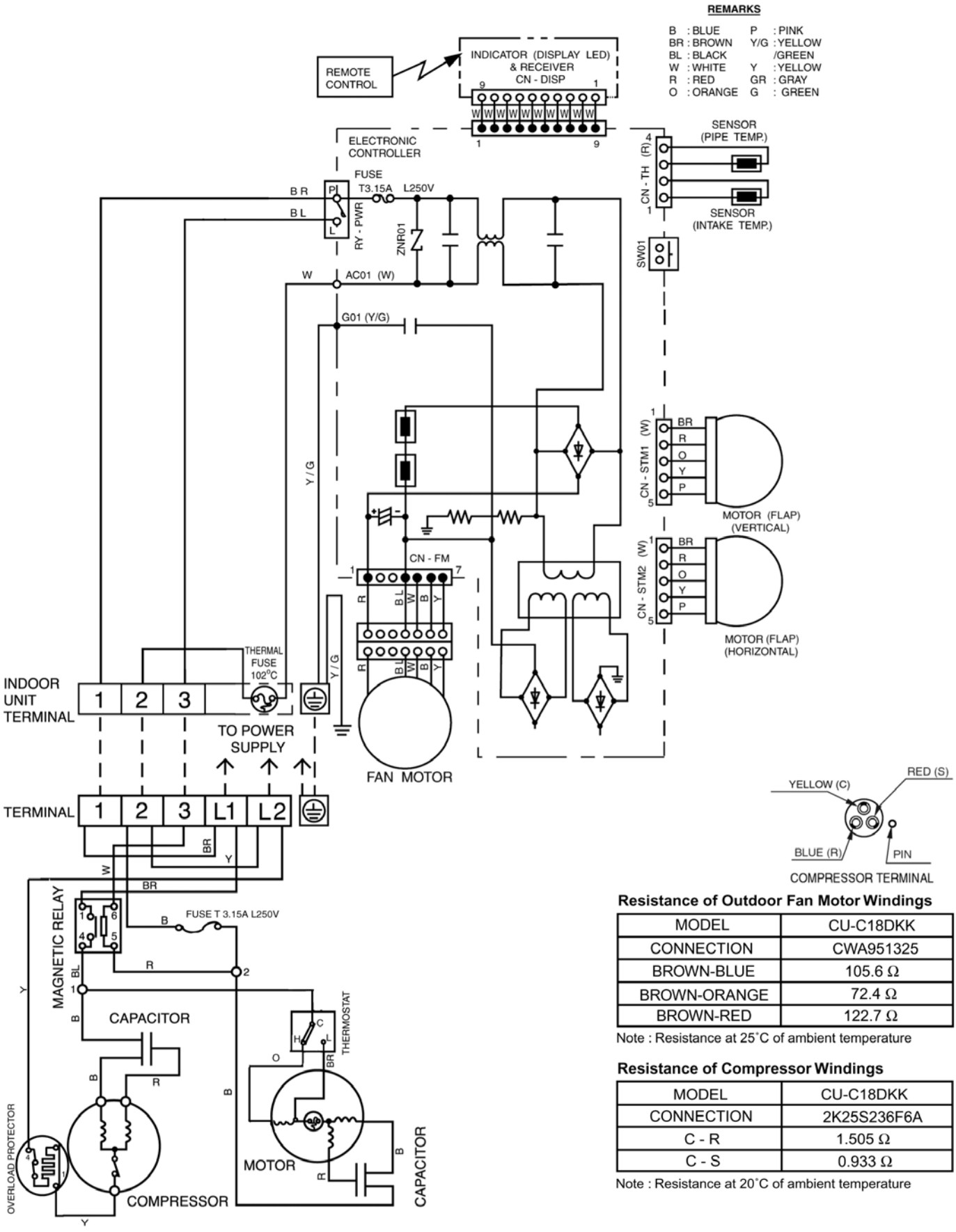
6 Block Diagram

CS-C18DKK CU-C18DKK
CS-C24DKK CU-C24DKK



7 Wiring Diagram

CS-C18DKK CU-C18DKK



Resistance of Outdoor Fan Motor Windings

MODEL	CU-C18DKK
CONNECTION	CWA951325
BROWN-BLUE	105.6 Ω
BROWN-ORANGE	72.4 Ω
BROWN-RED	122.7 Ω

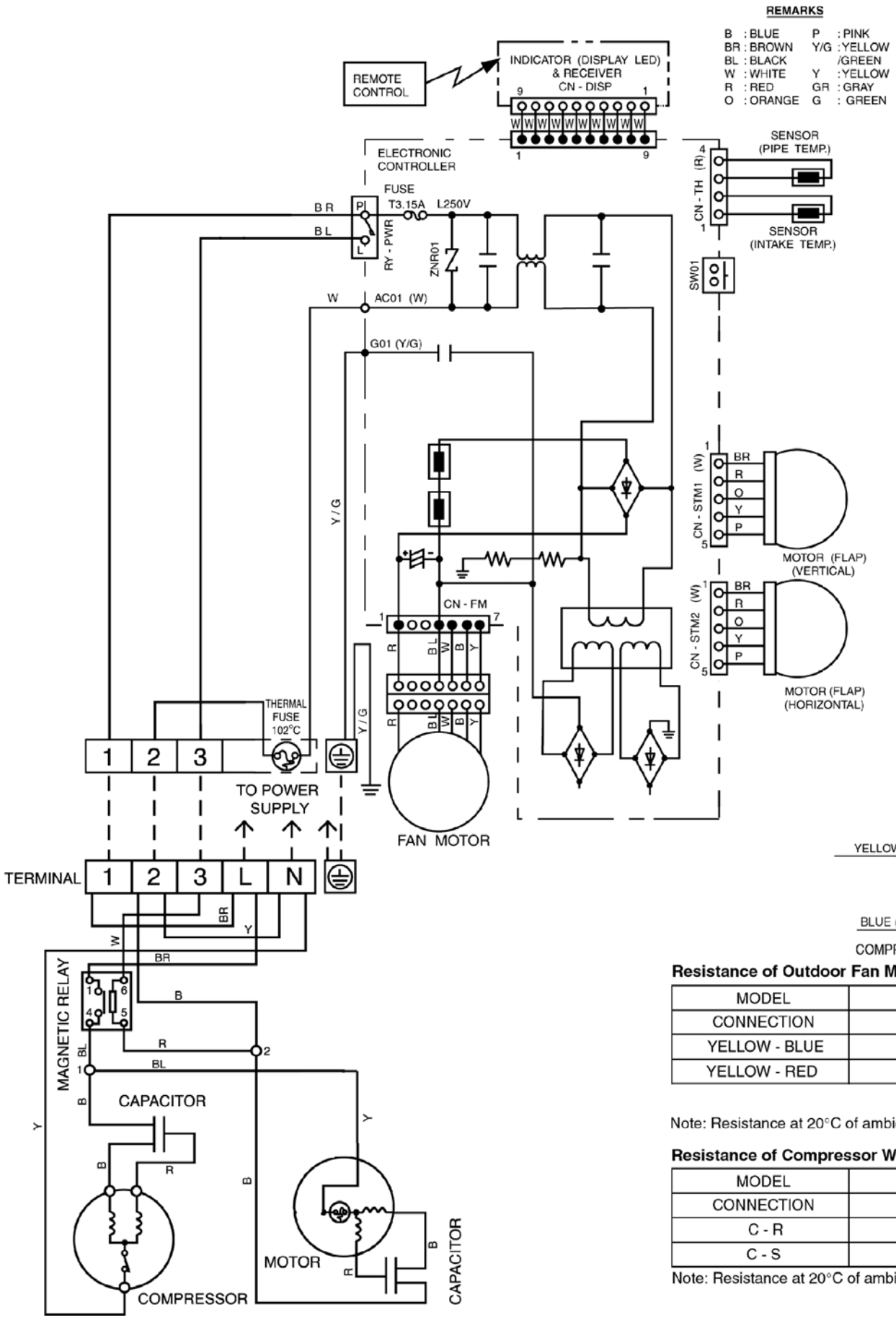
Note : Resistance at 25˚C of ambient temperature

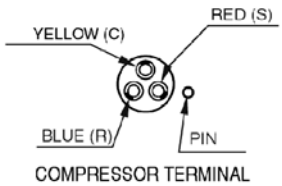
Resistance of Compressor Windings

MODEL	CU-C18DKK
CONNECTION	2K25S236F6A
C - R	1.505 Ω
C - S	0.933 Ω

Note : Resistance at 20˚C of ambient temperature

CS-C24DKK CU-C24DKK





Resistance of Outdoor Fan Motor Windings

MODEL	CU-C24DKK
CONNECTION	CWA951400
YELLOW - BLUE	59.80 Ω
YELLOW - RED	66.90 Ω

Note: Resistance at 20°C of ambient temperature.

Resistance of Compressor Windings

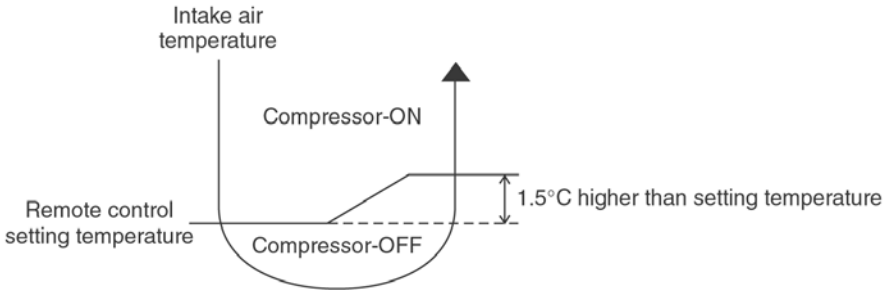
MODEL	CU-C24DKK
CONNECTION	2J39S236A1A
C - R	0.933 Ω
C - S	1.584 Ω

Note: Resistance at 20°C of ambient temperature.

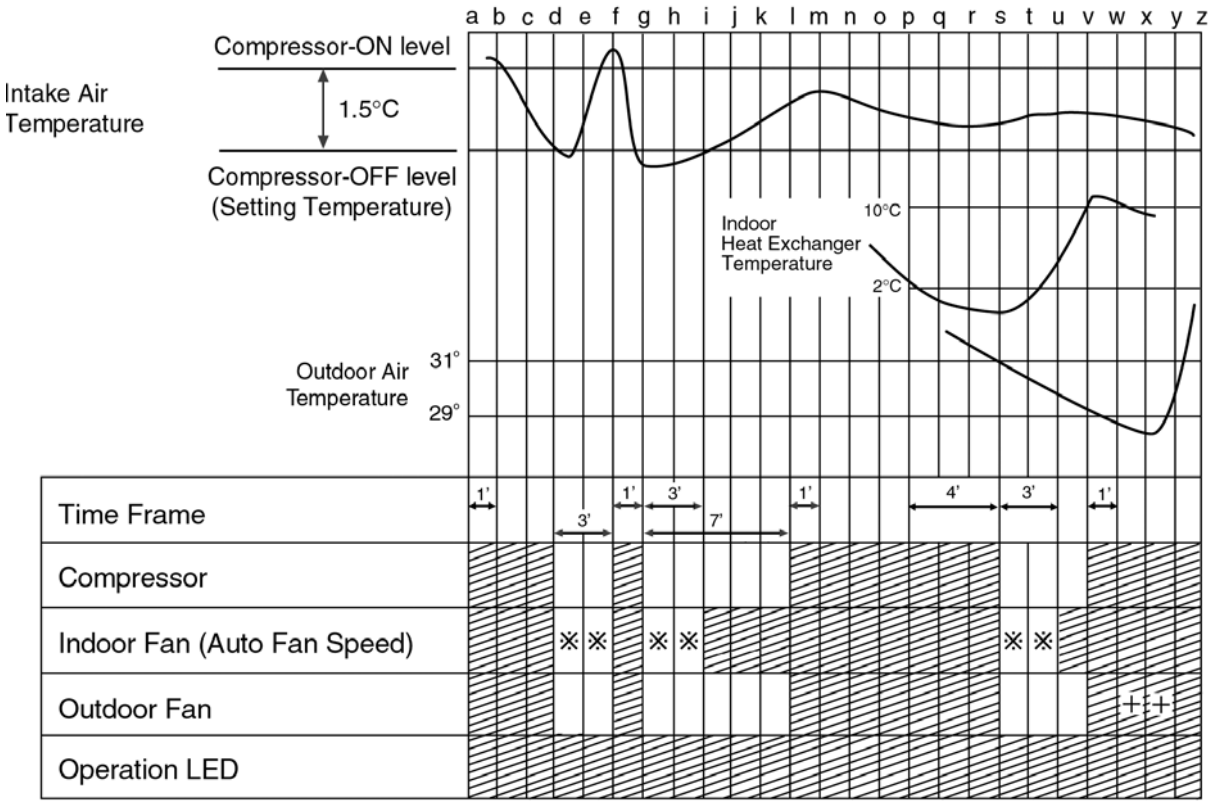
8 Operation Details

8.1. Cooling Operation

- Cooling operation can be set using remote control.
- This operation is applied to cool down the room temperature reaches the setting temperature set on the remote control.
- The remote control setting temperature, which takes the reading of intake air temperature sensor, can be adjusted from 16°C to 30°C.
- During cooling operation, the compressor will stop running and restart as shown in below figure.



8.1.1. Cooling Operation Time Diagram



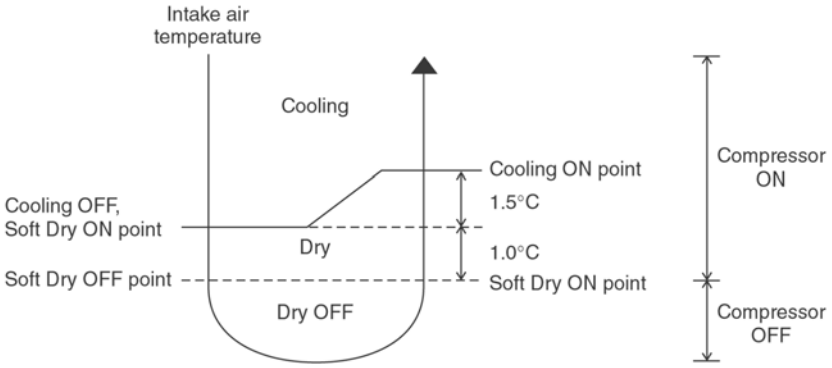
<Description of operation>

a – b, f – g, l – m, v – w : Minimum 60 seconds forced operation
d – f, g – i, s – u : Minimum 3 minutes restart control (Time Delay Safety Control)
g – l : Maximum 7 minutes time save control
p – v : Anti-Freezing Control
(※) d – f, g – i, s – u : Indoor fan rotates at Lo- for 20 seconds and off for 160 seconds.
＋ w-y : Outdoor fan rotates at Lo (Outdoor fan control for C24CK only)

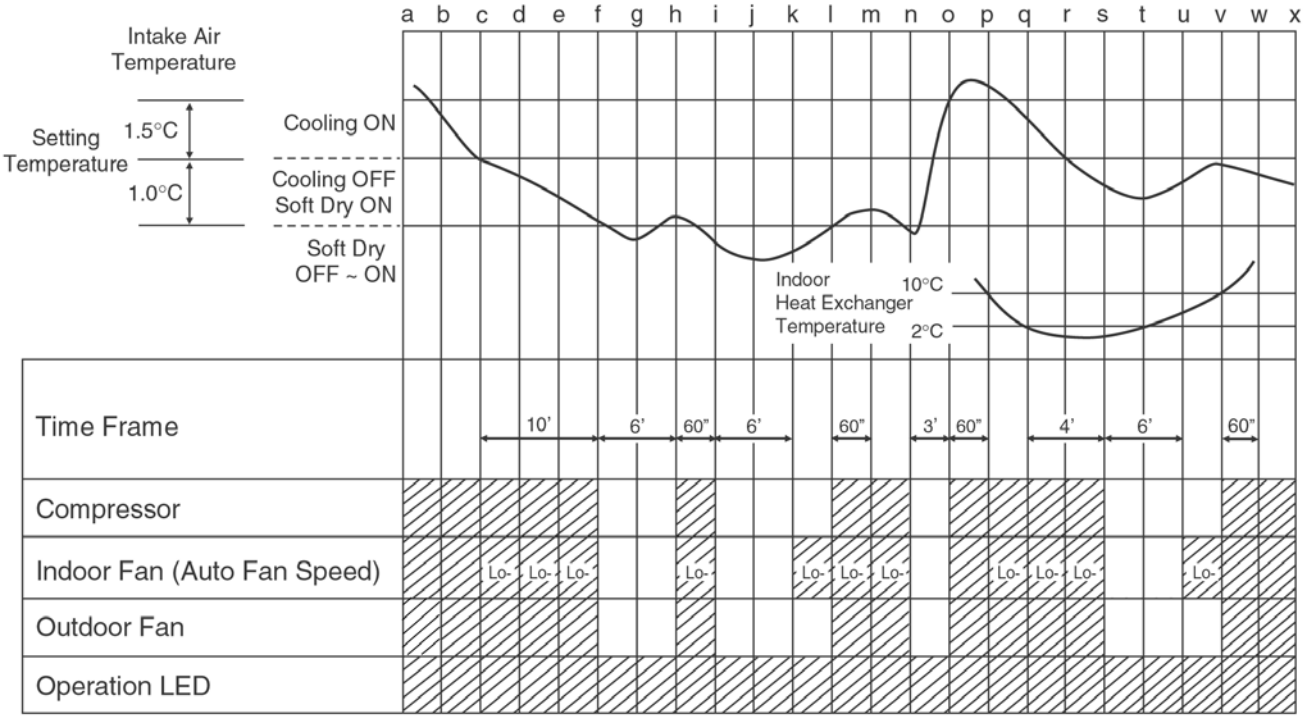
Operation
Stop

8.2. Soft Dry Operation

- Soft Dry operation can be set using remote control.
- Soft Dry operation is applied to dehumidify and to perform a gentle cooling to the room.
- This operation starts when the intake air temperature sensor reaches the setting temperature on the remote control.
- When operation begins, Soft Dry will be switched “ON” for a maximum 10 minutes, then Soft Dry operation will be turned “OFF” for a minimum 6 minutes. After that, the Soft Dry operation will be “ON” and “OFF” based on the setting temperature as shown in below figure.
- However after 3 minutes of compressor off, during Soft Dry “OFF” (within 6 minutes Soft Dry restart control), the indoor unit will start to operate at normal Cooling mode if the intake temperature is higher than Cooling “ON” point.



8.2.1. Soft Dry Operation Time Diagram



<Description of operation>

h – i, l – m, o – p, v – w : Minimum 60 seconds **forced operation**

n – o : Minimum 3 minutes restart control (Time Delay Safety Control) - Cooling operation

f – h, i – k, s – u : Minimum 6 minutes restart control (Time Delay Safety Control) - Soft dry operation

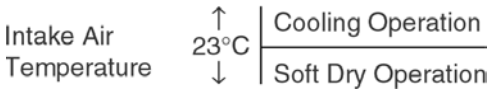
q – v : Anti-Freezing Control

Operation

Stop

8.3. Automatic Operation

- Automatic operation can be set using remote control.
- This operation starts to operate with indoor fan at SLo speed for 20 seconds to judge the intake air temperature.
- After judged the temperature, the operation mode is determined by refering to the below standard.



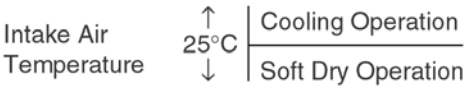
- Then, the unit start to operate at determined operation mode, until it is switched off using remote control, with the setting temperature as shown in below table.

	Setting Temperature (Standard)
Cooling Operation	25°C
Soft Dry Operation	22°C

- The setting temperature for all the operations can be changed one level up or one level down from the standard temperature as shown in below table by pressing on the temperature up or temperature down button at remote control.

		Cooling	Soft Dry
Higher →	+2°C	27°C	24°C
Standard →	±0°C	25°C	22°C
Lower →	–2°C	23°C	20°C

- The operation mode judging temperature and standard setting temperature can be increased by 2°C permanently, by open the circuit of JX1 at indoor electronic controller.



	Setting Temperature (Standard)
Cooling Operation	27°C
Soft Dry Operation	24°C

8.4. Operation Control

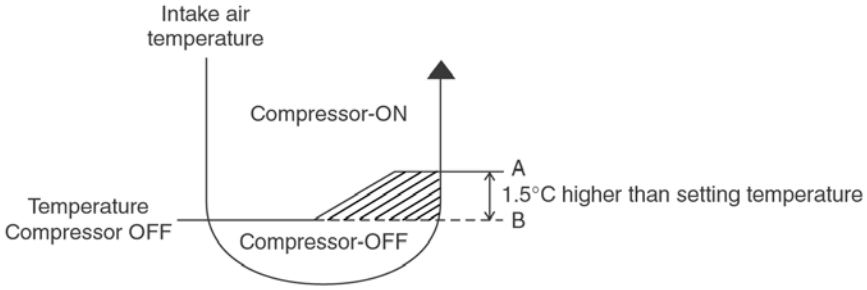
(For 8.4.1. to 8.4.6. information applies only to Cooling and Soft Dry Operation)

8.4.1. Restart Control (Time Delay Safety Control)

- When the thermo-off temperature (temperature which compressor stops to operate) is reached during:-
  - – Cooling operation - the compressor stops for 3 minutes (minimum) before resume operation.
  - – Soft Dry operation - the compressor stops for 6 minutes (minimum) before resume operation.
- If the operation is stopped by the remote control, the compressor will not turn on within 3 minutes from the moment operation stop, although the unit is turn on again within the period.
- This phenomenon is to balance the pressure inside the refrigerant cycle.

8.4.2. 7 Minutes Time Save Control

- The compressor will start automatically if it has stopped for 7 minutes and the intake air temperature falls between the compressor ON temperature (A) and compressor OFF temperature (B) during the period.
- This phenomenon is to reduce the built up humidity inside a room.

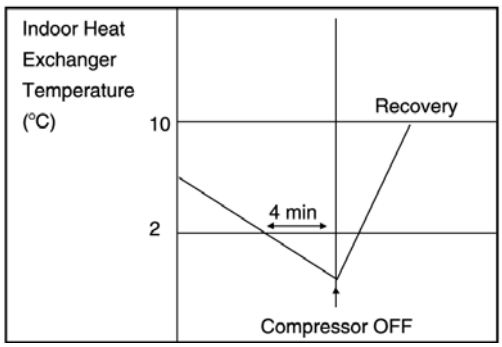


8.4.3. 60 Seconds Forced Operation

- Once the air conditioner is turned on, the compressor will not stop within 60 seconds in a normal operation although the intake air temperature has reached the thermo-off temperature. However, force stop by pressing the OFF/ON operation button at the remote control is permitted.
- The reason for the compressor to force operate at minimum 60 seconds is to allow the refrigerant oil run in a full cycle and return back to the outdoor unit.

8.4.4. Anti-Freezing Control

- If the temperature of the indoor heat exchanger falls below 2°C continuously for 4 minutes or more, the compressor turns off. The fan speed setting remains the same.
- This phenomenon is to protect the indoor heat exchanger from freezing and to prevent higher volume of refrigerant in liquid form returning to the compressor.
- Compressor will restart again when the indoor heat exchanger temperature rises to 10°C (Recovery).
- Restart control (Time Delay Safety Control) will be applied in this Control if the recovery time is too short.



8.4.5. Compressor Reverse Rotation Protection Control

- If the compressor is operating continuously for 5 minutes or longer and the temperature difference between intake air and indoor heat exchanger is 2.5°C or less for continuous 2 minutes, compressor will stop and restart automatically.
- Time Delay Safety Control is activated before the compressor restart.

▲T = Intake air temperature - Indoor heat exchanger temperature

- This is to prevent compressor from rotate reversely when there is an instantaneous power failure.

8.4.6. Starting Current Control

- When the compressor, outdoor fan motor and indoor fan motor are simultaneously started, the indoor fan motor will start to operate at 1.6 second later.
- The reason of the difference is to reduce the starting current flow.

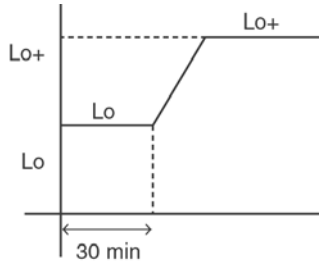
8.4.7. Anti-Dew Formation Control

- Purpose is to prevent dew formation on indoor unit air discharge area.
- When room temperature is constant (±1°C) the following conditions occur for 30 minutes continuously, anti-dew formation will activate:
  - Remote Control setting temperature is less than 25°C.
  - Compressor is on.
  - Cooling operation mode.
  - Indoor Fan motor operate at Low fan speed or QLo.
- This control is cancelled immediately when above condition is changed.
- Anti-Dew formation is control by:

1. Increasing Air Flow Volume

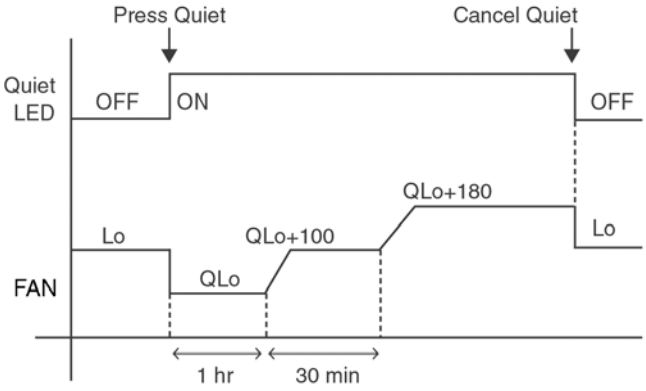
a. Lo fan speed

Lo fan speed is changed to Lo+ after 30 min to prevent dew formation.



b. QLo fan speed

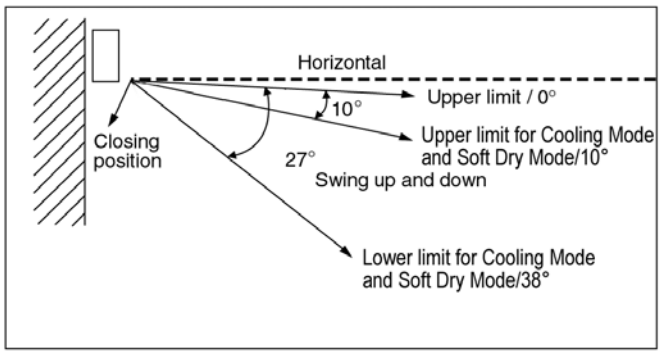
Dew formation may occurs at QLo cool, therefore QLo cool is operated only 1 hr 30 min (1 hr QLo, 30 min QLo +100 rpm). After that, it operates at QLo +180rpm (However Quiet LED remains on).



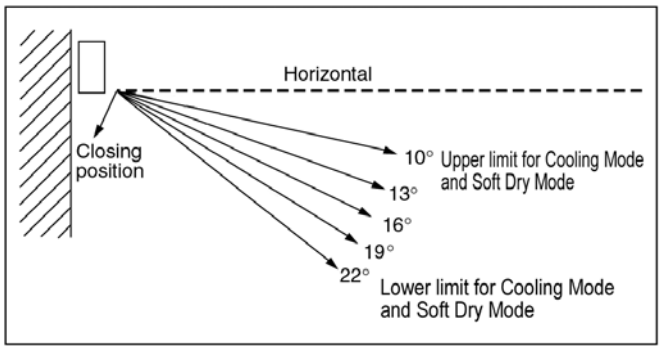
2. Norrowing

Vertical Airflow Direction

– During Anti-dew condensation prevention, Airflow Direction Auto-control angle change from 10° - 38° to 10° - 27° under Cooling and Soft Dry operation mode.



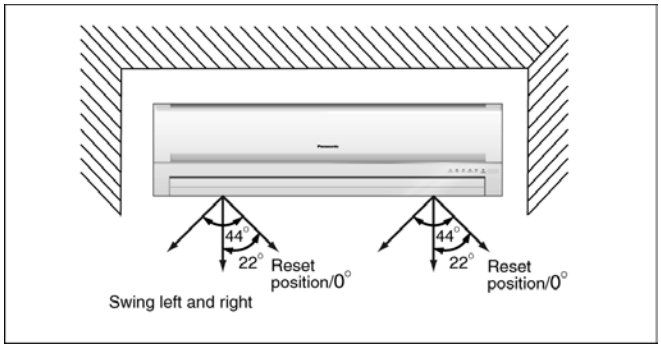
– During Anti-dew condensation prevention, Airflow Direction Manual control angle change from 10°, 14°, 18°, 22°, 27° to 10°, 13°, 16°, 19°, 22° under Cooling and Soft Dry operation mode.



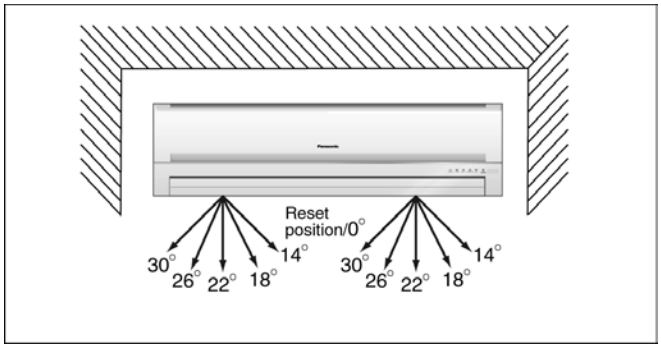
3. Narrowing

Horizontal Airflow Direction

– During Anti-dew condensation prevention, Airflow Direction Auto-control angle change from 0° - 44° to 14° - 30° under Cooling and Soft Dry operation mode.



– During Anti-dew condensation prevention, Airflow Direction Manual control angle change from 0°, 11°, 22°, 33°, 44° to 14°, 18°, 22°, 26°, 30° under Cooling and Soft Dry operation mode.



8.5. Indoor Fan Speed Control

- Indoor Fan Speed can be set using remote control.

8.5.1. Fan Speed Rotation Chart

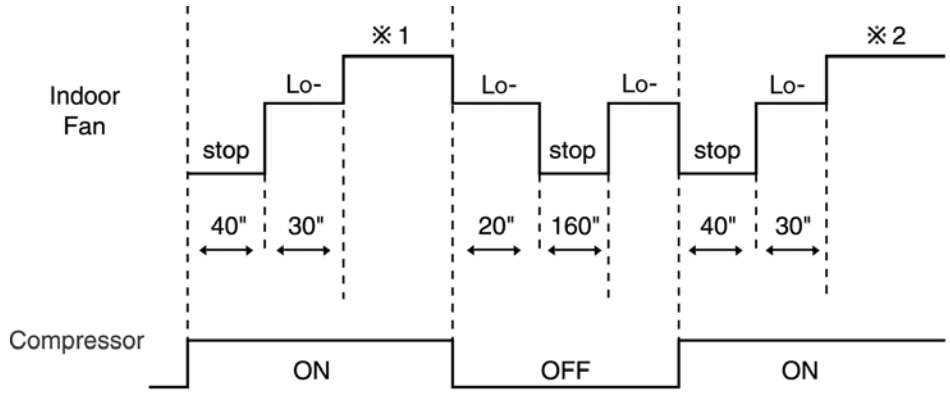
COOL/ DRY	CS-C24DKK	CS-C18DKK
S Hi	1620	1420
Hi	1570	1360
Me	1450	1250
Lo+	1360	1220
Lo	1260	1150
Lo-	1100	980
S Lo	860	780
Q Hi	1470	1260
Q Me	1350	1150
Q Lo	1160	1050

8.5.2. Automatic Fan Speed Control

- When set to Auto Fan Speed, the fan speed is adjusted between maximum and minimum setting as shown in the table.
  - Fan speed rotates in the range of Hi, Me and Lo-.
  - Deodorizing Control will be activated.

Tap				S Hi	Hi	Me	CLo+	CLo	Lo-	S Lo	Stop
Cooling	Normal	Manual	Hi		○						
			Me			○					
			Lo					○			
		Auto			○	○			○		○
	Powerful	Manual		○							
		Auto		○							
Soft Dry	Powerful	Manual							○		○
		Auto							○		○
Auto Mode judgement										○	
Cooling	Quiet	Manual	QHi		Hi-100						
			QMe			Me-100					
			QLo					cLo-100			
		Auto			Hi-100	Me-100			○		○
Soft Dry	Quiet	Manual							○		○
		Auto							○		○

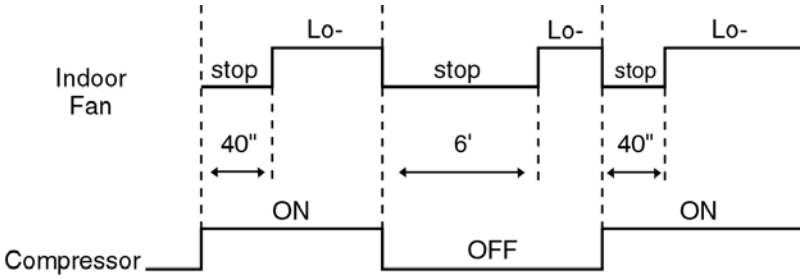
- Auto Fan Speed during Cooling operation:
  1. Indoor fan will rotate alternately between off and on as shown in below diagram.
  2. At the beginning of each compressor start operation, indoor fan will increase fan speed gradually for deodorizing purpose.
  3. For the first time the compressor operate, indoor fan will be switched to Hi fan speed from Lo- after 70 seconds from the start of compressor. This cause the room temperture to achieve the setting temperature quickly.
  4. During compressor stop, indoor fan will operate at Lo- for the beginning 20 seconds to prevent higher volume of refrigerant in liquid form returning to the compressor.
  5. After the compressor at turn off condition for 3 minutes, indoor fan will start to operate at Lo- to circulate the air in the room. This is to obtain the actual reading of the intake air temperature.
  6. For the resume of compressor operation, indoor fan will operate at Me fan speed to provide comfort and lesser noise environment, after 70 seconds from the restart of compressor.



※ 1 Fan Speed is Hi until the compressor stops (when the room temperature reaches setting temperature).

※ 2 Fan Speed is Me after the compressor restarts.

- Auto Fan Speed during Soft Dry operation:
  1. Indoor fan will rotate alternately between off and Lo-.
  2. At the beginning of each compressor start operation, indoor fan will increase fan speed gradually for deodorizing purpose.
  3. When compressor at turn off condition for 6 minutes, indoor fan will start fan speed at Lo- to circulate the air in the room. This is to obtain the actual reading of intake air temperature.



8.5.3. Manual Fan Speed Control

- Manual fan speed adjustment can be carried out by using the Fan Speed selection button at the remote control.
- There are 3 types of fan speed settings: Lo, Me, Hi.

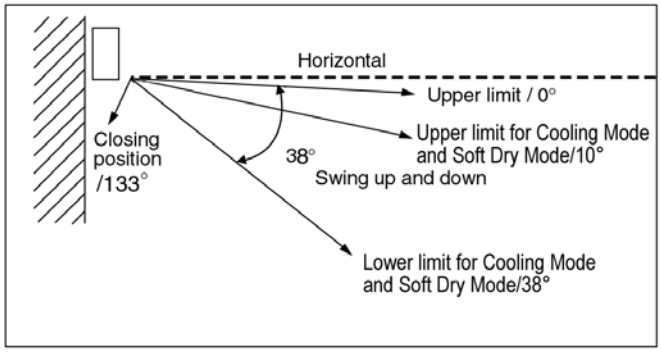
8.6. Outdoor Fan Speed Control

- There is 2 speed for outdoor fan motor. Outdoor fan speed can be changed to Hi or Lo according to outdoor temperature.
- When the air conditioner is turned on, the compressor and the outdoor fan will operate simultaneously.
- Likewise, both compressor and outdoor fan will stop at the same time if the unit is turned off.

8.7. Vertical Airflow Direction Control

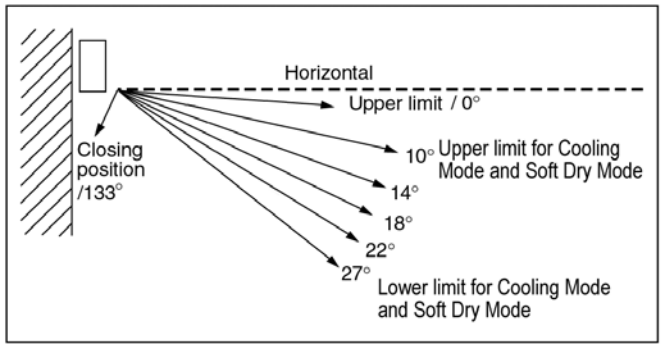
8.7.1. Auto Control

- When the vertical airflow direction is set to Auto using the remote control, the louver swings up and down as shown in the diagram.
- When stopped with remote control, the discharge vent is reset, and stop at the closing position.
- During Cooling operation or Soft Dry operation, indoor fan motor may stop to rotate at certain periods. At that condition, the louver will stop swinging and rest at the upper limit.


Horizontal
Upper limit / 0°
Upper limit for Cooling Mode and Soft Dry Mode/10°
Closing position /133°
38°
Swing up and down
Lower limit for Cooling Mode and Soft Dry Mode/38°

8.7.2. Manual Control

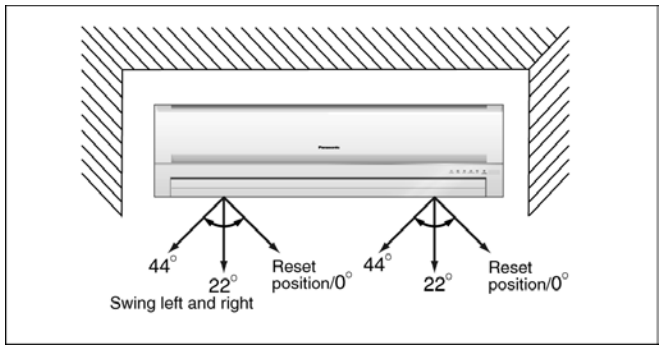
- When the vertical airflow direction is set to Manual using the remote control, the automatic airflow is released and the airflow direction louver move up and down in the range shown in the diagram.
- The louver can be adjusted by pressing the button to the desired louver position.
- When stopped with remote control, the discharge vent is reset, and stop at the closing position.



8.8. Horizontal Airflow Direction Control

8.8.1. Auto Control

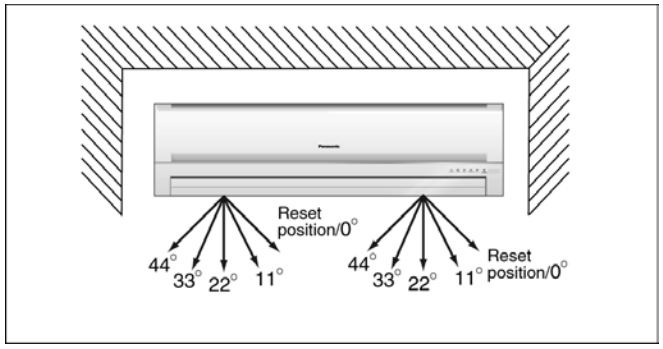
- When the horizontal airflow direction is set to Auto using the remote control, the vanes swings left and right as shown in the diagram.
- When stopped with remote control, the discharge vane is reset, and stop at the reset position.
- During Cooling operation or Soft Dry operation, indoor fan motor may stop to rotate at certain periods. At that condition, the vane will stop swinging and rest at 22° angle.



8.8.2. Manual Control

- When the horizontal airflow direction is set to Manual using the remote control, the automatic airflow is released and the airflow direction vane move left and right in the range shown in the diagram.

  The louver can be adjusted by pressing the button to the desired vane position.
- When stopped with remote control, the vanes is reset, and stopped at reset position.



8.9. Powerful Operation

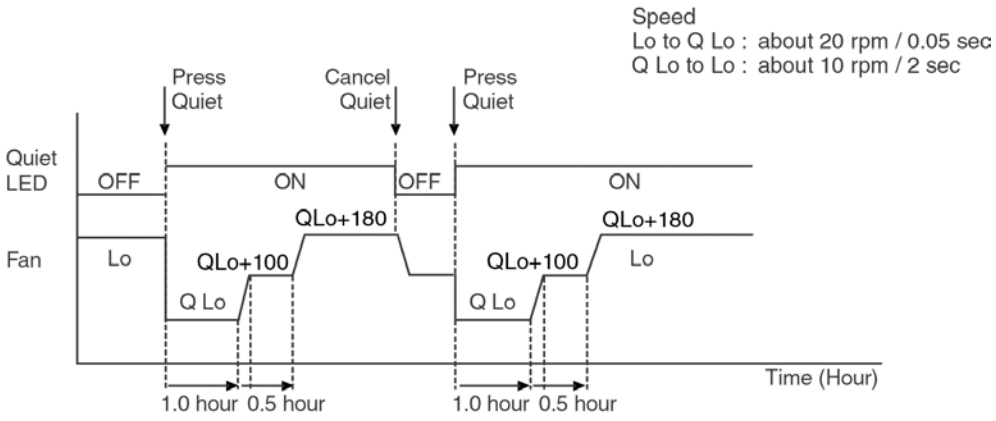
- The Powerful operation is to achieve the setting temperature quickly.
- When Powerful operation is set, the setting temperature will be automatically decreased 3°C internally against the present setting temperature (Lower temperature limit: 16°C).
- This operation automatically will be running under SHi Fan Speed (Cooling).
- Vertical Airflow Direction:-
  - In “Manual” setting, the vane will automatically shift down 10° lower than previous setting.
  - In “Auto” setting, the vane will automatically swing up and down. However the lower limit will be shifted 10° downward.
- Powerful operation stops when:-
  - Powerful operation has operate for 15 minutes.
  - Powerful mode button is pressed again.

- Stopped by OFF/ON operation button.
- Timer OFF activates.
- Quiet mode button is pressed.
- Operation mode is changed.

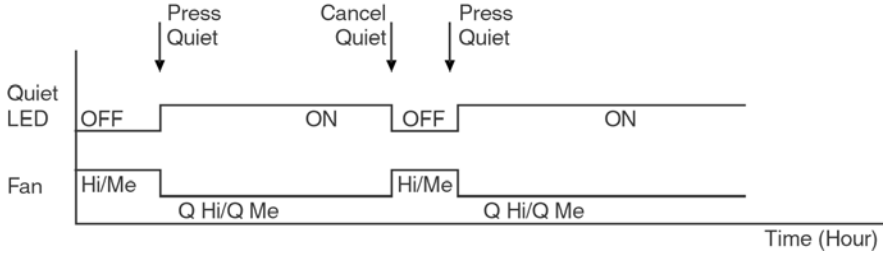
8.10. Quiet Operation

(For Cooling Operation or cooling region of Soft Dry Operation)

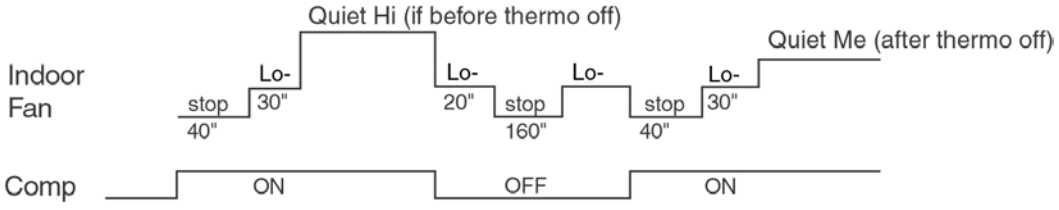
- The Quiet operation is to provide quiet/cooling operation condition compare to normal operation.
- Once the Quiet Mode is set at the remote control, the Quiet Mode LED illuminated. The sound level will reduce around 2 dB(A) for Lo fan speed or 3 dB(A) for Hi/Me fan speed against the present operation sound level.
- Manual Fan Speed:-
  – RPM control during Lo cool



  – RPM control during Hi & Me cool



- Auto Fan Speed:-



- Quiet operation stops when:-
  – Quiet button is pressed again.
  – Stopped by OFF/ON operation button.
  – Timer OFF activates.
  – Powerful button is pressed.

8.11. Economy Mode Operation

Purpose of this operation is to save or reduced electrical power consumption of the room air conditioner.

However consumer is advised to use Economy Mode operation after the room temperature reaches the desired temperature.

1. **Cooling and Soft Dry Mode**
   - When the Economy Mode is set, the set temperature will be automatically increased 0.9°F against the present setting temperature. This operation automatically will be running under SLo Fan speed.

   - Vertical Airflow Direction:-

     In “Manual” or “Auto” setting, the vane will automatically change to Auto Air Swing.

2. **Economy Mode will stop if:**
   - Economy mode button is pressed again.
   - Stopped by ON / OFF switch.
   - Timer-off activates.
   - Powerful mode button is pressed.
   - Fan Speed control button is pressed.
   - Sleep mode button is pressed ON.
   - Operating mode is changed.
   - Air Swing condition is changed.

8.12. Timer Control

8.12.1. ON Timer

- When the ON Timer is set by using the remote control, the unit will start to operate slightly before the set time, so that the room will reach nearly to the set temperature by the set time.
- For Cooling and Soft Dry operation, the operation will start 15 minutes before the set time.
- For Automatic operation, the indoor fan will operate at SLo speed for 20 seconds, 30 minutes before the set time to detect the intake air temperature to determine the operation mode. The operation indication lamp will blink at this time.

8.12.2. OFF Timer

- When the OFF Timer is set by using the remote control, the unit will stop operate according to the desired setting.

  Notes:

  1. By pressing ON/OFF operation button, the ON Timer or OFF Timer setting will not be cancelled.
  2. To cancel the previous timer setting, press CANCEL button.
  3. To activate the previous timer setting, press SET button.
  4. If main power supply is switched off, the Timer setting will be cancelled.

8.13. Random Auto Restart Control

- If there is a power failure during operation, the air conditioner will automatically restart after 3 to 4 minutes when the power is resumed.
- It will start with previous operation mode and airflow direction.
- If there are more than one air conditioner unit in operation and power failure occur, restart time for each unit to operate will be decided randomly using 4 parameters:- intake air temperature, setting temperature, fan speed and air swing louver position.
- This Random Auto Restart Control is not available when Timer is set.
- This control can be omitted by open the circuit of JX2. (Refer Circuit Diagram)

8.14. Remote Control Signal Receiving Sound

- Long beep sound will be heard when:-
  - Stopping the air conditioner using ON/OFF switch.
  - Stopping the Quiet Mode.
  - Stopping the Powerful Mode.
- Short beep sound will be heard for others setting.

9 Operating Instructions

Thank you for purchasing a Panasonic Air Conditioner

SAFETY PRECAUTIONS

■ Important notice

To prevent personal injury, injury to others and property damage, the following instructions must be followed.

Incorrect operation due to failure to follow instructions will cause harm or damage, the seriousness of which is classified as below:

Warning
This sign warns of death or serious injury.

Caution
This sign warns of injury or damage to property.

The instructions to be followed are classified by the following symbols:

This symbol denotes an action that is PROHIBITED.

These symbols denote actions that are COMPULSORY.

Installation Precautions

Warning

Do not install, remove or reinstall the unit by yourself.
- Improper installation will cause leakage, electric shock or fire. Please consult an authorized dealer or specialist for the installation work.

Caution

- This air conditioner must be grounded. Improper grounding will cause electric shock.
- Ensure that the drainage piping is connected properly. Otherwise, water will leak.
- Current leakage protection equipment must be installed. Otherwise, electric shock or fire may occur.
- Do not install the unit in a potentially explosive environment.

Operation Precautions

Warning

- Do not share power outlet.
- Do not modify power cord.
- Do not use an extension cord.
- Do not operate with wet hands.
- Do not insert fingers or other objects into the indoor or outdoor unit.
- Do not attempt to repair the unit by yourself.
- Do not use rechargeable (Ni-Cd) batteries.
- Keep the remote control away from infants and small children to prevent them from accidentally swallowing the batteries.
- Use specified supply cord.
- If the supply cord is damaged or needs replacement, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.
- Remove the batteries if the unit is not going to be used for a long period of time.
- New batteries of the same type must be inserted following the polarity stated to prevent malfunction of the remote control.
- In case of emergency or if an abnormal condition (burnt smell, etc) occurs, turn off the power supply.

Caution

- Do not wash the unit with water, benzene, thinner or scouring powder.
- Do not use for other purposes such as preservation of food.
- Do not store or use any combustible equipment in the airflow direction.
- Do not sit on or place anything on the indoor or outdoor unit.
- Do not expose directly to cold air for a long period.
- Ventilate the room regularly.
- Pay attention as to whether the installation rack is damaged after a long period of usage.
- Switch off the power supply before cleaning or servicing.
- Turn off the power supply if the unit is not going to be used for a long period of time.

Safety Regulation

The appliance is not intended for use by young children or infirm people without supervision. Young children should be supervised to ensure that they do not play with the appliance.

Power Supply	
Time Delay Fuse	Rated Volts
15 Amps CS-C18DKK/CU-C18DKK	208/230V
25 Amps CS-C24DKK/CU-C24DKK	

Operation Condition (°C)

Use this air conditioner under the following temperature range.

DBT: Dry Bulb Temperature WBT: Wet Bulb Temperature	Indoor		Outdoor	
	DBT	WBT	DBT	WBT
Maximum Temperature	32	23	43	26
Minimum Temperature	16	11	16	11

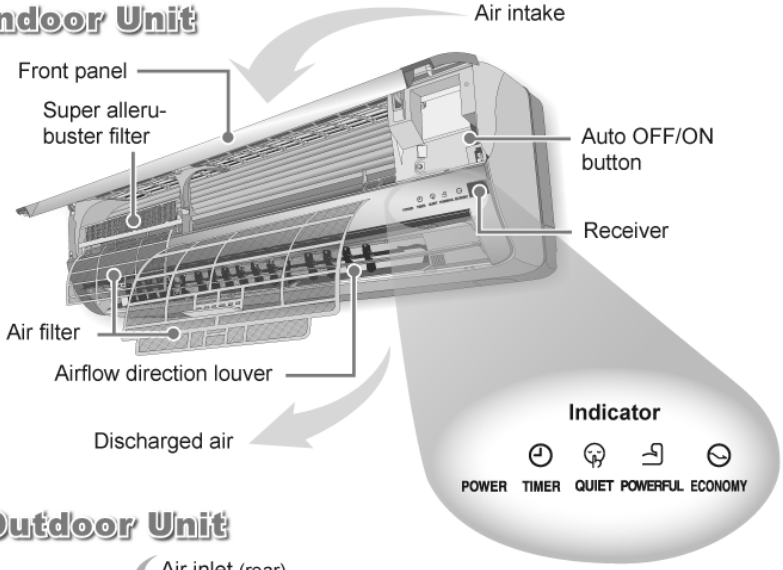
2

ENGLISH

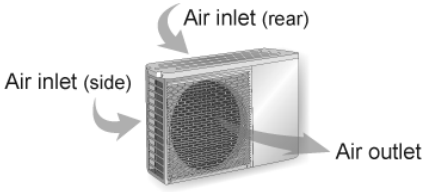
Note: The illustrations in this manual are for explanation purposes only and may differ from the actual unit. It is subject to change without notice for future improvement.

PRODUCT OVERVIEW

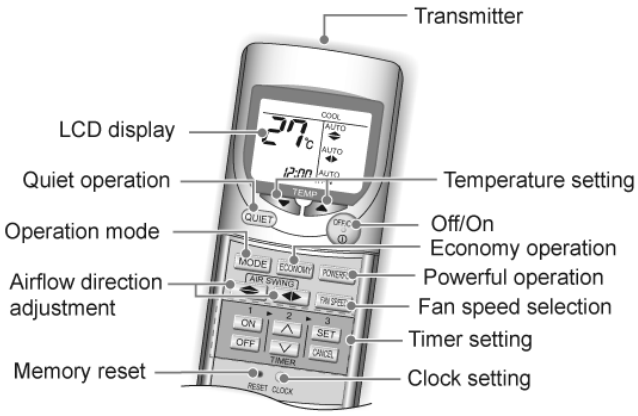
Indoor Unit



Outdoor Unit

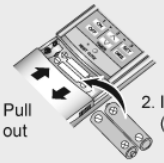


Remote Control

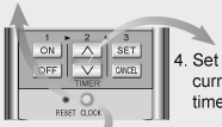


■ About

Remote Control Preparation



3. Press CLOCK button



5. Press again to confirm

- Timer operation will be based on current time set.
- The batteries can be used for approximately 1 year.
- The batteries must be recycled or disposed of properly.

Remote Control Signal

- Make sure it is not obstructed.
- Maximum distances : 10m.
- Certain fluorescent lights may interfere with signal transmission. Consult your dealer.

Auto OFF/ON Button

- To operate the unit if the remote control is misplaced or malfunctioning.

Action	Operation mode
Press once	Automatic Operation
Press until "beep" sound	Cooling Operation

- To turn OFF, press the Auto OFF/ON button again.
- To switch the remote control signal receiving sound off or on.
  1. Press until you hear a "beep" sound and release.
  2. Press again until you hear a "beep-beep" sound and release.
  3. Press to switch the sound off or on. (Long "beep" - OFF; short "beep" - ON)

Troubleshooting

● Operation delayed for a few minutes after restart.	➤ This is a normal self protection function.
● Sound like water flowing during operation.	➤ Caused by refrigerant flow inside.
● Mist emerges from indoor unit.	➤ Condensation effect due to cooling process.
● Noisy during operations.	➤ Installation work could be slanted or front panel isn't closed properly.
● Remote control/display does not work.	➤ Check whether batteries are correctly inserted or need replacement.
● The unit cannot operate.	➤ Check whether circuit breaker is tripped or timer is being used correctly.
● Outdoor unit emits water/steam.	➤ Condensation or evaporation has occurred at piping surface.

HOW TO OPERATE

Auto, Cool, Dry

■ Operation Details

AUTO - Automatic Operation

- The unit will automatically select the operation mode according to the room temperature.
- Once the operation mode is selected, the unit will operate at the standard setting temperature as shown:

Room temperature	Operation mode	Standard setting temperature
23°C & above	Cool	25°C
Below 23°C	Dry	22°C

- You may press ▼ or ▲ button to change the standard setting temperature to "HI" or "LO" as shown:

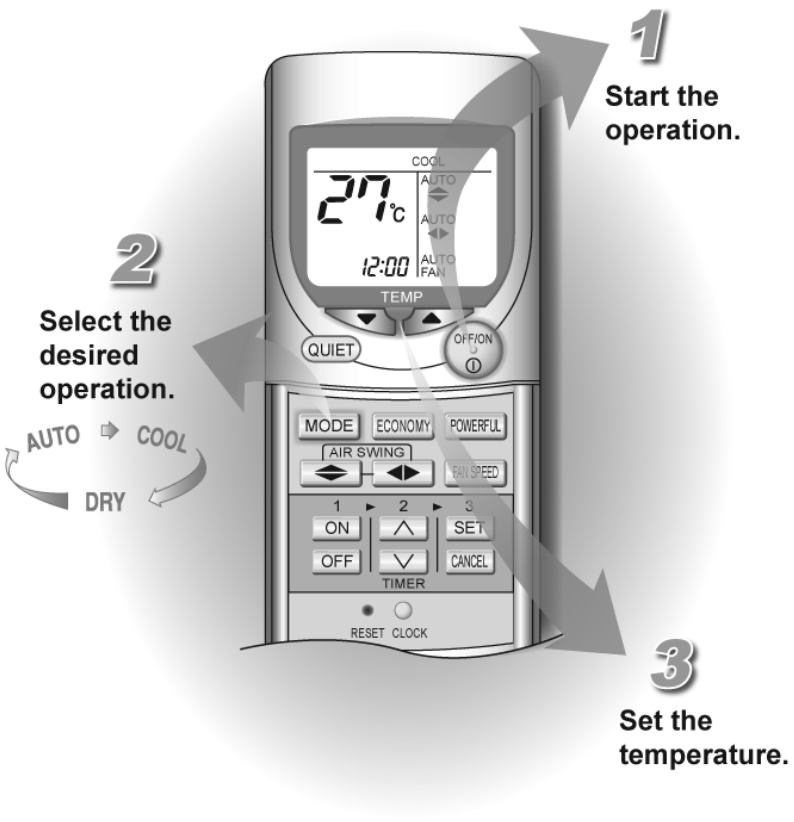
Operation mode	HI	LO
Cool	27°C	23°C
Dry	24°C	20°C

COOL - Cooling Operation

- Enables you to enjoy the cooling effect at your preferred setting temperature.
- The range of temperature can be selected from 16°C ~ 30°C.

DRY - Soft Dry Operation

- Allows you to set the desired temperature at low fan speed which enables you to dehumidify your surroundings.
- The range of temperature can be selected from 16°C ~ 30°C.



- Powerful, Quiet and Economy operations can be activated in all operation modes.
- Press OFF/ON button again to stop the operation.

Hint

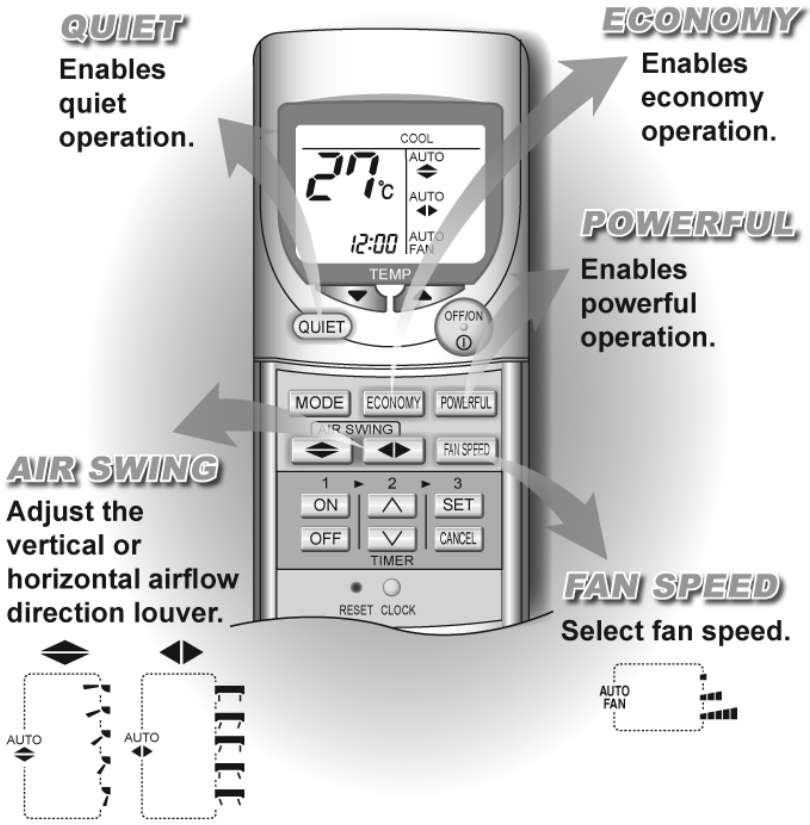
- To save electricity, close the curtains when using air conditioner to prevent sunlight and heat from coming in.

Troubleshooting

● The room has a peculiar odour.	➤ This may be a damp smell emitted by the wall, carpet, furniture or clothing in the room.
● Air conditioner does not cool efficiently.	➤ Ensure the temperature has been set correctly. ➤ Ensure windows and doors have been closed properly. ➤ Ensure filters are cleaned or replaced when necessary. ➤ Ensure inlet and outlet vents of the unit have not been obstructed.

HOW TO OPERATE

Powerful, Quiet, Economy, Fan Speed, Air Swing



- Powerful, Quiet and Economy operations cannot be activated at the same time.
- Powerful, Quiet and Economy operations can be cancelled by pressing the respective button again.

■ Operation Details

POWERFUL

- To achieve setting temperature quickly. It will operate for 15 minutes and return to the previous setting.

QUIET

- To provide a quiet environment.

ECONOMY

- To save electrical power consumption.
- Use when desired room temperature is reached.

FAN SPEED

- To provide you with various fan speed selections.
- There are 3 levels of fan speed in addition to automatic fan speed.
- Automatic fan speed:
  The speed of the indoor fan is automatically adjusted according to the operation.

AIR SWING

- To ventilate air in the room.
- There are 5 settings in addition to automatic vertical airflow direction.
- If automatic vertical airflow direction has been set, the louver swings up and down automatically.

- To ventilate air in the room.
- There are 5 settings in addition to automatic horizontal airflow direction.
- If automatic horizontal airflow direction has been set, the louver swings left and right automatically.

- Please do not adjust the vertical and horizontal airflow direction louver manually.

Hints

- If you wish to have the cool air blowing directly on you, set the airflow direction downward but not for an excessive length of time, as it may harm your health.
- Electricity use can be reduced by approximately 10% if you set the temperature 1°C higher than the desired temperature during cooling operation.

Troubleshooting

- Indoor fan stops occasionally during Automatic Fan Speed setting. ➤ This is an advanced feature that helps to remove smell from the surrounding area during operation.

ENGLISH

5

■ Operation Details

TIMER

- Use the ON timer to turn on the air conditioner at the desired time. This will give you a cooled environment, e.g. when you return from work or wake up.
- When the ON timer is set, operation will start 15 minutes before the actual set time.
- Use the OFF timer to stop air conditioner operation at the desired time. This can save electricity while you are going out or sleeping.
- The set timer will repeat daily once it is set.
- If there is a power failure, you can press the SET button to restore the previous setting once the power resumes.
- If the timer is cancelled, you can restore the previous setting by pressing SET button.

HOW TO OPERATE

Timer

- Ensure the clock on the remote control has been set correctly.
- You can use the ON and OFF timers at the same time.
- To cancel either the ON or OFF timer, press ON or OFF, then press CANCEL.

Hints

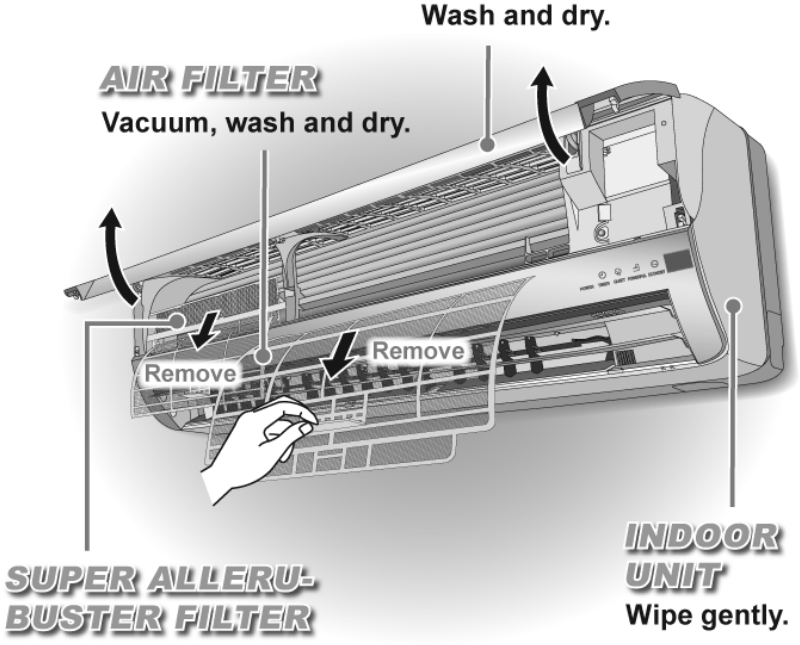
- Press CLOCK button for more than 10 seconds to change the time format from 24 hours to AM/PM format.
- For your convenience, you can set the air conditioner to operate automatically by using both ON and OFF timer.

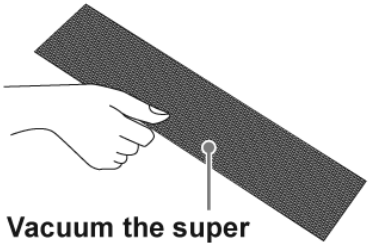
Troubleshooting

● TIMER indicator always on.	➤ Timer is activated and the setting will repeat itself daily.
● POWER indicator is blinking 15 minutes before ON timer is activated.	➤ The unit is determining the operation mode by sensing the room temperature. This happens when it has been set to AUTO operation mode.

CARE & CLEANING

Switch off the power supply before cleaning





Vacuum the super alleru-buster filter.

■ Washing Instructions

- Do not use benzene, thinner or scouring powder.
- Use soaps or neutral household detergent (≃pH7) only.
- Do not use water warmer than 40°C.

INDOOR UNIT

- Wipe the unit gently with a soft, dry cloth.

AIR FILTER

- It is recommended that you clean the air filter once every 2 weeks.
- Purchase the replacement filter if it is damaged.
  Part no.: CWD001160 (Left)
  CWD001161 (Right)

SUPER ALLERU-BUSTER

- It is recommended to clean the filter every 6 months.
- Replace the filter every 3 years or purchase the replacement filter if it is damaged.
  Part no.: CZ-SA14P

■ Pre-season Inspection

- This inspection is recommended before operating the air conditioner in every season.
- Check if the remote control batteries need to be replaced.
- Ensure there is no obstruction at all air intake and outlet vents.
- After the unit has been operating for 15 minutes, it is normal if the temperature difference between air intake and outlet vents at indoor unit is:

Operation	Temperature
Cooling	⩾ 8°C

Hints

- Clean the filter regularly as dirty filters will cause unpurified air, low cooling capacity, unpleasant smells and higher energy consumption.
- The unit will become dirty and the performance of the unit will decrease after being used for several seasons. Please consult an authorized dealer to perform seasonal inspections in addition to regular cleaning.
- This air conditioner is equipped with a built-in surge protective device. However, in order to further protect your air conditioner from being damaged by abnormally strong lightning activity, you may switch off the power supply.

10 Installation Instructions

Required tools for Installation Works			
1. Philips screw driver	5. Spanner	9. Gas leak detector	13. Multimeter
2. Level gauge	6. Pipe cutter	10. Measuring tape	14. Torque wrench 18 N.m 55 N.m 65 N.m
3. Electric drill, hole core drill (ø70 mm)	7. Reamer	11. Thermometer	15. Vacuum Pump
4. Hexagonal wrench (4 mm)	8. Knife	12. Megameter	16. Gauge manifold

10.1. Safety Precautions

- Read the following “SAFETY PRECAUTIONS” carefully before installation.
- Electrical work must be installed by a licensed electrician.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below. Incorrect installation will cause harm or damage, and the seriousness is classified by the following indications.

⚠ **WARNING**	This indication shows the possibility of causing death or serious injury.

⚠ **CAUTION**	This indication shows the possibility of causing injury or damage to properties only.

The items to be followed are classified by the symbols:

⃠	Symbol with background white denotes item that is PROHIBITED.

- Carry out test running to confirm that no abnormality occurs after the installation. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

⚠ **WARNING**
1. Engage dealer or specialist for installation. If installation done by the user is defective, it will cause water leakage, electrical shock or fire.
2. Install according to this installation instruction strictly. If installation is defective, it will cause water leakage, electrical shock or fire.
3. Use the attached accessories parts and specified parts for installation. Otherwise, it will cause the set to fall, water leakage, fire or electrical shock.
4. Install at a strong and firm location which is able to withstand the set’s weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.
5. For installation work, follow all electrical, building, plumbing, local codes, regulations and these installation instructions. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.
6. Use UL listed or CSA approved AWG16 wire (or heavier wire) ang connect tightly for indoor/outdoor connection. Connect tightly and clamp the cable so that no external force will be acted on the terminal. If connection or fixing is not perfect, it will cause heat-up or fire at the connection.
7. Wire routing must be properly arranged so that control board cover is fixed properly. If control board cover is not fixed perfectly, it will cause heat-up at connection point of terminal, fire or electrical shock.
8. When carrying out piping connection, take care not to let air substances other than the specified refrigerant go into refrigeration cycle. Otherwise, it will cause lower capacity, abnormal high pressure in the refrigeration cycle, explosion and injury.

⚠ CAUTION

1. This equipment must be earthed and installed with earth leakage current breaker. It may cause electrical shock if grounding is not perfect.
2. Do not install the unit at place where leakage of flammable gas may occur. If gas leaks and accumulates at arround of the unit, it may cause fire.

3. Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture.

ATTENTION

1. Selection of the installation location.
   Select an installation location which is rigid and strong enough to support or hold the unit, and select a location for easy maintenance.
2. Power supply connection to the air conditioner.
   Connect the power supply cord of the air conditioner to the mains using one of the following method.
   Power supply point should be in an easily accessible place for the power disconnection in case of emergency.
   Power supply point should be in an easily accessible place for the power disconnection in case of emergency. Power supply connection to a circuit breaker for the permanent connection. Use an approved fuse or circuit breaker (refer to name plate) for the permanent connection. It must be a double pole switch with a minimum 3.5mm contact gap.
3. Do not release refrigerant.
   Do not release refrigerant during piping work for installation, re-installation and during repairing a refrigeration parts. Take care of the liquid refrigerant, it may cause frostbite.
4. Installation work.
   It may need two people to carry out the installation work.
5. Do not install this appliance in a laundry room or other location where water may drip from the ceiling, etc.

Attached accessories

No.	Accessories part	Qty.	No.	Accessories part	Qty.
1	Installation plate	1	4	Battery	2
2	Installation plate fixing screw	6	5	Remote control holder	1
3	Remote Control	1	6	Remote control holder fixing screw	2
			7	Air purifying filter	1

Applicable piping kit

CZ-4F5, 7AEN (CU-C18DK)

CZ-52F5, 7, 10AN (CU-C24DK)

SELECT THE BEST LOCATION

INDOOR UNIT

- There should not be any heat source or steam near the unit.
- There should not be any obstacles blocking the air circulation.
- Should be a place where air circulation in the room is good.
- Should be a place where drainage can be easily done.
- Should be a place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Should be installed in adequate space from the wall, ceiling, fence or other obstacles.
- Recommended installation height for indoor unit shall be at least 2.5m.

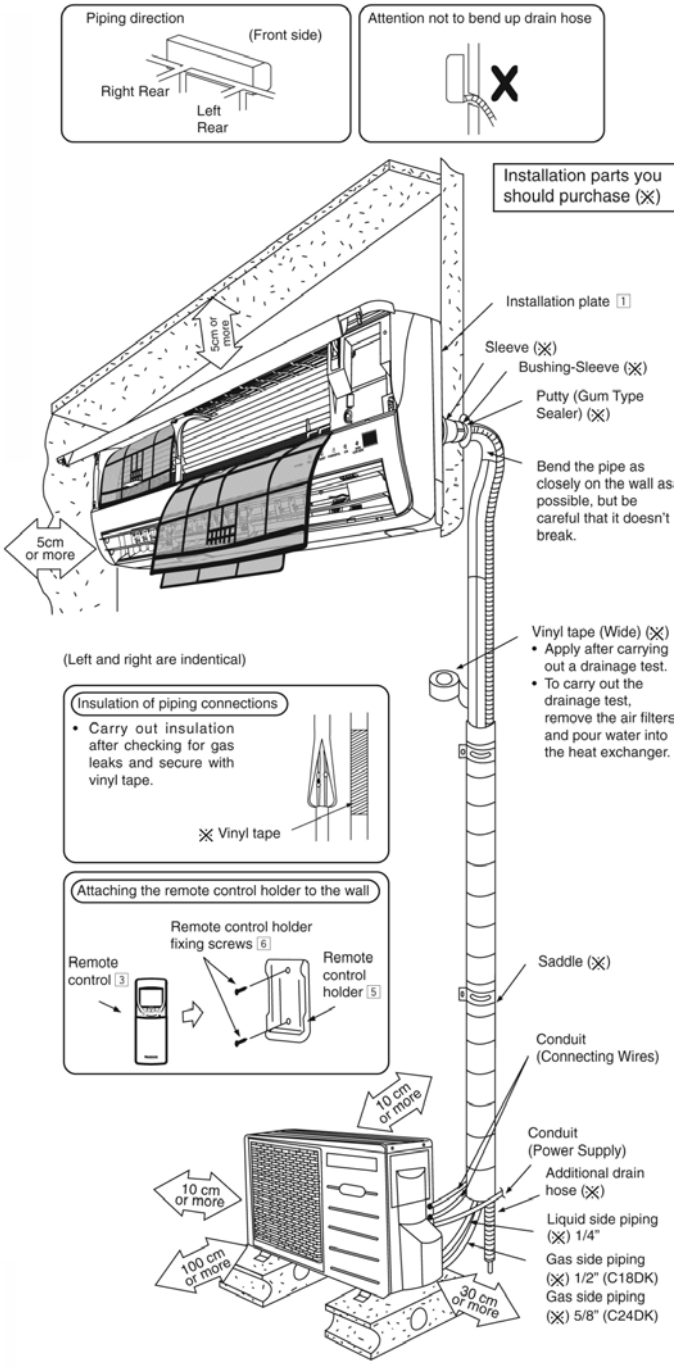
OUTDOOR UNIT

- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- Keep animals or plants away from the unit as they may be affected by hot air discharged.
- Keep the spaces (indicated by arrows) from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If piping length is over 7.5m, additional refrigerant should be added as shown in the table.

Model	Piping size		Rated Length (m)	Max. Elevation (m)	Max. Piping Length (m)	Additional Refrigerant (g/m)
	Gas	Liquid				
CU-C18DK	1/2"	1/4"	5	20	25	20
CU-C24DK	5/8"	1/4"	5	20	25	30

Example: For CU-C24DK
If the unit is installed at a 10 m distance, the quantity of additional refrigerant should be 75 g ... ... (10 - 7.5) m x 30 g/m = 75g

Indoor/Outdoor Unit Installation Diagram


Piping direction
(Front side)
Right Rear
Left Rear
Attention not to bend up drain hose
Installation parts you should purchase (※)
Installation plate 1
5cm or more
Sleeve (※)
Bushing-Sleeve (※)
Putty (Gum Type Sealer) (※)
Bend the pipe as closely on the wall as possible, but be careful that it doesn't break.
5cm or more
Vinyl tape (Wide) (※)
• Apply after carrying out a drainage test.
• To carry out the drainage test, remove the air filters and pour water into the heat exchanger.
(Left and right are indentical)
Insulation of piping connections
• Carry out insulation after checking for gas leaks and secure with vinyl tape.
※ Vinyl tape
Attaching the remote control holder to the wall
Remote control holder fixing screws 6
Remote control 3
Remote control holder 5
Saddle (※)
Conduit (Connecting Wires)
10 cm or more
Conduit (Power Supply)
Additional drain hose (※)
10 cm or more
Liquid side piping (※) 1/4"
Gas side piping (※) 1/2" (C18DK)
Gas side piping (※) 5/8" (C24DK)
100 cm or more
30 cm or more

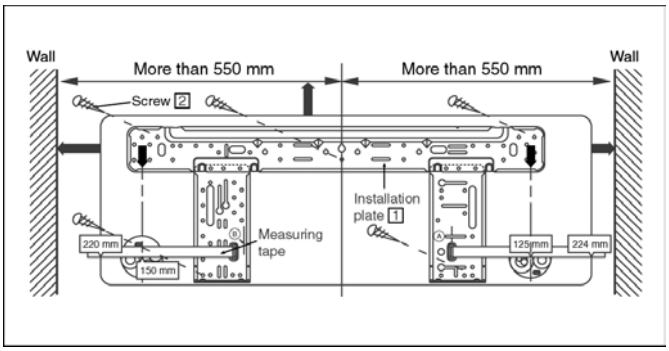
- This illustration is for explanation purposes only. The indoor unit will actually face a different way.

10.2. Indoor Unit

10.2.1. SELECT THE BEST LOCATION (Refer to "Select the best location" section)

10.2.2. HOW TO FIX INSTALLATION PLATE

The mounting wall is strong and solid enough to prevent it from the vibration.



The wall must be able to withstand the weight of the unit.

The centre of installation plate should be at more than 550mm at right and left of the wall.

The distance from installation plate edge to ceiling should more than 67mm.

From installation plate left edge to unit's left side is 47mm.

From installation plate right edge to unit's right is 73mm.

Ⓑ : For left side piping, piping connection for liquid should be about 126mm from this line.
: For left side piping, piping connection for gas should be about 174mm from this line.
: For left side piping, piping connection cable should be about 984mm from this line.

1. Mount the installation plate on the wall with 5 screws or more.
   (If mounting the unit on the concrete wall, consider using anchor bolts.)
   - Always mount the installation plate horizontally by aligning the marking-off line with the thread and using a level gauge.

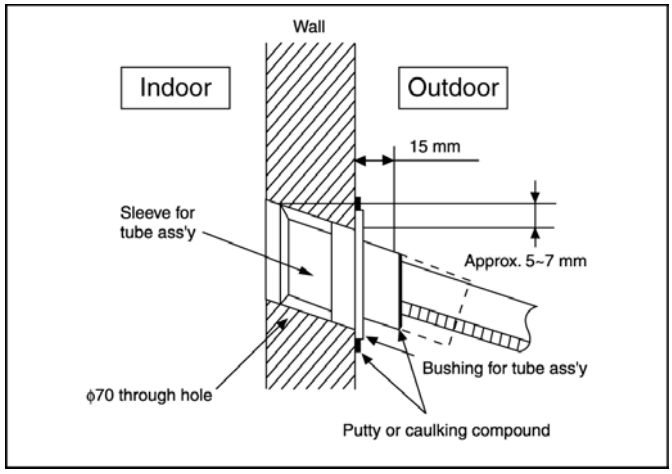
2. Drill the piping plate hole with ø70mm hole-core drill.
   - Line according to the arrows marked on the lower left and right side of the installation plate. The meeting point of the extended line is the centre of the hole. Another method is by putting measuring tape at position as shown in the diagram above. The hole centre is obtained by measuring the distance namely 150mm and 125mm for left and right hole respectively.
   - Drill the piping hole at either the right or the left and the hole should be slightly slanted to the outdoor side.

10.2.3. TO DRILL A HOLE IN THE WALL AND INSTALL A SLEEVE OF PIPING

1. Insert the piping sleeve to the hole.
2. Fix the bushing to the sleeve.
3. Cut the sleeve until it extrudes about 15mm from the wall.

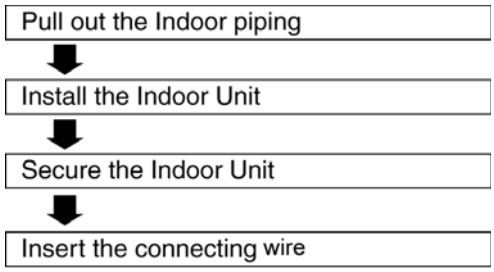
Caution
When the wall is hollow, please be sure to use the sleeve for tube ass'y to prevent dangers caused by mice biting the connecting wire.

4. Finish by sealing the sleeve with putty or caulking compound at the final stage.



10.2.4. INDOOR UNIT INSTALLATION

1. **For the right rear piping**



2. **For the embedded piping**

Replace the drain hose

↓

Bend the embedded piping

- Use a spring bender or equivalent to bend the piping so that the piping is not crushed.

↓

Install the Indoor Unit

↓

Cut and flare the embedded piping

- When determining the dimensions of the piping, slide the unit all the way to the left on the installation plate.
- Refer to the section "Cutting and flaring the piping"

↓

Pull the connecting wire into indoor unit

- The inside and outside connecting wire can be connected without removing the front grille.

↓

Connect the piping

- Please refer to "Connecting the piping" column in outdoor unit section. (Below steps are done after connecting the outdoor piping and gas-leakage confirmation.)

↓

Insulate and finish the piping

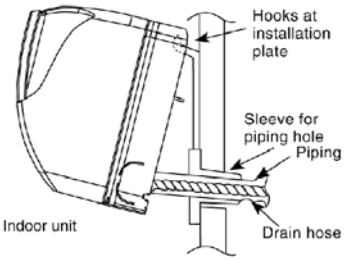
- Please refer to "Indoor/Outdoor Unit Installation Diagram".

↓

Secure the Indoor Unit

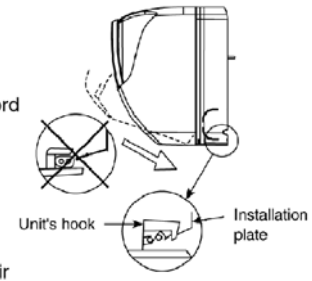
Install the Indoor Unit

Hook the indoor unit onto the upper portion of installation plate.(Engage the indoor unit with the upper edge of the installation plate). Ensure the hooks are properly seated on the installation plate by moving it in left and right.

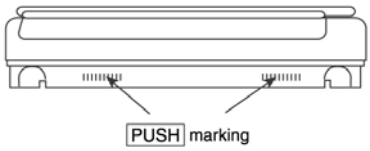


Secure the Indoor Unit

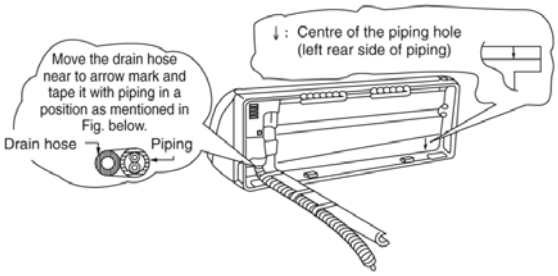
1. Tape the extra power supply cord in a bundle and keep it behind the chassis.
   - Ensure that the power supply cord is not clamped in between the unit's hook (2 positions) and installation plate.
2. Press the lower left and right side of the unit against the installation plate until hooks engages with their slots (sound click).



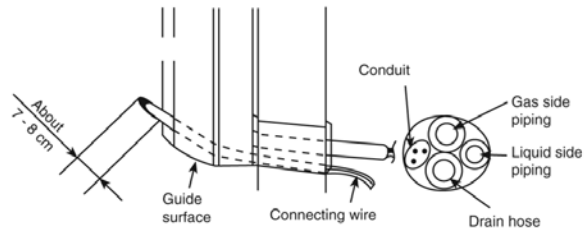
To take out the unit, push the PUSH marking at the bottom unit, and pull it slightly towards you to disengage the hooks from the unit.

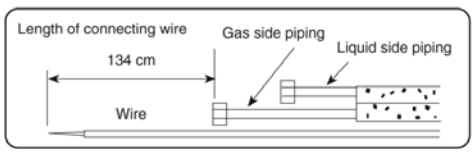


Pull out the piping and drain hose


↓: Centre of the piping hole (left rear side of piping)
Move the drain hose near to arrow mark and tape it with piping in a position as mentioned in Fig. below.
Drain hose
Piping

Insert the connecting cable

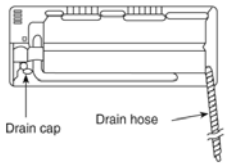


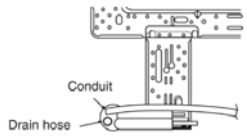


(This can be used for left rear piping also.)

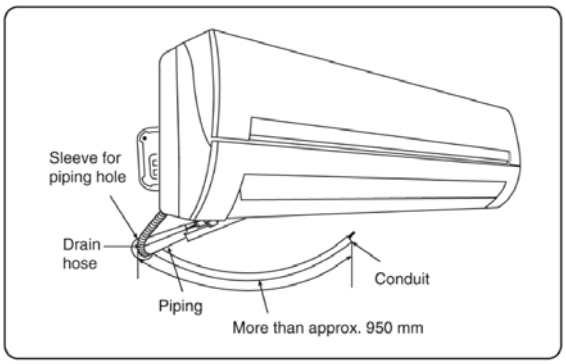
Exchange the drain hose and the cap

Rear view for left piping installation

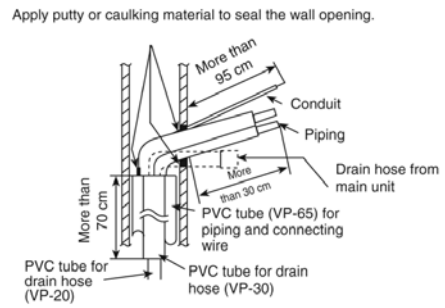


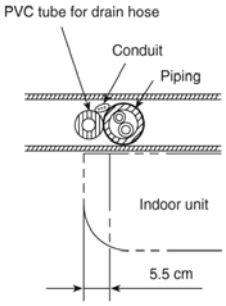


Adjust the piping slightly downwards.



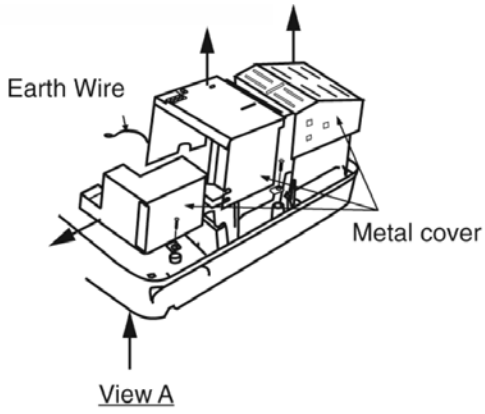
● How to pull the piping and drain hose out, in case of the embedded piping.


Apply putty or caulking material to seal the wall opening.
More than 95 cm
Conduit
Piping
Drain hose from main unit
More than 30 cm
More than 70 cm
PVC tube (VP-65) for piping and connecting wire
PVC tube for drain hose (VP-20)
PVC tube for drain hose (VP-30)

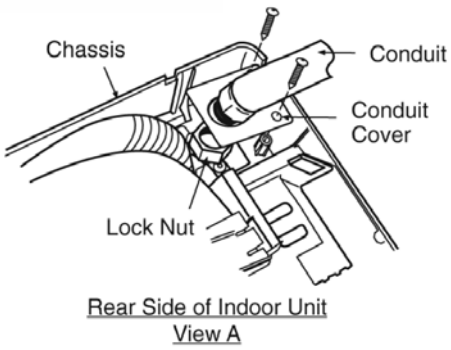


10.2.5. INDOOR UNIT ELECTRICAL WIRING

1. Remove the control board metal cover.



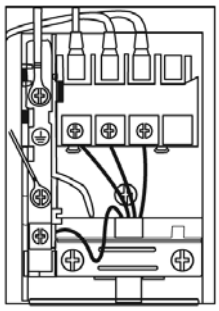
2. Unscrew the conduit cover & fix the conduit connector to conduit cover with lock nut, then secure it against chassis.



3. Connecting wire between indoor unit and outdoor unit should bw UL listed or CSA approved 4 x AWG16 wire.
   - Ensure the color of wires of outdoor unit and the terminal Nos. are the same to the indoor's respectively.
   - Earth lead wire shall be longer than the other lead wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the anchorage.

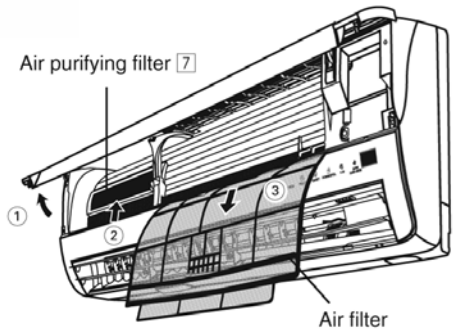
Terminals on the indoor unit	1	2	3	⏚
Color of wires				
Terminals on the outdoor unit	1	2	3	⏚

   - Secure the cable onto the control board with the holder (clamper).



INSTALLATION OF AIR PURIFYING FILTER

1. Open the front panel.
2. Remove the air filters.
3. Put air purifying filter into place as shown in illustration at below.

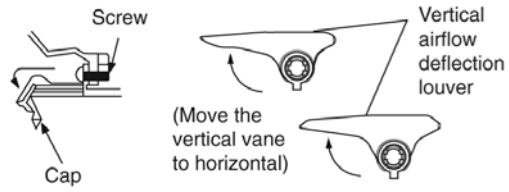


HOW TO TAKE OUT FRONT GRILLE

Please follow the steps below to take out front grille if necessary such as when servicing.

1. Open the intake grille and remove the screw at the front of the front grille.
2. Set the vertical airflow direction louver to the horizontal position.
3. Slide down the 3 caps on the front grille as shown in the illustration at right, and then remove the 3 mounting screws.
4. Pull the lower section of the front grille towards you to remove the front grille.

When reinstalling the front grille, first set the vertical airflow direction louvers to the horizontal position and then carry out above steps 2 - 3 in the reverse order.



AUTO SWITCH OPERATION

The below operations will be performed by pressing the "AUTO" switch.

1. AUTO OPERATION MODE

   The Auto operation will be activated immediately once the Auto Switch is pressed.

2. TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)

   The Test Run operation will be activated if the Auto Switch is pressed continuously for more than 5 sec. A "pep" sound will occur at the fifth sec., in order to identify the starting of Test Run operation

3. REMOTE CONTROLLER RECEIVING SOUND ON/OFF

   The ON/OFF of Remote Controller receiving sound can be change over by the following steps:

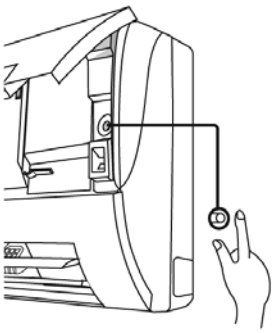
   a) Release the Auto Switch after Test Run operation is activated.

   b) Then, within 20 sec. after (a), press Auto Switch for more than 5 sec..A "beep" "beep" sound will occur at the fifth sec., then release the Auto Switch.

   c) Within 20 sec. after (b), press Auto Switch again. Everytime Auto Switch is pressed (within 20 sec. interval), remote controller receiving sound status will be reversed between ON and OFF.

   Long "beep" sound indicates that remote controller receiving sound is OFF.

   Short "beep" sound indicates that remote controller receiving sound is ON.



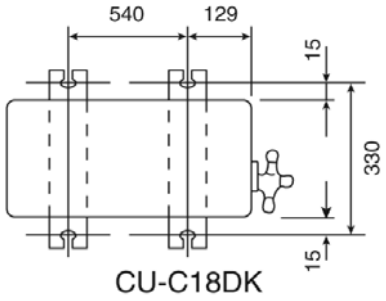
10.3. Outdoor Unit

10.3.1. SELECT THE BEST LOCATION (Refer to “Select the best location” section)

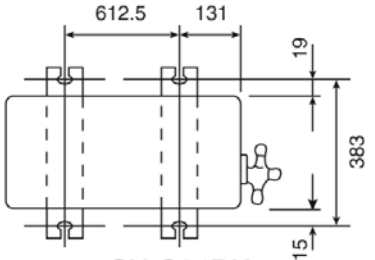
10.3.2. INSTALL THE OUTDOOR UNIT

- After selecting the best location, start installation according to Indoor/Outdoor Unit Installation Diagram.

1. Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut. (ø13/32”).
2. When installing at roof, please consider strong wind and earthquake. Please fasten the installation stand firmly with bolt or nails.



CU-C18DK



CU-C24DK

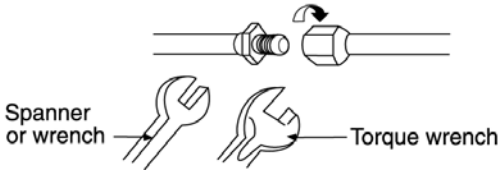
10.3.3. CONNECTING THE PIPING

Connecting The Piping To Indoor Unit

Please make flare after inserting flare nut (locate at joint portion of tube assembly) onto the copper pipe. (In case of using long piping)

Connect the piping

- Align the center of piping and sufficiently tighten the flare nut with fingers.
- Further tighten the flare nut with torque wrench in specified torque as stated in the table.



MODEL	Piping size (Torque)	
	Gas	Liquid
C18DK	1/2” (55 N.m)	1/4” (18 N.m)
C24DK	5/8” (65 N.m)	1/4” (18 N.m)

Connecting The Piping To Outdoor Unit

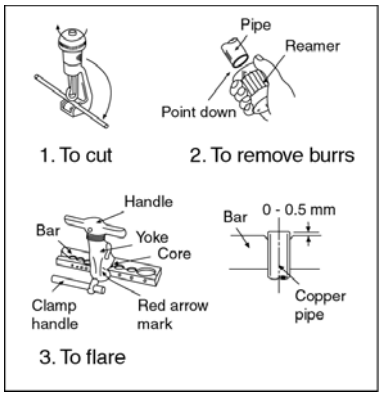
Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (located at valve) onto the copper pipe.

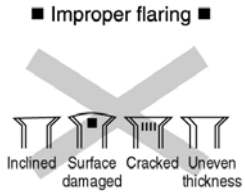
Align center of piping to valves and then tighten with torque wrench to the specified torque as stated in the table.

CUTTING AND FLARING THE PIPING

1. Please cut using pipe cutter and then remove the burrs.
2. Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused.

   Turn the piping end down to avoid the metal powder entering the pipe.
3. Please make flare after inserting the flare nut onto the copper pipes.

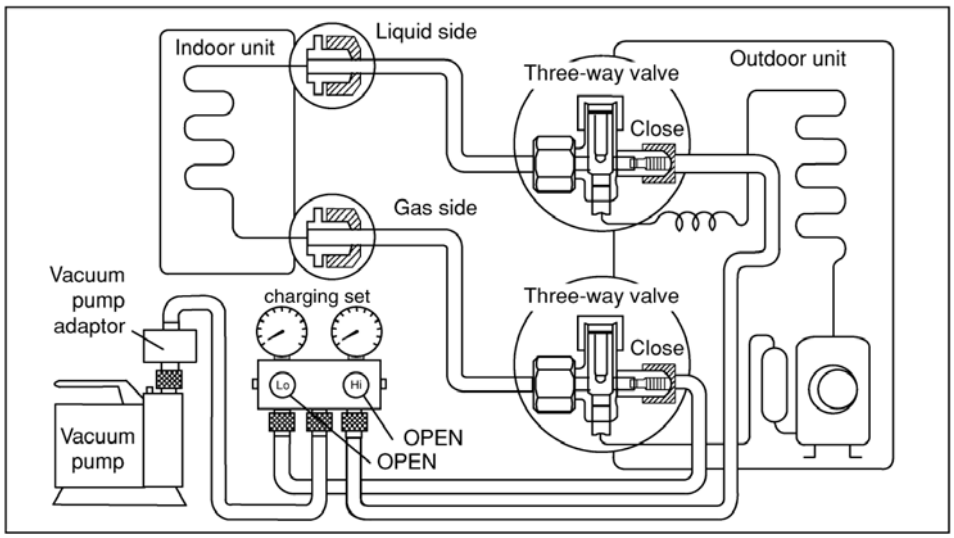




When properly flared, the internal surface of the flare will evenly shine and be of even thickness. Since the flare part comes into contact with the connections, carefully check the flare finish.

10.3.4. EVACUATION OF THE EQUIPMENT

WHEN INSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES in the following procedure.



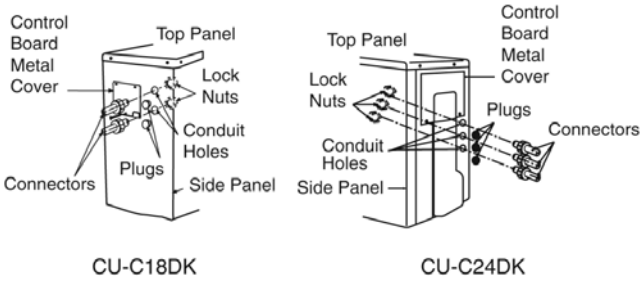
1. Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.
   - Be sure to connect the end of the charging hose with the push pin to the service port.
2. Connect the center hose of the charging set to a vacuum pump with check valve, or vacuum pump and vacuum pump adaptor.
3. Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from O PSI to -14.5 PSI. Then evacuate the air approximately ten minutes.
4. Close the Low side valve of the charging set and then turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.

   Note: BE SURE TO FOLLOW THIS PROCEDURE IN ORDER TO AVOID REFRIGERANT GAS LEAKAGE.
5. Disconnect the charging hose from vacuum pump and from the service port of the 3-way valve.
6. Tighten the service port caps of the 3-way valve at a torque of 18 N.m with a torque wrench.
7. Remove the valve caps of both of the 3-way valves. Position both of the valves to “OPEN” using a hexagonal wrench (4 mm).
8. Mount valve caps onto the 3-way valves.
   - Be sure to check for gas leakage.

Caution

- If gauge needle does not move from 0 PSI to -14.5 PSI, in step 3 above take the following measure:
- If the leak stops when the piping connections are tightened further, continue working from step 3.
- If the leak does not stop when the connections are retightened, repair the location of leak.
- Do not release refrigerant during piping work for installation and reinstallation. Take care of the liquid refrigerant, it may cause frostbite.

10.3.5. OUTDOOR UNIT ELECTRICAL WIRING



CU-C18DK CU-C24DK

1. Remove Top Panel.
2. Remove Control Board Cover.
3. Remove Plugs.
4. Fix the conduit connectors to the conduit holes with lock-nuts, then secure them.
5. Connecting wire between indoor unit and outdoor unit should be UL listed or CSA approved 4 × AWG16 wire.

Terminals on the indoor unit	1	2	3	⏚
Color of wires				
Terminals on the outdoor unit	1	2	3	⏚

6. Secure the wire onto the control board with the holder (clamper).
7. Wire connection to the power supply (208/230V 60 Hz) through circuit breaker.
   - Connect the UL listed or CSA approved wires (AWG12) to the terminal board, and connect the other end of the wires to circuit breaker.

Terminals on the outdoor unit	L1	L2	⏚
Color of wires			
Terminals on the circuit breaker	(L1)	(L2)	⏚

Note: Secure the wires onto the control board with the holder (clamper).

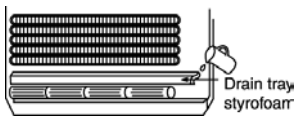
8. After completing wiring connection, reattach the control board cover and the top panel to the original position with the screws.

10.3.6. PIPE INSULATION

1. Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram. Please wrap the insulated piping end to prevent water from going inside the piping.
2. If drain hose or connecting piping is in the room (where dew may form), please increase the insulation by using POLY-E FOAM with thickness 6 mm or above.

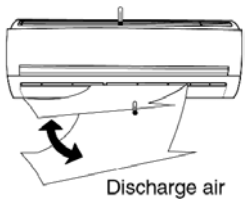
CHECK THE DRAINAGE

- Open front panel and remove air filters.
  (Drainage checking can be carried out without removing the front grille.)
- Pour a glass of water into the drain tray-styrofoam.
- Ensure that water flows out from drain hose of the indoor unit.



EVALUATION OF THE PERFORMANCE

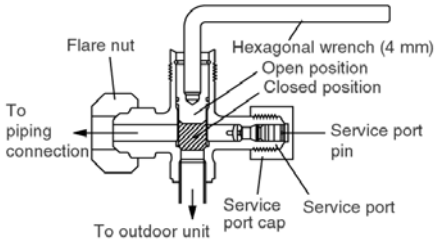
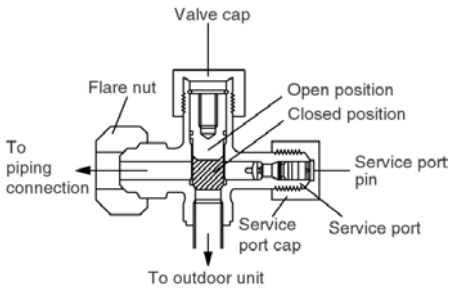
- Operate the unit at cooling operation mode for fifteen minutes or more.
- Measure the temperature of the intake and discharge air.
- Ensure the difference between the intake temperature and the discharge is more than 8°C.



CHECK ITEMS

- ☐ Is there any gas leakage at flare nut connections?
- ☐ Has the heat insulation been carried out at flare nut connection?
- ☐ Is the connecting cable being fixed to terminal board firmly?
- ☐ Is the connecting cable being clamped firmly?
- ☐ Is the drainage OK? (Refer to “Check the drainage” section)
- ☐ Is the earth wire connection properly done?
- ☐ Is the indoor unit properly hooked to the installation plate?
- ☐ Is the power supply voltage complied with rated value?
- ☐ Is there any abnormal sound?
- ☐ Is the cooling operation normal?
- ☐ Is the thermostat operation normal?
- ☐ Is the remote control’s LCD operation normal?
- ☐ Is the air purifying filter is installed?

11 3-way Valve

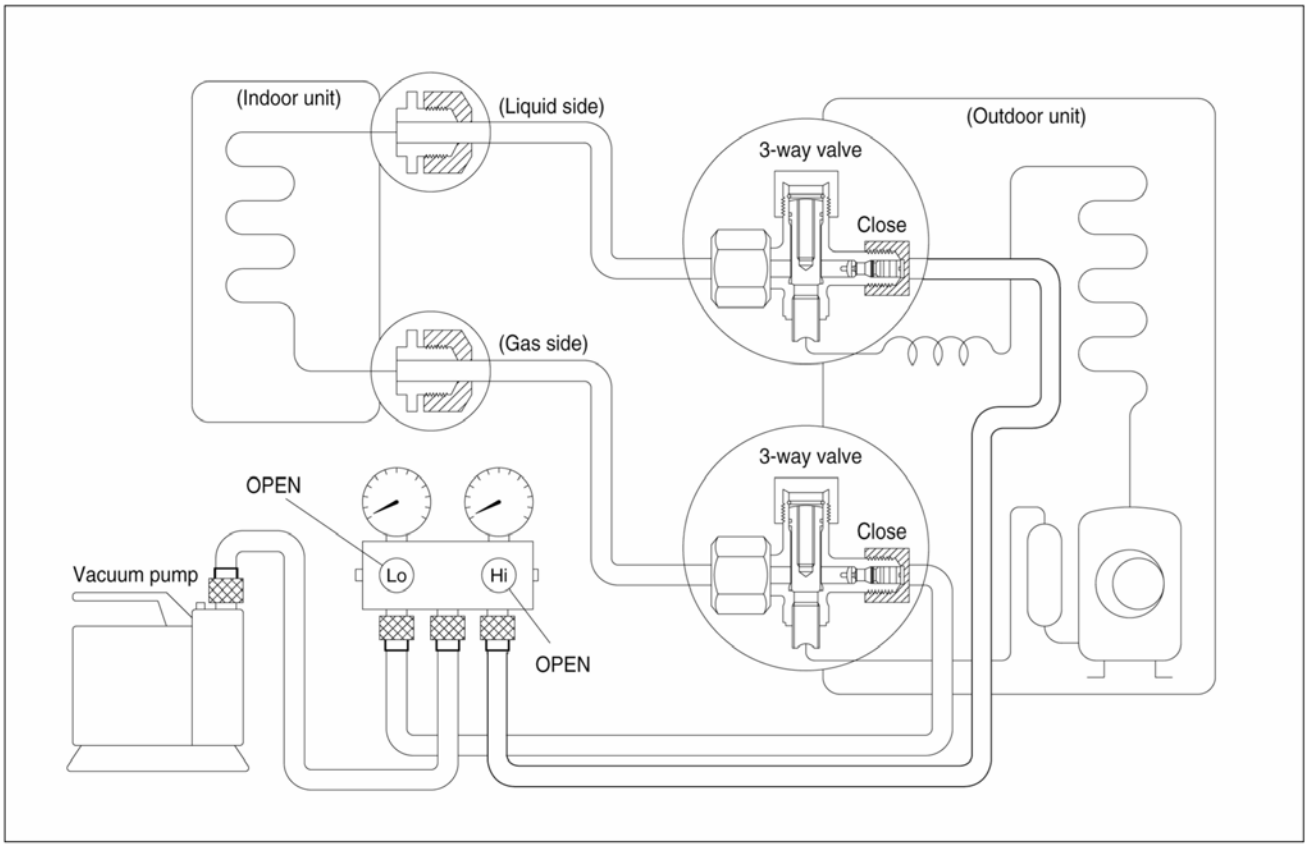
	3-way Valve (Liquid Side)		3-way Valve (Gas Side)	
				
Works	Shaft Position	Service Port	Shaft Position	Service Port
Shipping	Closed (With valve cap)	Closed (With cap)	Closed (With valve cap)	Close (With cap)
(Installation and Re-installation)	Closed (Clockwise)	Open (Connected manifold gauge w/charging cylinder)	Closed (Clockwise)	Open (Push-pin)
Operation	Open (With valve cap)	Closed (With cap)	Open (With valve cap)	Closed (With cap)
Pumping down (Transferring)	Closed (Clockwise)	Closed (With cap)	Open (Counter-Clockwise)	Open (Connected manifold gauge)
Evacuation (Servicing)	Open (Counter-clockwise)	Open (Connected manifold gauge)	Open (Counter-clockwise)	Open (Connected manifold gauge)
Gas charging (Servicing)	Open (Counter-clockwise)	Open (Connected manifold gauge)	Open (Counter-clockwise)	Open (Connected manifold gauge)
Pressure check (Servicing)	Open (Counter-clockwise)	Closed (With cap)	Open (Counter-clockwise)	Open (Connected manifold gauge)
Gas releasing (Servicing)	Open (Counter-clockwise)	Open (Connected manifold gauge)	Open (Counter-clockwise)	Open (Connected manifold gauge)

11.1. Evacuation of Installation

When installing an air conditioner, be sure to evacuate the air inside the indoor unit and pipes in the following procedure.

Required tools : hexagonal wrench, adjustable wrench, torque wrenches, wrench to hold the joints, gas leak detector, and charging set.

If air remain in the indoor unit and refrigeration pipes, it will affect the compressor, reduce to cooling capacity, and could lead to a malfunction.



Procedure:

1. **Connect a charging hose with a push pin to the Low side of a charging set and the service port of a 3-way valve.**
   - Be sure to connect the end of the charging hose with the push pin to the service port.
2. **Connect the centre hose of the charging set to a vacuum pump.**
3. **Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 MPa (0 cmHg) to -0.1 MPa (-76 cmHg). Then evacuate the air for approximately 10 minutes.**
4. **Close the valve of both the Low and High sides valve of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.**

   BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID GAS LEAKAGE.
5. **Disconnect the charging hose from the vacuum pump and from the service port of the 3-way valve.**
6. **Tighten the service port caps of both the 3-way valves at a torque of 18 N.m with a torque wrench.**
7. **Remove the valve caps of the 3-way valves. Position both of the valves to "open" using a hexagonal wrench (4 mm).**
8. **Mount the valve caps onto the 3-way valves.**
   - Be sure to check for gas leakage.

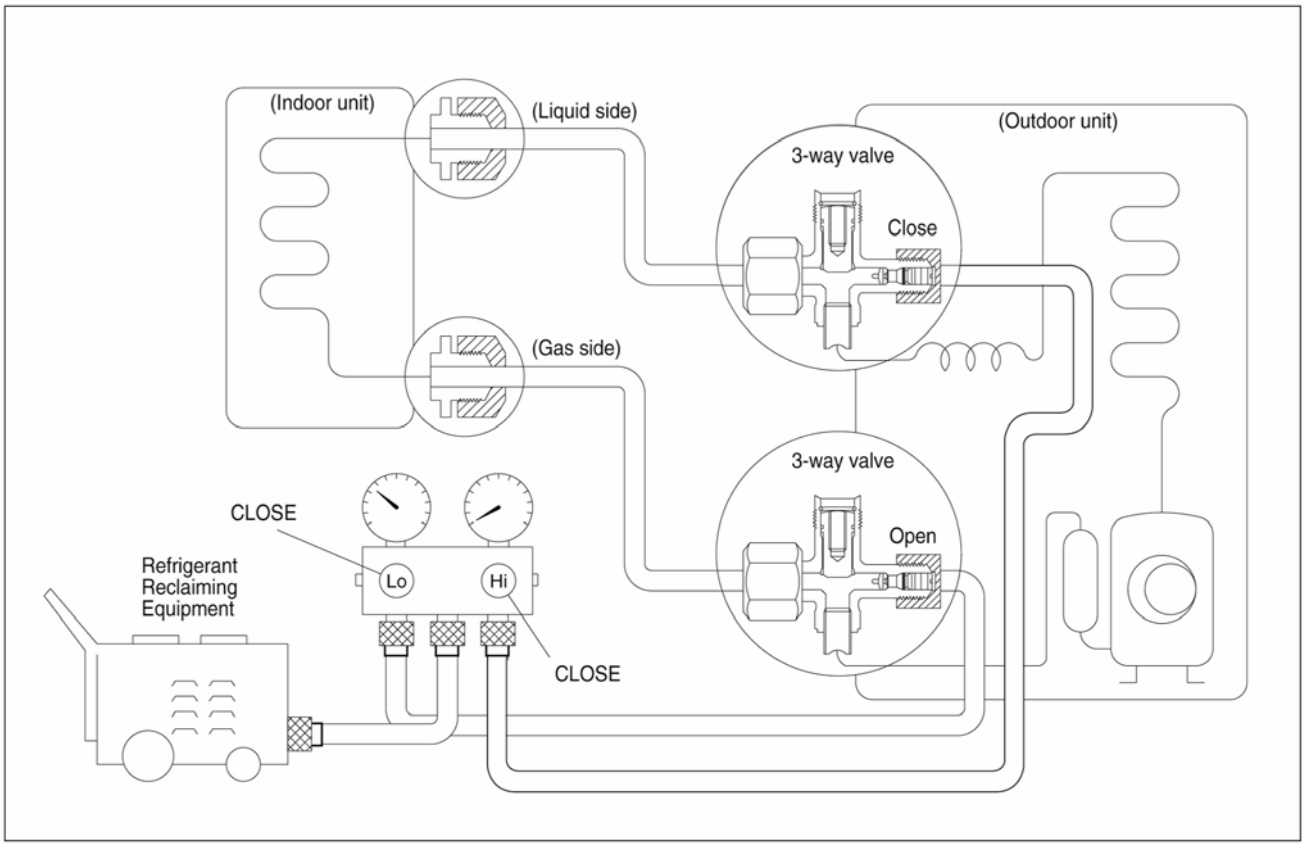
Caution

If gauge needle does not move from 0 cmHg to -76 cmHg in step (3) above, take the following measures:

If the leaks stop when the piping connections are tightened further, continue working from step (3).

If the leaks do not stop when the connections are retightened, repair the location of the leak.

11.2. Pumping down



Procedure:

1. **Confirm that both the 3-way valves are set to the open position.**
   - Remove the valve stem caps and confirm that the valve stems are in the opened position.
   - Be sure to use a hexagonal wrench to operate the valve stems.
2. **Operate the unit for 10 to 15 minutes.**
3. **Stop operation and wait for 3 minutes, then connect the charge set to the service port of the 3-way valve.**
   - Connect the charge hose with the push pin to the Gas side service port.
4. **Air purging of the charge hose.**
   - Open the low-pressure valve on the charge set slightly to purge air from the charge hose.
5. **Set the Liquid side 3-way valve to the close position.**
6. **Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0 MPa (0 kg/cm^{2}G).**

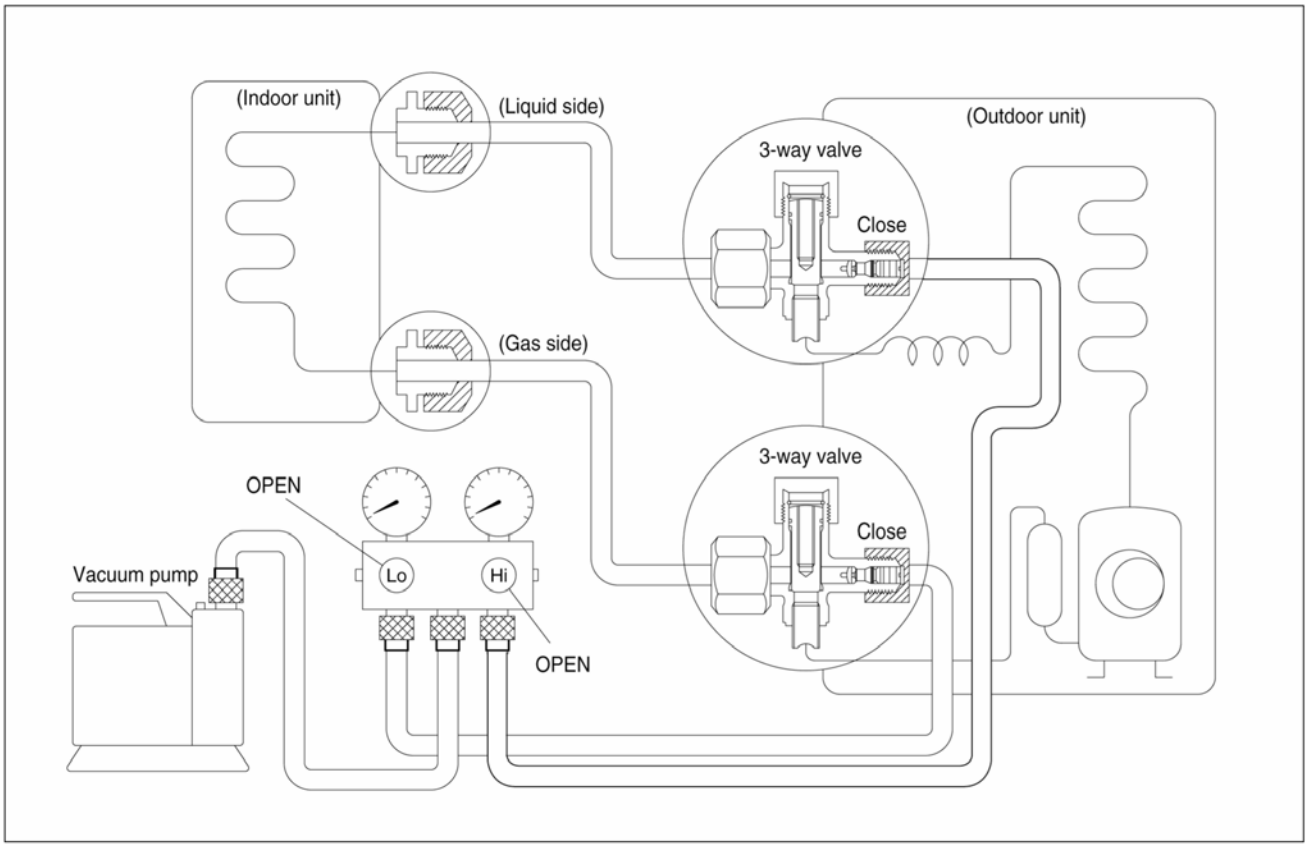
   If the unit cannot be operated at the cooling condition (weather is rather cool), press the Pump Down switch on the Indoor Unit.

   So that the unit can be operated.
7. **Immediately set the gas side 3-way valve to the close position.**
   - Do this quickly so that the gauge ends up indicating 1 to 3 kg/cm^{2}G (0.1MPa to 0.3 MPa).
8. **Use refrigerant reclaiming equipment to collect refrigerant from indoor unit and pipes.**
9. **Disconnect the charge set, and mount both the 3-way valve's stem nuts and the service port caps.**
   - Use a torque wrench to tighten the service port cap to a torque of 18 N.m.
   - Be sure to check for gas leakage.
10. **Disconnect pipes from indoor unit and outdoor unit.**

11.3. Evacuation of Re-installation

WHEN REINSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES in the following procedure.

If air remain in the indoor unit and refrigeration pipes, it will affect the compressor, reduce to cooling capacity, and could lead to a malfunction.



Procedure:

1. **Connect a charging hose with a push pin to the Low and High side of a charging set and the service port of the 3-way valve.**
   - Be sure to connect the end of the charging hose with the push pin to the service port.
2. **Connect the centre hose of the charging set to a vacuum pump.**
3. **Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 MPa (0 cmHg) to -0.1 MPa (-76 cmHg). Then evacuate the air for approximately 10 minutes.**
4. **Close the valve of both Low side and High side of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately 5 minutes.**

   BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID GAS LEAKAGE.
5. **Disconnect the charging hose from the vacuum pump.**
6. **Charge the pipes and indoor unit with gas refrigerant from liquid (High) side 3-way valve service port, and then discharge the refrigerant until gas (Low) side gauge needle indicates 3 kg/cm^{2}G (0.3 MPa).**
7. **Tighten the service port caps of both the 3-way valves at a torque of 18 N.m with a torque wrench.**
8. **Remove the valve caps of both the 3-way valves. Position both of the valves to "open" using a hexagonal wrench (4 mm).**
9. **Mount the valve caps onto the 3-way valves.**
   - **BE SURE TO USE REFRIGERANT RECLAIMING EQUIPMENT WHILE DISCHARGING THE REFRIGERANT.**
   - Purge the air from charge set's centre hose.
   - Be sure to check for gas leakage.

Caution

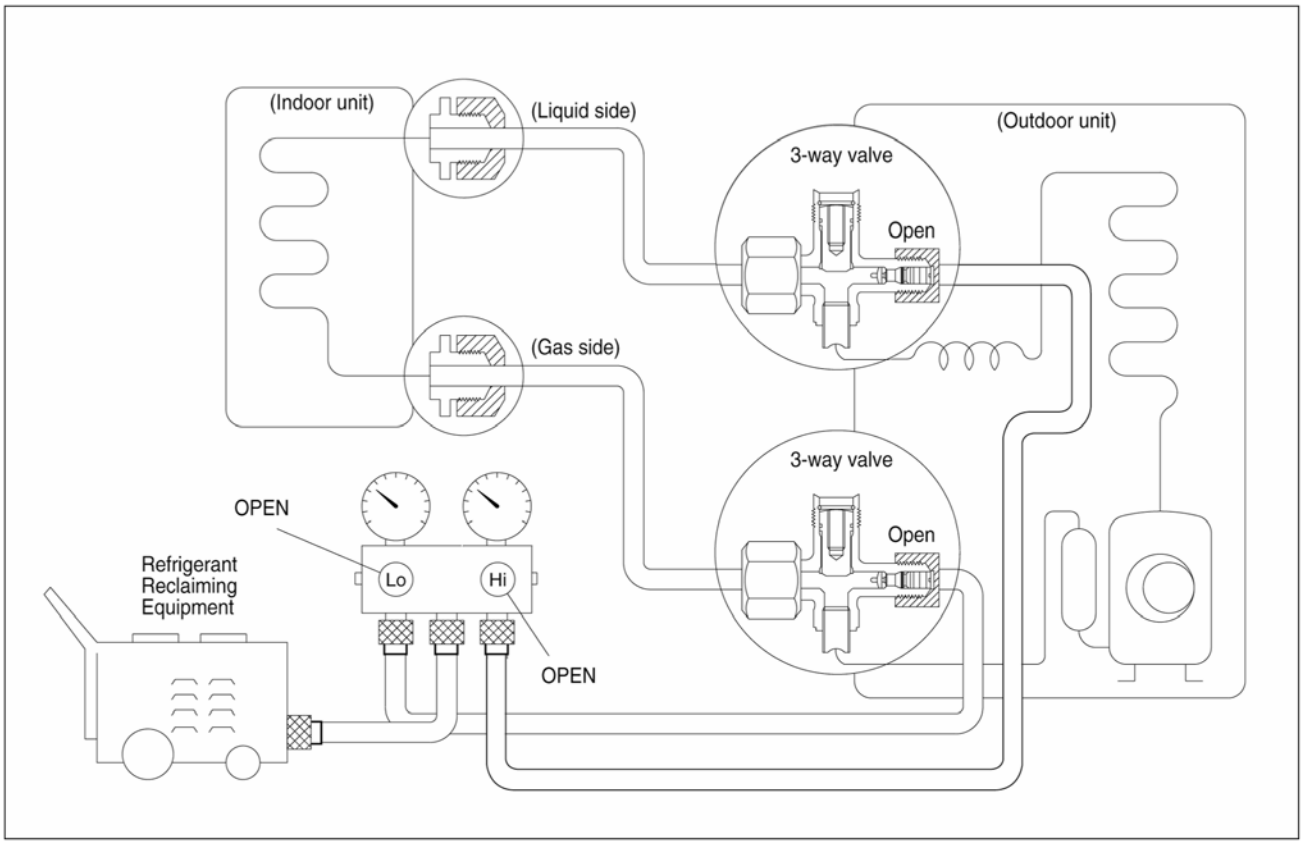
If gauge needle does not move from 0 MPA (0 cmHg) to -0.1 MPa (-76 cmHg) in step (3) above, take the following measures:

If the leaks stop when the piping connections are tightened further, continue working from step 3.

If the leaks do not stop when the connections are retightened, repair the location of the leak.

11.4. Balance refrigerant of the 3-way valves

(Lack of refrigerant in the refrigeration cycle)

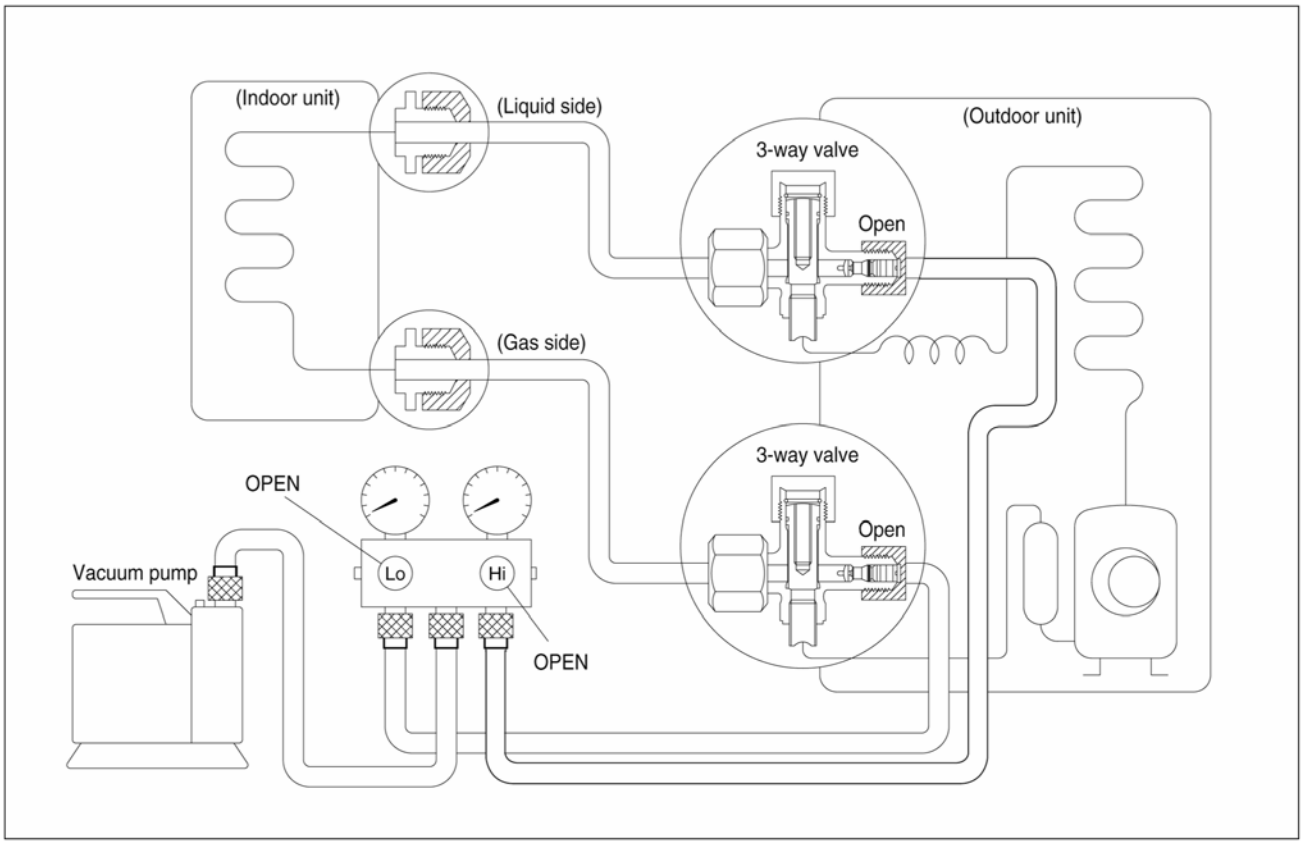


Procedure:

1. **Confirm that both the 3-way valves are set to the open position.**
2. **Connect the charge set to the 3-way valve's service port.**
   - Leave the valve on the charge set closed.
   - Connect the charge hose with the push-pin to the service port.
   - Confirm whether the pressure indicates more than 0.1 MPa (1 kg/cm^{2}G).
3. **Connect the charge set's centre hose to refrigerant reclaiming equipment.**
4. **Open the valve (Low side) on the charge set and loosen the hose connected with the Refrigerant Reclaiming Equipment to purge the air from the hose.**
5. **Turn on refrigerant reclaiming equipment to collect the refrigerant until the needle indicates 0 (no refrigerant is remaining.)**

11.5. Evacuation

(No refrigerant in the refrigeration cycle)

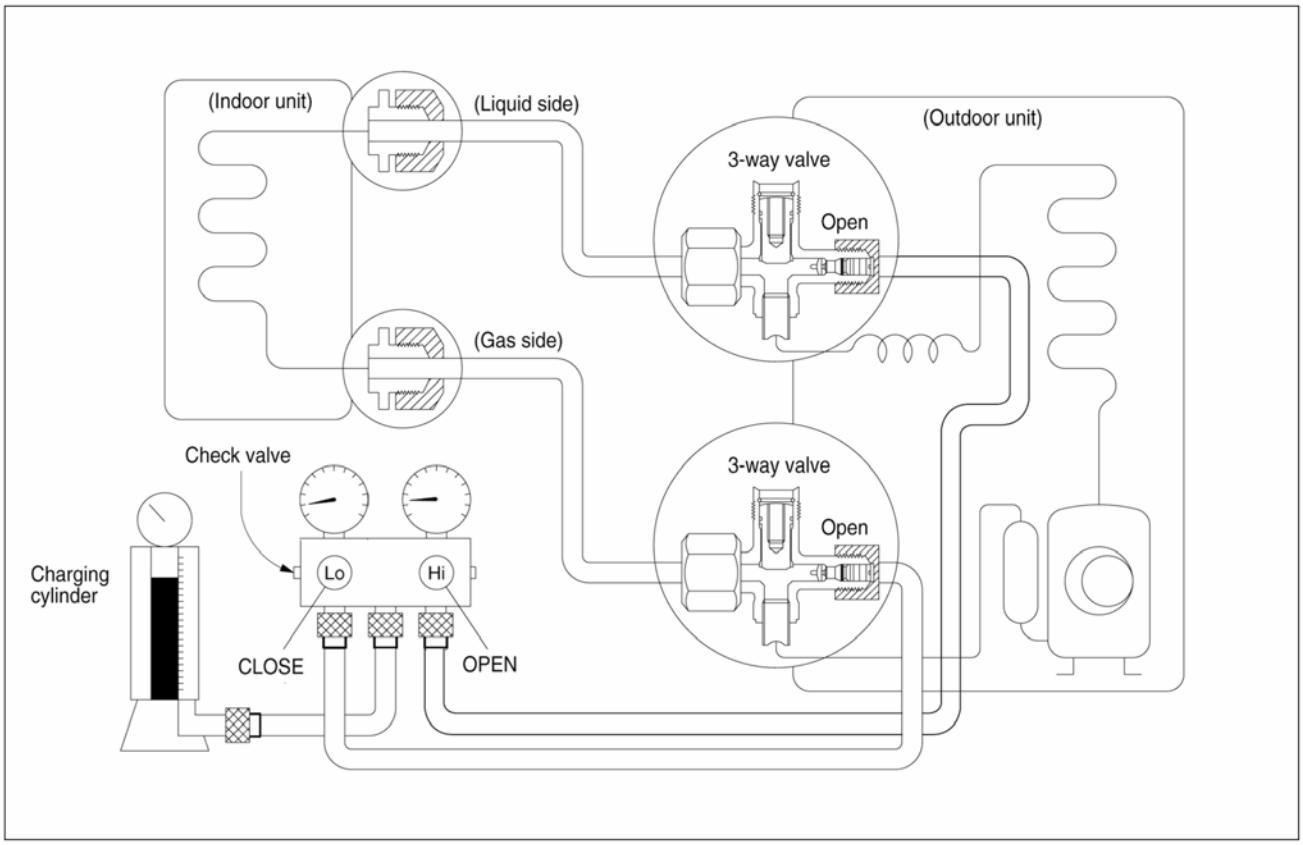


Procedure:

1. **Connect the vacuum pump to the charge set's centre hose.**
2. **Turn on the vacuum pump to evacuate the unit.**
   - Confirm that the gauge needle has moved toward -0.1 MPa (-76 cmHg)
   - Apply the vacuum for approximately 1 hour (vacuum of 4mmHg or less).
3. **Close the valve (Low side and High side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after the vacuum pump is turned off).**
4. **Disconnect the charge hose from the vacuum pump.**

11.6. Gas charging

(After Evacuation)



Procedure:

1. **Connect the charge hose to the charging cylinder.**
   - Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder.
2. **Purge the air from the charge hose.**
   - Open the valve at the bottom of the cylinder and use a screwdriver to press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).
3. **Open the High side on the charge set and charge the refrigerant to the unit.**
   - Be sure to open only the High side valve on the charge set to charge the system from the liquid-side (high pressure) pipe. (If the system cannot be charged with the specified amount of refrigerant, operate the compressor until the specified amount can be charged, and then close the valve at the bottom of the charge cylinder.)
4. **Immediately disconnect the charge hose from both the 3-way valve service ports.**
5. **Mount the valve stem nuts and the service port caps onto the 3-way valves.**
   - Use torque wrench to tighten the service port caps to a torque of 18 N.m.
   - Be sure to check for gas leakage.

12 Servicing Information

Caution:

- Pb free solder has a higher melting point than standard solder; Typically the melting point is 50 - 70°F (30 - 40°C) higher. Please use a high temperature soldering iron. In case of the soldering iron with temperature control, please set it to 700 ± 20°F (370 ± 10°C).
- Pb free solder will tend to splash when heated too high (about 1100° F/600°C).

12.1. Indoor Electronic Controllers Removal Procedures

1. The Electronic Controller, a Signal Receiver and an Indicator (Fig. 3) can be seen by the below steps:

   - Remove the 3 caps and 3 screws at the bottom of the Front Grille. (Fig. 1)
   - Remove the Front Grille by releasing the 3 hooks at the top of the Front Grille. (Fig. 1)

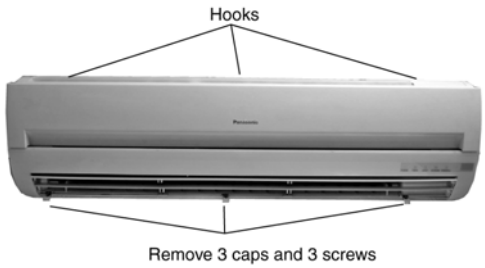


Fig. 1

   - Unhook the tabs at the Control Board to remove the Control Board Cover. (Fig. 2)
   - Release the earth wire screw. (Fig. 2)

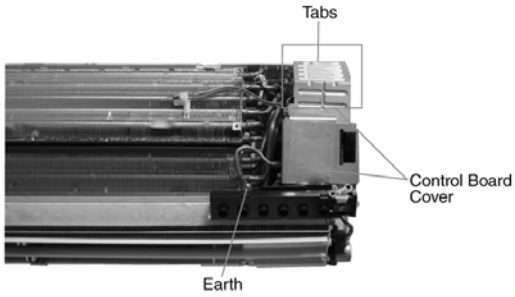


Fig. 2

2. To remove the Electronic Controllers:
   - Release the 2 Particular Piece. (Fig. 3)
   - Release the screw holder terminal board. (Fig. 3)
   - Release the CN-DISP connector. (Fig. 3)
   - Release the CN-TH connector. (Fig. 4)
   - Release the CN-STM1 connector. (Fig. 4)
   - Release the CN-STM2 connector. (Fig. 4)
   - Release the hooks that hold the Electronic Controller and pull out the Electronic Controller. (Fig. 4)
   - Release the CN-FM connector. (Fig. 4)
   - Release the AC01 (white) connector. (Fig. 4)
   - Release the two RY-PWR connector. (Fig. 4)

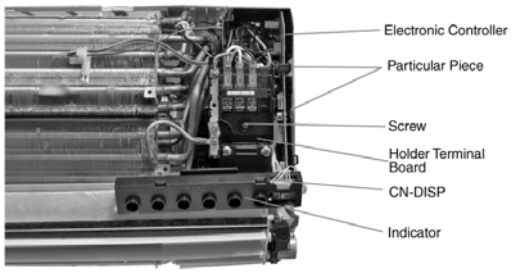


Fig. 3

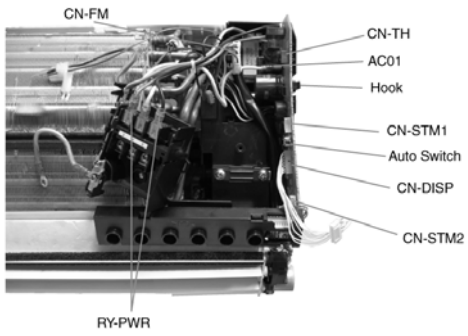


Fig. 4

12.2. Cross Flow Fan and Indoor Fan Motor Removal Procedures

1. In order to remove the Cross Flow Fan and Indoor Fan Motor, Control Board need to be taken out by releasing all the connectors as indicated below.
   a. Release the CN-TH connector. (Fig. 5)
   b. Release the CN-STM1 connector. (Fig. 5)
   c. Release the CN-STM2 connector. (Fig. 5)
   d. Release the CN-DISP connector. (Fig. 5)
   e. Release the indicator. (Fig. 5)
   f. Pull out the Drain Hose from outlet to remove the Discharge Grille. (Fig. 5)

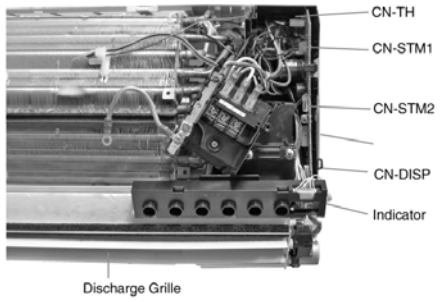


Fig. 5

2. Release the 2 screws. (Fig. 6)

3. By pressing down the hook at the left, you will be able to remove the Control Board. (Fig. 6)

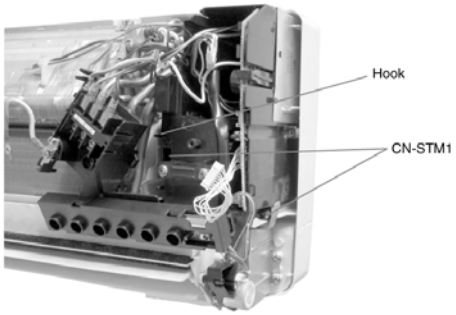


Fig. 6

4. Remove the screw at the Cross Flow Fan. (Fig. 7)

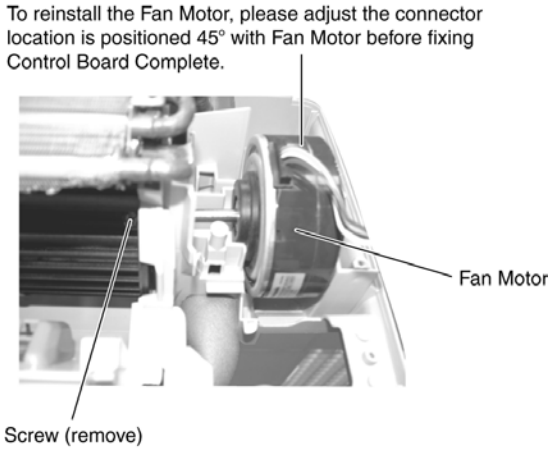

To reinstall the Fan Motor, please adjust the connector location is positioned 45° with Fan Motor before fixing Control Board Complete.
Fan Motor
Screw (remove)

Fig. 7

5. Remove the Bearing. (Fig. 8)

6. Remove the screws at the left of the Evaporator. (Fig. 8)

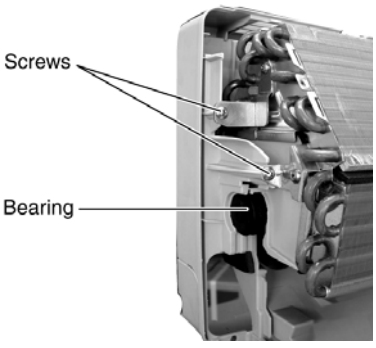


Fig. 8

7. Push up the Evaporator and pull out the Cross Flow Fan from shaft. By then, Fan Motor can be taken out. (Fig. 9)

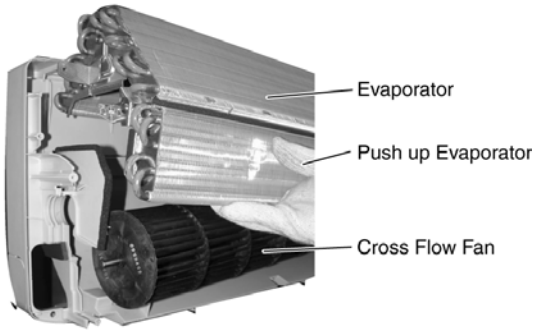


Fig. 9

REMINDER - To reinstall the Fan Motor, put it back in place, adjust the position of the Fan Motor's leadwire appropriately as shown in the Fig. 7 before installing the Cross Flow Fan.

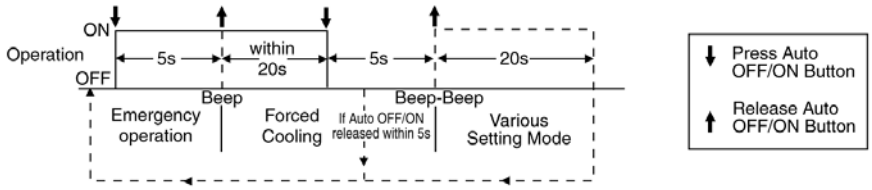
12.3. Remote Control Reset

When the batteries are inserted for the first time or the batteries are replaced, all the indications will blink and the remote control might not work.

If this happen, remove the cover of the remote control and you will find a resetting terminal, and by shorting it with a minus screwdriver, it will return to normal.

12.4. Auto OFF/ON Button

- The “Auto OFF/ON Button” (behind the front grille) is used to operate the air conditioner if remote control is misplaced or malfunctioning.
- Forced cooling operation is possible by pressing the “Auto OFF/ON Button” for more than 5s where “beep” sound is heard then release the button.
- User able to select remote control transmission code and toggle remote control signal receiving sound under various setting mode.
- To enter various setting mode:
  - Press the “Auto OFF/ON Button” continuosly for 5s (beep sound is heard) and release.
  - Within 20s, press the “Auto OFF/ON Button” continuously for 5s again (2 beep sound is heard) and release.
  - Various setting mode has limit up to 20s. Then return to normal operation.

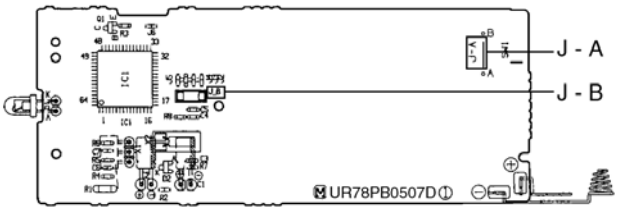


12.4.1. Toggle Remote Control Signal Receiving Sound

- Under various setting mdoe, press the “Auto OFF/ON Button” to toggle the remote control sound.
  - Short “beep” : Turn ON remote control signal receiving sound.
  - Long “beep” : Turn OFF remote control signal receiving sound.
- After “Auto OFF/ON Button” is pressed, the 20s counter for various setting mode is restarted.

12.4.2. Select Remote Control Transmission Code

- There are 4 type of remote control transmission code could be selected and stored in EEPROM of indoor unit. The indoor unit will only operate when received signal with same transmission code from remote control. This could prevent signal inteference when there are 2 or more indoor unit installed nearby together.
- To change remote control transmission code, short or open jumpers at the remote control printed circuit board.

Remote Control Printed Circuit Board	Transmission Code Combination		
	J-A	J-B	Remote Control No.
	* Short	Open	A (default)
	Open	Open	B
	Short	Short	C
	Open	Short	D

- Under various setting mode, after select the transmission code combination of remote control, press any button of remote control to transmit a signal to indoor unit. The transmission code will be stored in EEPROM.
- After signal is received, the various setting mode is cancelled and return to normal operation.

13 Troubleshooting Guide

13.1. Refrigeration cycle system

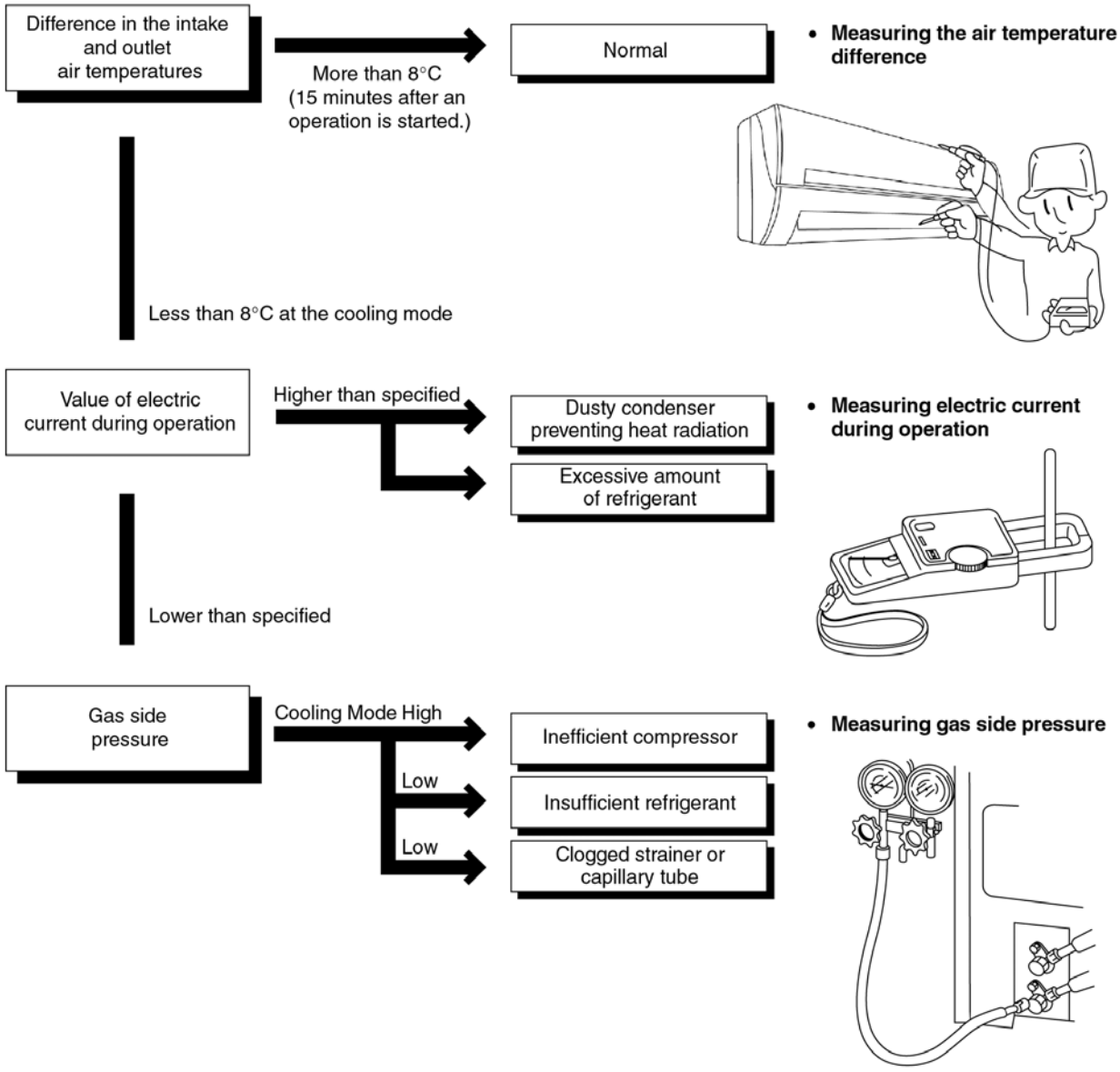
In order to diagnose malfunctions, make sure that there are no electrical problems before inspecting the refrigeration cycle. Such problems include insufficient insulation, problem with the power source, malfunction of a compressor and a fan.

The normal outlet air temperature and pressure of the refrigeration cycle depends on various conditions, the standard values for them are shown in the table on the right.

Normal Pressure and Outlet Air Temperature (Standard)

	Gas pressure Mpa (kg/cm^2G)	Outlet air temperature (°C)
Cooling Mode	0.4 ~ 0.6 (4 ~ 6)	12 ~ 16

* Condition: Indoor fan speed; High
Outdoor temperature: 35°C


Difference in the intake and outlet air temperatures
More than 8°C (15 minutes after an operation is started.)
Normal
Less than 8°C at the cooling mode
Value of electric current during operation
Higher than specified
Dusty condenser preventing heat radiation
Excessive amount of refrigerant
Lower than specified
Gas side pressure
Cooling Mode High
Low
Low
Inefficient compressor
Insufficient refrigerant
Clogged strainer or capillary tube
• Measuring the air temperature difference
• Measuring electric current during operation
• Measuring gas side pressure

13.1.1. Relationship between the condition of the air conditioner and pressure and electric current

Condition of the air conditioner	Cooling Mode		
	Low Pressure	High Pressure	Electric current during operation
Insufficient refrigerant (gas leakage)			
Clogged capillary tube or Strainer			
Short circuit in the indoor unit			
Heat radiation deficiency of the outdoor unit			
Inefficient compression			

- Carry out the measurements of pressure, electric current, and temperature fifteen minutes after an operation is started.

13.1.2. Diagnosis methods of a malfunction of a compressor

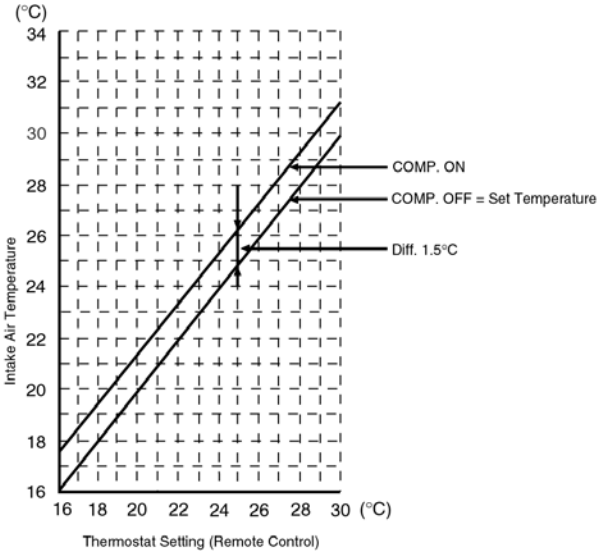
Nature of fault	Symptom
Insufficient compressing of a compressor	• Electric current during operation becomes approximately 20% lower than the normal value. • The discharge tube of the compressor becomes abnormally hot (normally 70 to 90°C). • The difference between high pressure and low pressure becomes almost zero.
Locked compressor	• Electric current reaches a high level abnormally, and the value exceeds the limit of an ammeter. In some cases, a breaker turns off. • The compressor has a humming sound.

14 Technical Data

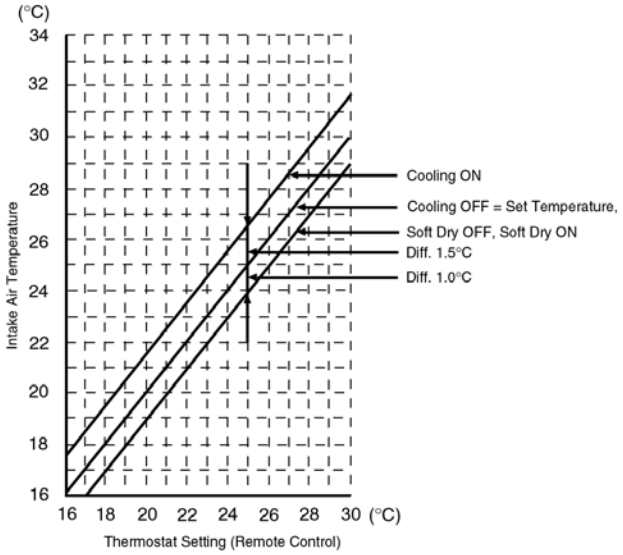
14.1. Thermostat characteristics

CS-C18DKK CS-C24DKK

- **Cooling**



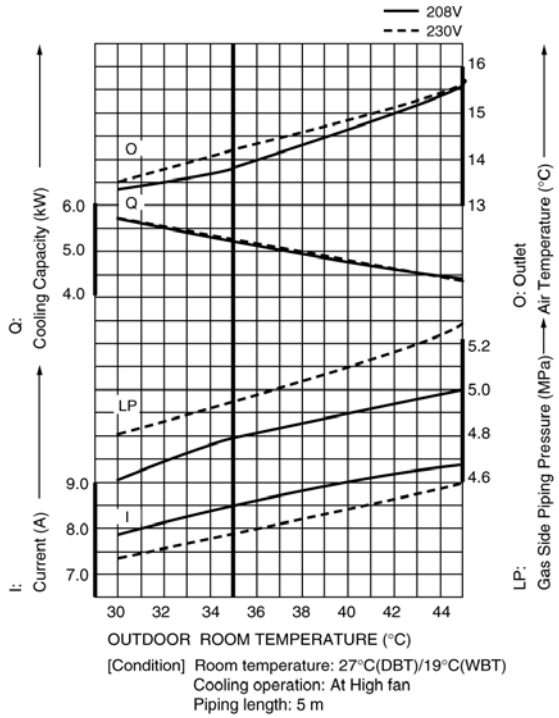
- **Soft Dry**



14.2. Operation characteristics

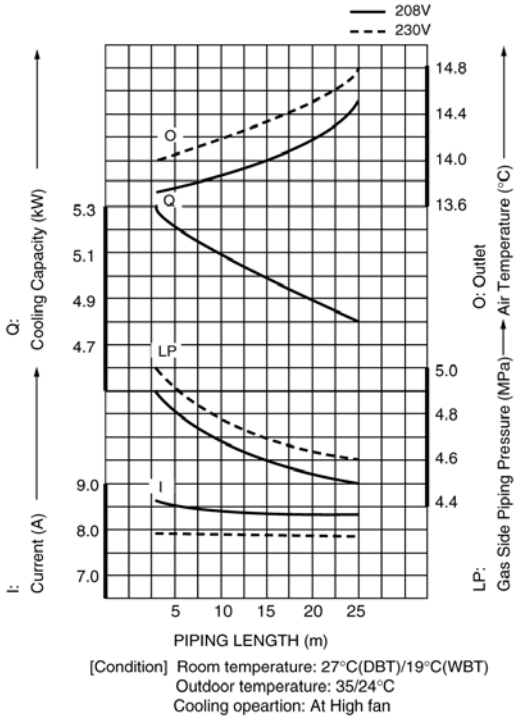
- CS-C18DKK CU-C18DKK

- **Cooling Characteristic**



[Condition] Room temperature: 27°C(DBT)/19°C(WBT)
Cooling operation: At High fan
Piping length: 5 m

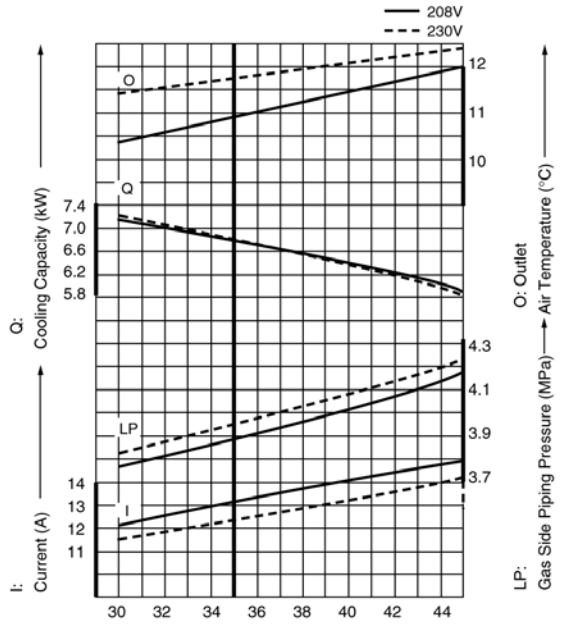
- **Piping Length Characteristic**



[Condition] Room temperature: 27°C(DBT)/19°C(WBT)
Outdoor temperature: 35/24°C
Cooling opeartion: At High fan

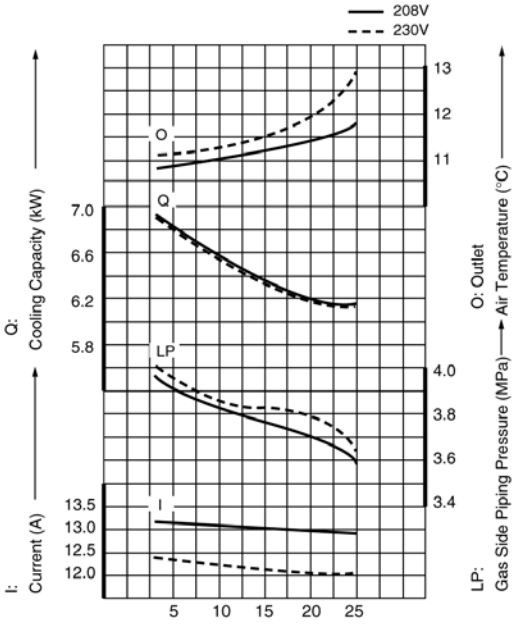
• CS-C24DKK CU-C24DKK

• Cooling Characteristic



[Condition] Room temperature: 27°C(DBT)/19°C(WBT)
Cooling operation: At High fan
Piping length: 5 m

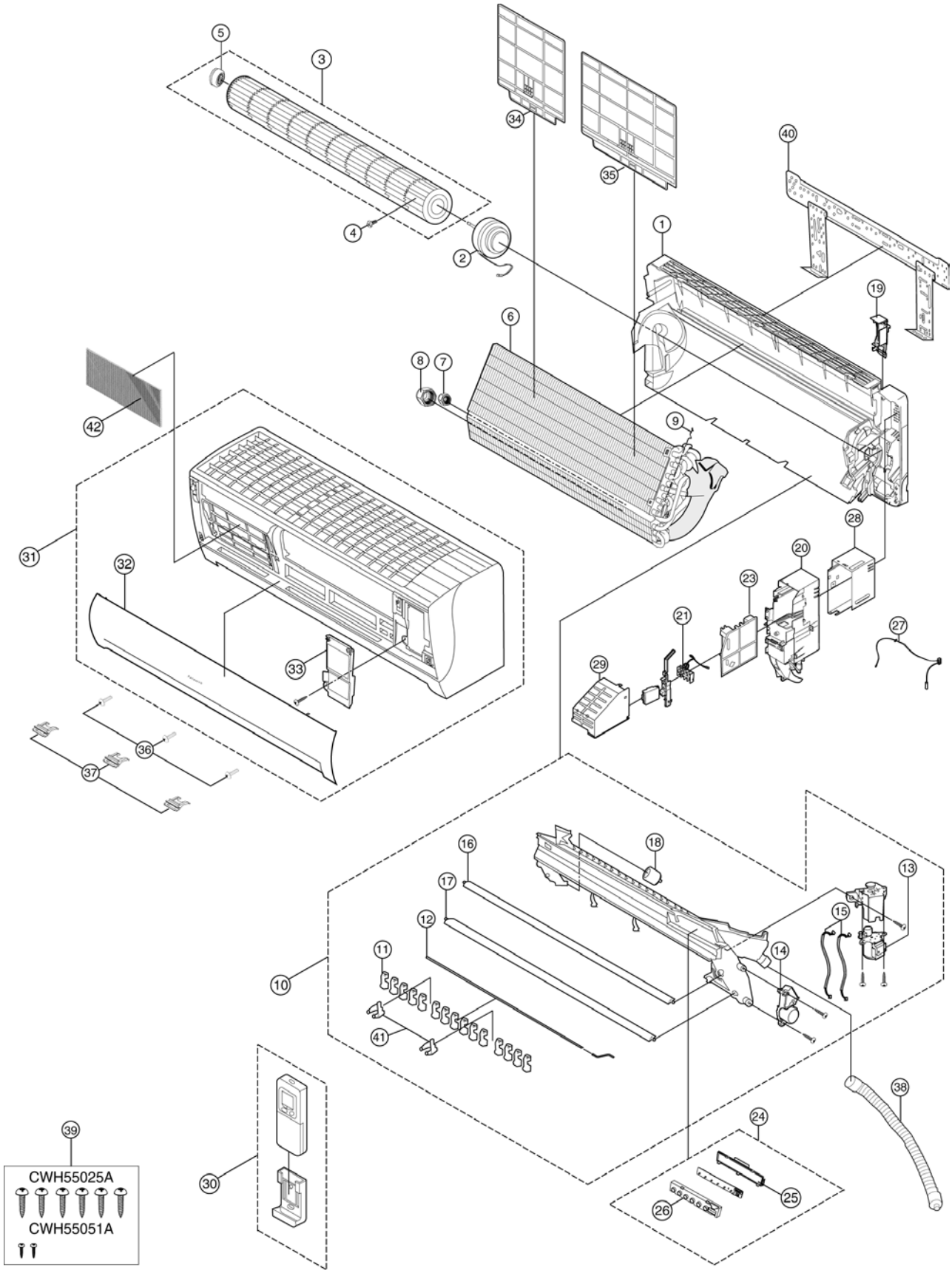
• Piping Length Characteristic



[Condition] Room temperature: 27°C(DBT)/19°C(WBT)
Outdoor temperature: 35/24°C
Cooling opeartion: At High fan

15 Exploded View (Indoor Unit)

15.1. CS-C18DKK CS-C24DKK



Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

16 Replacement Parts List (Indoor Unit)

<Model: CS-C18DKK / CS-C24DKK >

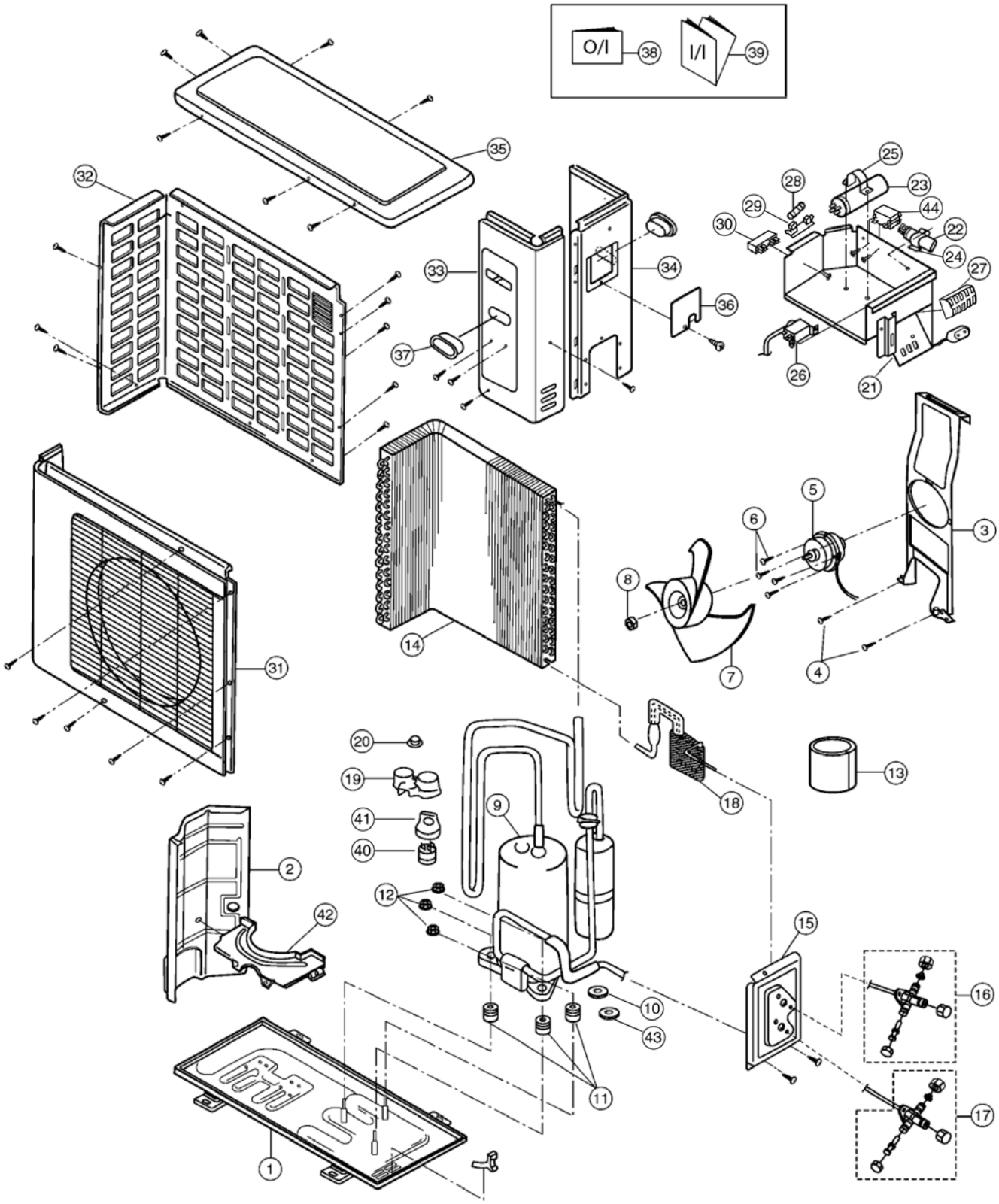
REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-C18DKK	CS-C24DKK	REMARKS
1	CHASSY COMPLETE	1	CWD50C1399	←	0
2	FAN MOTOR, DC30W 3PH	1	CWA981172	←	0
3	CROSS FLOW FAN COMPLETE	1	CWH02C1010	←	0
4	SCREW CROSS FLOW FAN	1	CWH4580304	←	
5	BEARING ASS'Y	1	CWH64K007	←	0
6	EVAPORATOR	1	CWB30C1574	CWB30C1571	0
7	FLARE NUT (1/4")	1	CWH6002140	←	
8	FLARE NUT	1	CWT25007 (1/2")	CWT251036(5/8")	
9	INTAKE AIR SENSOR HOLDER	1	CWH32143	←	
10	DISCHARGE GRILLE COMPLETE	1	CWE20C2372	←	0
11	VERTICAL VANE	16	CWE241088	←	0
12	CONNECTING BAR	1	CWE261025	←	
13	AIR SWING MOTOR DC SINGLE 12V 300OHM	1	CWA98260	←	0
14	AIR SWING MOTOR DC SINGLE 12V 300OHM	1	CWA98K1008	←	0
15	LEAD WIRE - AIR SWING MOTOR	2	CWA67C3731	←	
16	HORIZONTAL VANE	1	CWE241152A	←	
17	HORIZONTAL VANE	1	CWE241153A	←	
18	CAP - DRAIN TRAY	1	CWH52C1001	←	0
19	BACK COVER CHASSIS	1	CWD932162B	←	
20	CONTROL BOARD CASING	1	CWH102250B	←	
21	TERMINAL BOARD COMPLETE	1	CWA28C2226	←	0
23	ELECTRONIC CONTROLLER - MAIN	1	CWA743810	CWA743809	0
24	INDICATOR COMPLETE	1	CWE39C1122	←	0
25	INDICATOR HOLDER	1	CWD932435	←	
26	INDICATOR HOLDER	1	CWD932436	←	
27	SENSOR COMPLETE	1	CWA50C2135	←	
28	CONTROL BOARD TOP COVER	1	CWH131210	←	
29	CONTROL BOARD FRONT COVER	1	CWH131209	←	
30	REMOTE CONTROL COMPLETE	1	CWA75C2728	←	0
31	FRONT GRILLE COMPLETE	1	CWE11C3336	CWE11C3337	0
32	INTAKE GRILLE COMPLETE	1	CWE22C1159	←	0
33	GRILLE DOOR	1	CWE141076	←	
34	AIR FILTER (L)	1	CWD001160	←	0
35	AIR FILTER (R)	1	CWD001161	←	0
36	SCREW - FRONT GRILLE	3	XTT4+16C	←	
37	CAP - FRONT GRILLE	3	CWH521062A	←	
38	DRAIN HOSE	1	CWH851063	←	
39	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C067	←	
40	INSTALLATION PLATE	1	CWH36K1007	←	
41	FULCRUM	2	CWH621047	←	
42	SUPER ALLERU BUSTER FILTER	1	CWD00C1132	←	

(Note)

- All parts are supplied from PHAAM, Malaysia (Vendor Code: 061).
- "O" marked parts are recommended to be kept in stock.

17 Exploded View (Outdoor Unit)

17.1. CU-C18DKK

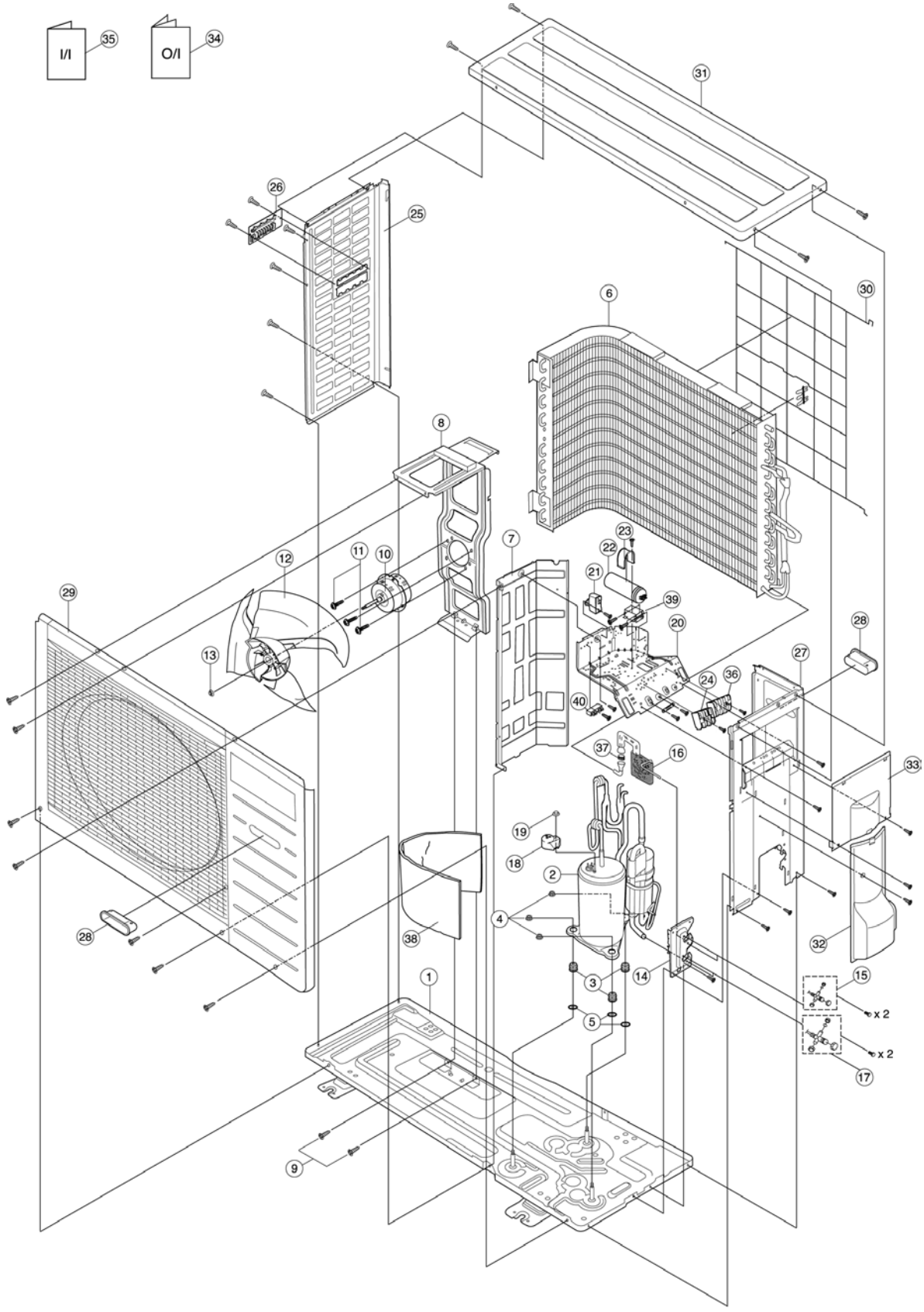


Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

17.2. CU-C24DKK



Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

18 Replacement Parts List (Outdoor Unit)

<Model: CU-C18DKK>

REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-C18DKK	REMARKS
1	BASE PAN ASSY	1	CWD50K2056B	0
2	SOUND PROOF BOARD	1	CWH15223A	
3	FAN MOTOR BRACKET	1	CWD54238	
4	SCREW - FAN MOTOR BRACKET	4	CWH55027	
5	FAN MOTOR (AC52W SINGLE)	1	CWA951325	0
6	SCREW - FAN MOTOR MOUNT	4	CWH55252	
7	PROPELLER FAN ASS'Y	1	CWH00K1001	0
8	NUT - PROPELLER FAN	1	CWH56060	
9	COMPRESSOR (60HZ, 208/230V)	1	2K25S236F6A	0
10	PACKING	1	CWB81043	
11	ANTI - VIBRATION BUSHING	3	CWH50055	
12	NUT - COMPRESSOR MOUNT	3	CWH4582065	
13	SOUND PROOF MATERIAL	1	CWG30894	0
14	CONDENSER	1	CWB32C1154R	0
15	HOLDER COUPLING	1	CWH35K029B	
16	3-WAY VALVE (LIQUID)	1	CWB011161	0
17	3-WAY VALVE (GAS)	1	CWB011162	0
18	TUBE ASS'Y (CAP.TUBE,STRAINER)	1	CWT023783	
19	TERMINAL COVER	1	CWH171011	
20	NUT - TERMINAL COVER	1	CWH7080300	
21	CONTROL BOARD CASING	1	CWH10K1057	
22	CAPACITOR-FM (3.0µF/450V,3.5µF/440V)	1	F0GAH305A002	0
23	CAPACITOR-COMP (40µF/400V, 60µF/440V)	1	CWA312078	0
24	HOLDER CAPACITOR	1	CWH301005	
25	HOLDER CAPACITOR	1	CWH30060	
26	THERMOSTAT	1	CWA151029	
27	TERMINAL BOARD ASS'Y	1	CWA28K1123	0
28	FUSE, 250V	1	XBA2C31TR0	0
29	FUSE HOLDER	1	K3GB1BH00006	0
30	TERMINAL BOARD ASS'Y	1	CWA4711013	0
31	CABINET FRONT PLATE ASS'Y	1	CWE06K1037B	
32	CABINET REAR PLATE	1	CWE021015B	
33	CABINET FRONT PLATE	1	CWE061054B	
34	CABINET SIDE PLATE (L)	1	CWE041045B	
35	CABINET TOP PLATE ASS'Y (L)	1	CWE031019B	
36	CONTROL BOARD COVER	1	CWH13K1006A	
37	HANDLE	2	CWE16000E	
38	OPERATION INSTRUCTIONS	1	CWF564700	
39	INSTALLATION INSTRUCTIONS	1	CWF612792	
40	OVERLOAD PROTECTOR	1	CWA121074	
41	HOLDER - O.L.P.	1	CWH7041200	
42	GUIDER-COMP.	1	CWD90830	
43	PACKING	1	CWB81047	
44	ELECTRO MAGNETIC SWITCH	1	CWA00192	0

(Note)

- All parts are supplied from PHAAM, Malaysia (Vendor Code: 061).
- "O" marked parts are recommended to be kept in stock.

<Model: CU-C24DKK>

REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-C24DKK	REMARKS
1	BASE PAN ASSY	1	CWD50K2111A	0
2	COMPRESSOR (60HZ, 208/230V)	1	2J39S236A1A	0
3	ANTI - VIBRATION BUSHING	3	CWH50055	
4	NUT - COMPRESSOR MOUNT	3	CWH4582065	
5	PACKING	3	CWB81043	
6	CONDENSER	1	CWB32C1577	
7	SOUND PROOF BOARD	1	CWH151062	
8	FAN MOTOR BRACKET	1	CWD541065	
9	SCREW - FAN MOTOR BRACKET	2	CWH551060	
10	FAN MOTOR (AC77W SINGLE)	1	CWA951400	
11	SCREW - FAN MOTOR MOUNT	3	CWH55252	
12	PROPELLER FAN ASS'Y	1	CWH03K1017	
13	NUT - PROPELLER FAN	1	CWH561038	
14	HOLDER COUPLING	1	CWH351042	
15	3-WAY VALVE (LIQUID)	1	CWB011161	0
16	TUBE ASS'Y (CAP. TUBE)	1	CWT023727	0
17	3-WAY VALVE (GAS)	1	CWB011213	0
18	TERMINAL COVER	1	CWH171012	
19	NUT - TERMINAL COVER	1	CWH7080300	
20	CONTROL BOARD CASING	1	CWH102221	
21	CAPACITOR-COMP (40µF/400V, 60µF/440V)	1	DS441606CPNA	0
22	CAPACITOR-FM (3.0µF/450V,3.5µF/440V)	1	DS441355NPQA	0
23	HOLDER CAPACITOR	1	CWH30071	
24	TERMINAL BOARD ASS'Y	1	CWA28K1097	
25	CABINET SIDE PLATE (L)	1	CWE041096A	
26	HANDLE	1	CWE161010	
27	CABINET SIDE PLATE (R)	1	CWE041097A	
28	HANDLE	2	CWE16000E	
29	CABINET FRONT PLATE ASS'Y	1	CWE06K1046	
30	WIRE NET	1	CWD041041A	
31	CABINET TOP PLATE ASS'Y	1	CWE03K1010A	
32	PLATE - C.B. COVER	1	CWH131168	
33	CONTROL BOARD COVER	1	CWH131184A	
34	OPERATION INSTRUCTIONS	1	CWF564700	
35	INSTALLATION INSTRUCTIONS	1	CWF612792	
36	TERMINAL BOARD ASS'Y	1	CWA28K224	
37	STRAINER	1	CWB11025	
38	SOUND PROOF MATERIAL	1	CWG302278	
39	ELECTRO MAGNETIC SWITCH	1	CWA00192	
40	TERMINAL BOARD ASS'Y	1	CWA4711013	0

(Note)

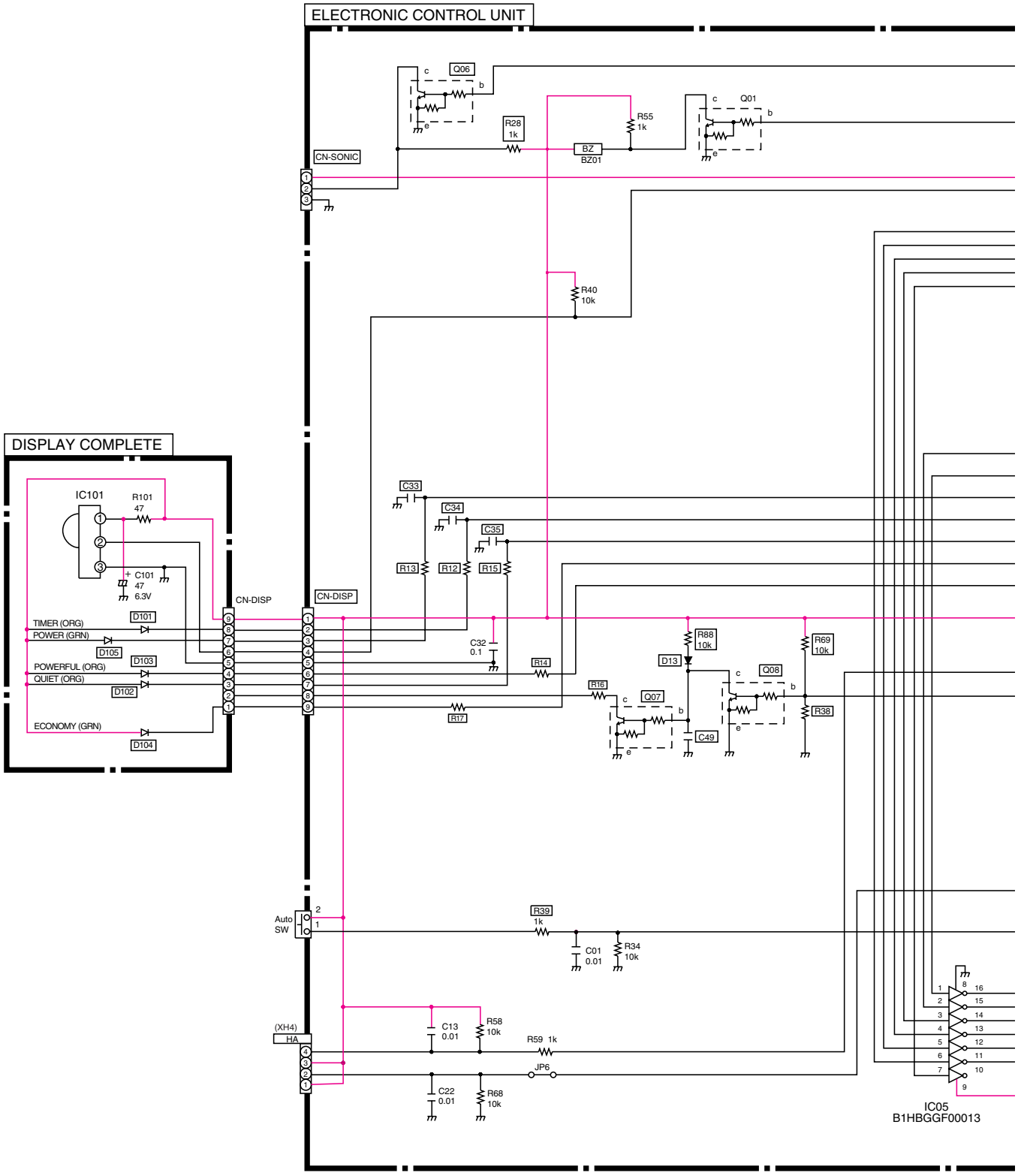
- All parts are supplied from PHAAM, Malaysia (Vendor Code: 061).
- "O" marked parts are recommended to be kept in stock.

19 Electronic Circuit Diagram

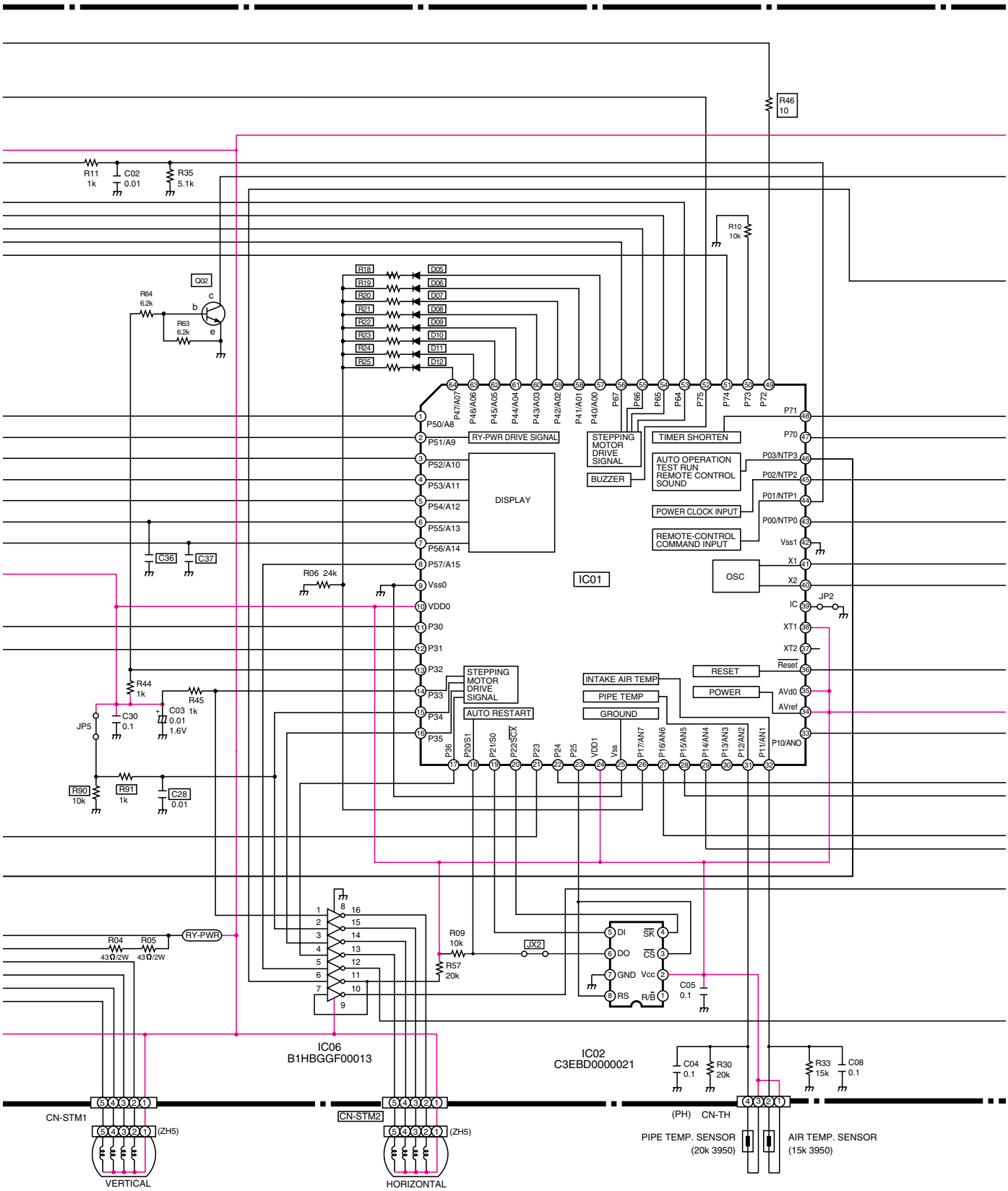
19.1. Indoor Unit & Outdoor Unit

- **CS-C18DK CU-C18DK**
- **CS-C24DK CU-C24DK**

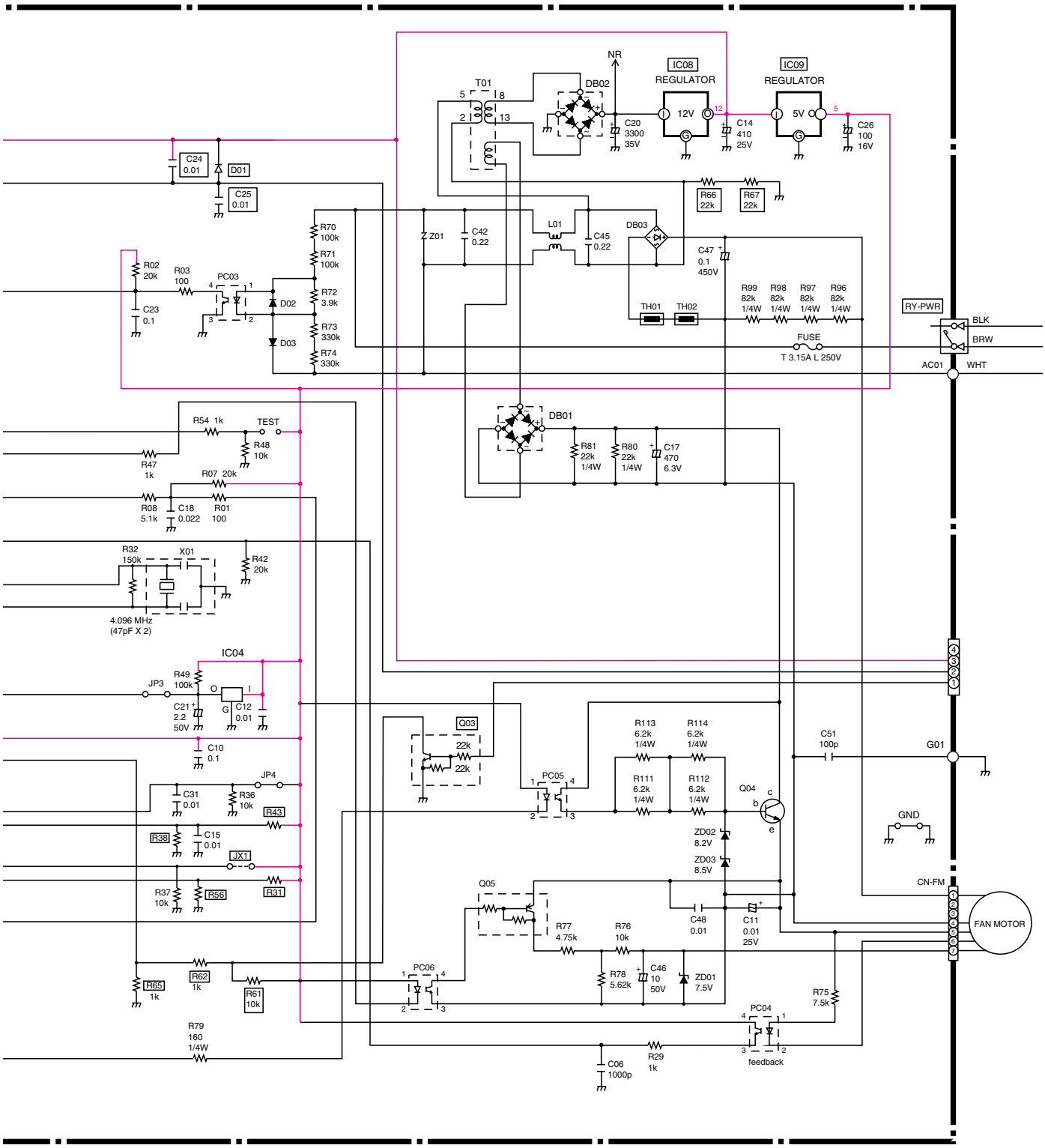
SCHEMATIC DIAGRAM 1/4



SCHEMATIC DIAGRAM 2/4



SCHEMATIC DIAGRAM 3/4



SCHEMATIC DIAGRAM 4/4

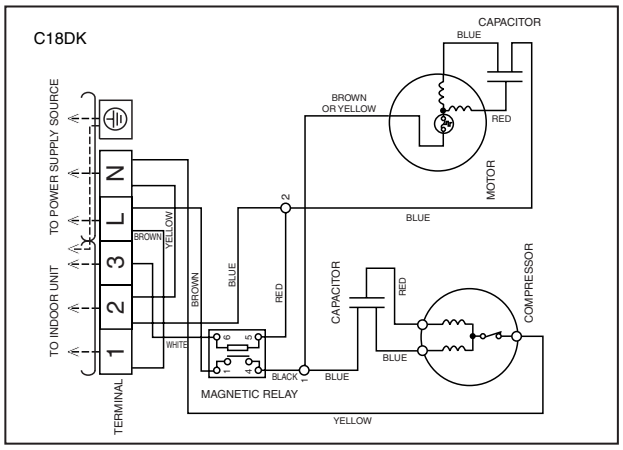
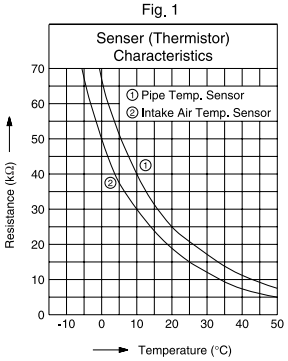
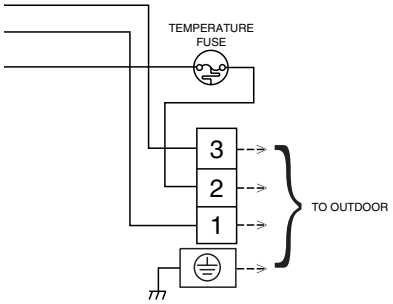


Fig. 1





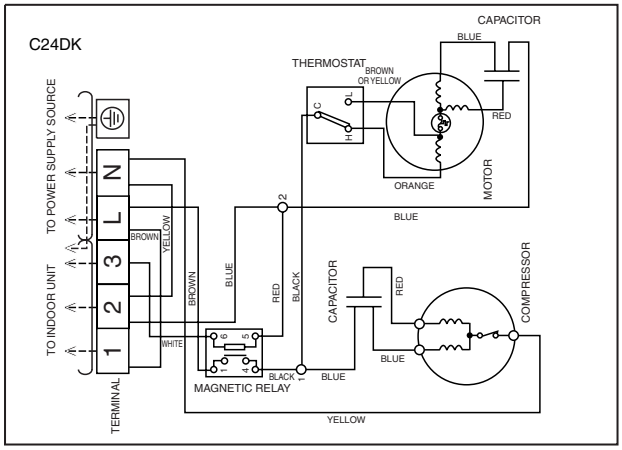
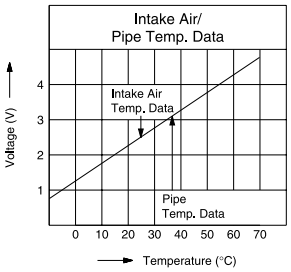


Fig. 2



How to use electronic circuit diagram

Before using the circuit diagram, read the following carefully.

* Voltage measurement
  Voltage has been measured with a digital tester when the indoor fan is set at high fan speed under the following conditions without setting the timer.
  Use them for servicing.
  Voltage indication is in Red at all operations.

	Intake air temperature	Temperature setting	Discharge air temperature	Pipe temperature
Cooling	27°C	16°C	17°C	15°C

* Indications for resistance
  a. K....kΩ M....MΩ
  W...watt Not indicated....1/4W
  b. Type
  Not indicated.....carbon resister
  Tolerance±5%
  .....metal oxide resister
  Tolerance±1%

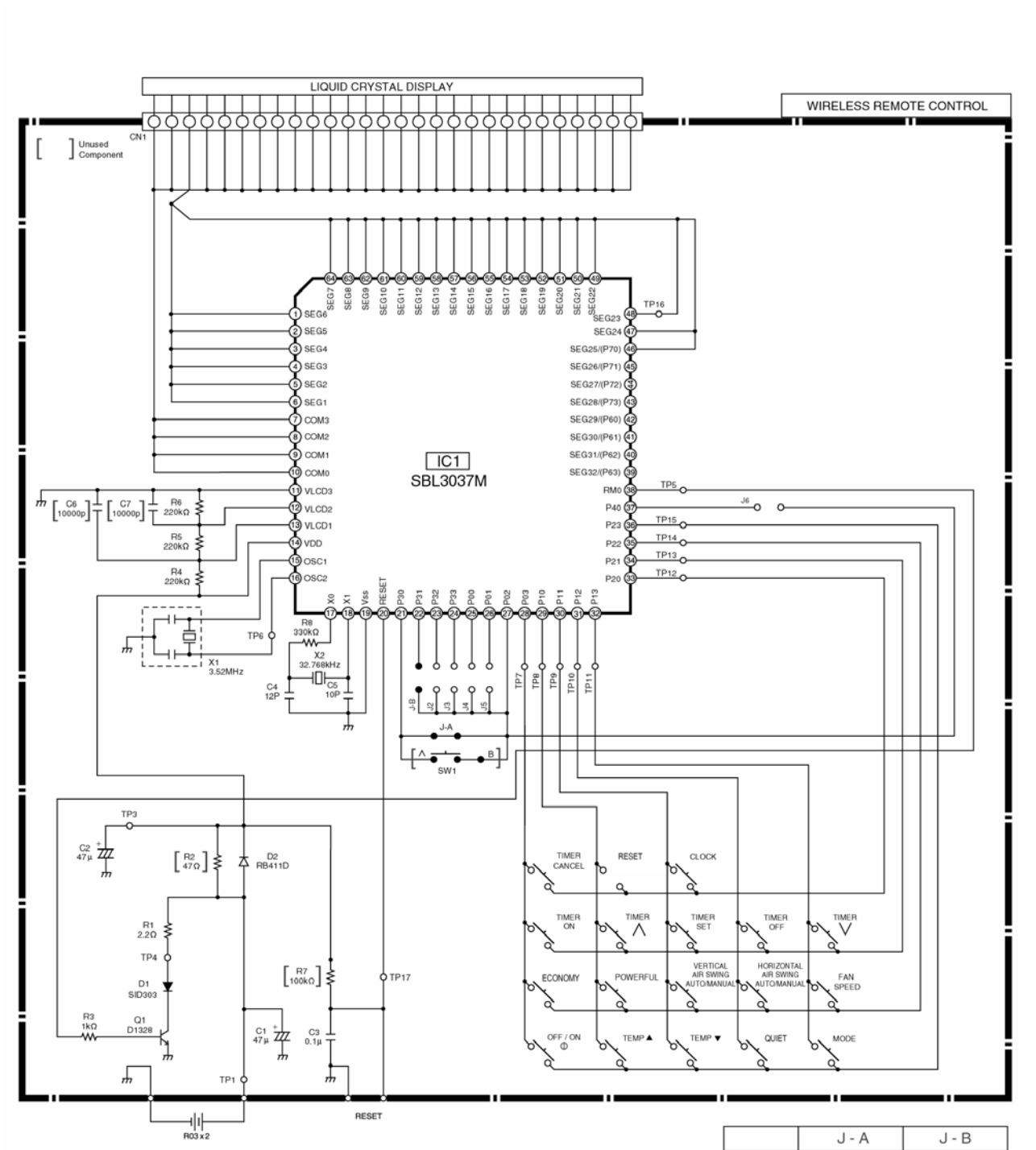
* Indications for capacitor
  a. Unit μ....μF P....pF
  b. Type Not indicated....ceramic capacitor
  (S).....S series aluminium electrolytic capacitor
  (Z).....Z series aluminium electrolytic capacitor
  (SU).....SU series aluminium electrolytic capacitor
  (P).....P series polyester system
  (SXE).....SXE series aluminium electrolytic capacitor
  (SRA).....SRA series aluminium electrolytic capacitor
  (KME).....KME series aluminium electrolytic capacitor

* Diode without indication.....MA165
※ Circuit Diagram is subject to change without notice for further development.

TIMER TABLE

Name		Time	Test Mode (When test point Short-circuited)	Remarks
Real Timer		1 hr.	1 min.	
		10 min.	10 sec.	
		1 min.	1 sec.	
Time Delay Safety Control		2 min. 58 sec.	0 sec.	
Forced Operation		60 sec.	0 sec.	
Time Save Control		7 min.	42 sec.	
Anti-Freezing		4 min.	0 sec.	
Auto Mode Judgement		20 sec.	0 sec.	
Soft Dry	OFF	6 min.	36 sec.	
	ON	10 min.	60 sec.	Soft Dry: 10 min. operation
Deodorizing Control	Cooling	40 sec.	4 sec.	
		70 sec.	7 sec.	
		20 sec.	2 sec.	
		180 sec.	18 sec.	
	Soft Dry	40 sec.	4 sec.	
		360 sec.	36 sec.	
Comp. Reverse Rotation Detection		5 min.	30 sec.	Comp. ON 5 min. and above
		2 min.	0 sec.	
Comp./ Fan Motor Delay Timer		1.6 sec.	0 sec.	
Powerful Mode Operation		15 min.	15 sec.	
Random Auto Restart Control		0 ~ 62 sec.	0 ~ 6.2 sec.	
Sleep Mode Waiting		1 hr.	6 sec.	
Sleep Mode Operation		8 hrs.	48 sec.	

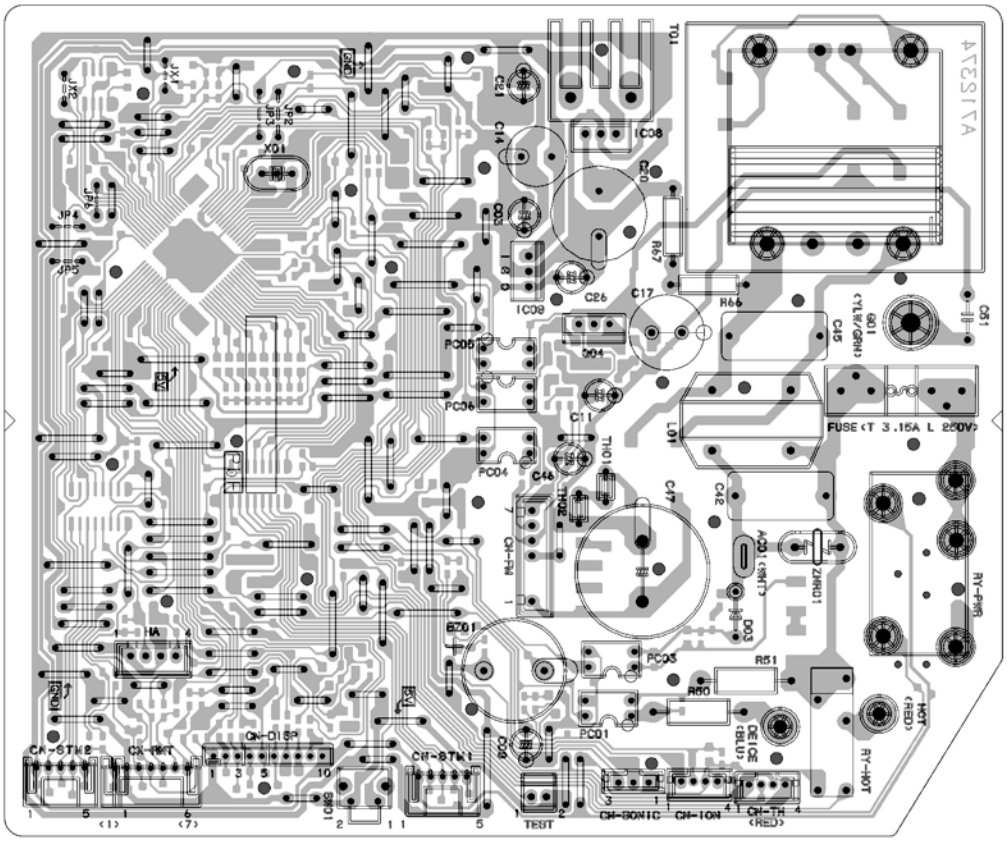
19.2. Remote Control



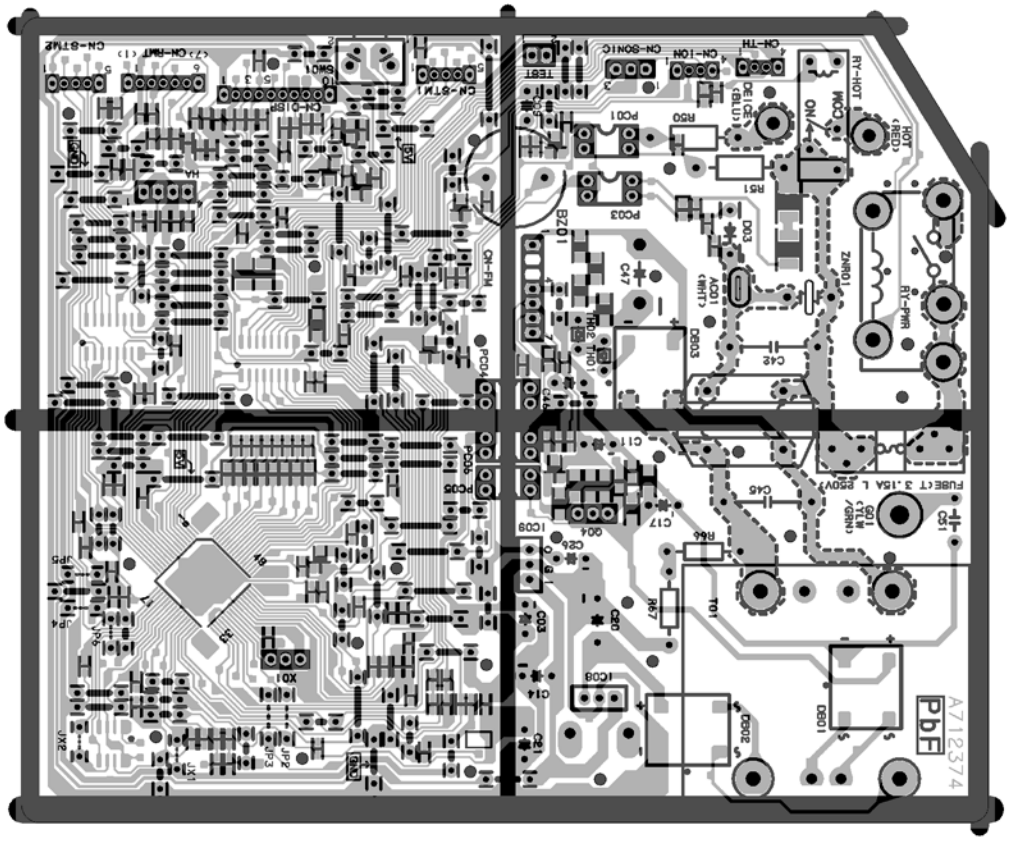
	J - A	J - B
0	SHORT	OPEN
1	OPEN	OPEN
2	SHORT	SHORT
3	OPEN	SHORT

19.3. Print Pattern
Indoor Unit Printed Circuit Board

TOP VIEW

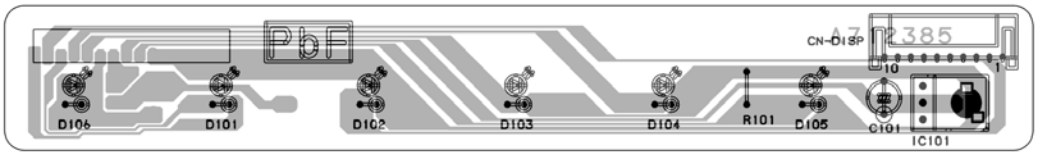


BOTTOM VIEW



19.4. Print Pattern
Indicator & Receiver Printed Circuit Board

TOP VIEW



BOTTOM VIEW